

LCR.iQ[®] and MASTERLOAD.iQ[™] Setup and Operations Manual



CENTRILOGIO[®]

by  **LIQUID CONTROLS[®]**

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1. LCR.iQ/MASTERLOAD.iQ Product Manual

Congratulations on ownership of the new LCR.iQ or MASTERLOAD.iQ electronic meter register and controller. This manual provides the technical details on installation, hardware, setup, operation, and regulatory information for your register.

NOTE: Throughout this manual, both the LCR.iQ and MASTERLOAD.iQ are referred to as “Register” (unless otherwise specifically referenced by name).

The Register calculates, monitors and records volumetric data from bulk flow meters, provides fluid transfer process customization and automation, ties in critical system sensors and inputs, and bridges data communication between the operator, the equipment, and the operator’s back office if necessary.

The Register is specially designed to work with leading bulk fuel meters such as LC and Avery-Hardoll, but will easily retrofit into existing systems with other flow meter brands.

The Register provides many new features, yet supports backward compatibility with LCR-II and LCR-600.



1.1. Adobe PDF Manuals

Download either of the manuals using the links below:

- [Liquid Controls LCR.iQ / MASTERLOAD.iQ Installation Manual](#)
- [Liquid Controls LCR.iQ / MASTERLOAD.iQ Operations Manual](#)

To begin reading the online help, start with the [Register Overview](#).

1.2. Register Overview

The Register is a microprocessor-based electronic meter register that can be used for Weights & Measures approved custody transfer actions in mobile or fixed installations. The Register is a self-contained unit. All operation, setup, and configuration functions can be carried out using the Register function keys and alphanumeric keypad. No lap pads, laptops, or other data entry devices are required.

A complete Liquid Controls meter system not only accurately measures product, it also regulates product flow and removes contaminants in order to produce the optimal conditions for measurement. Typical systems include an air/vapor eliminator, strainer, meter, register, and control valve.

Basic Functions

The principle functions of the Register registers include:

- Weights & Measures custody transfer (product delivery and ticket generation)
- Metrological data collection
- Preset deliveries by volume
- Multiple product selection
- Multi-point meter calibration
- Security settings

- Air and vapor elimination (with proper accessories)
- Single and dual stage valve control (with proper accessories)
- Electronic Temperature Volume Compensation (ETVC)

1.3. Publication Updates

The most current versions of all Liquid Controls publications are available on our web site, www.LCmeter.com/resources/technical/manuals. If there are questions about the language or interpretation of any LC manuals, instructions, or specification sheets, please first contact your local distributor for help with your inquiry.

For service related issues that require further support from the Liquid Controls Service Team, please call the number below.

Liquid Controls Corporate Office:

Phone: +1 847 295-1050

Toll-free: 800 458 5262

Address: Liquid Controls LLC, 105 Albrecht Drive, Lake Bluff, IL 60044 USA

Website: www.LCmeter.com

1.4. Safety Procedures



BE PREPARED

- Before using this product, read and understand the instructions.
- All work must be performed by qualified personnel trained in the proper application, installation, and maintenance of equipment and/or systems in accordance with all applicable codes and ordinances.
- When handling electronic components/boards, always use proper Electrostatic Discharge (ESD) equipment and follow proper procedures.
- Make sure that all necessary safety precautions have been taken.

- Provide for proper ventilation, temperature control, fire prevention, evacuation, and fire management.
- Provide easy access to appropriate fire extinguishers for your product.
- Consult with your local fire department, state, and local codes to ensure adequate preparation.
- Read this manual and all the literature provided in your owner's packet.
- Save these instructions for future reference.
- Failure to follow the instructions in this publication could result in, personal injury, or death from fire and/or explosion, property damage, or other hazards that may be associated with this type of equipment.



SAFELY EVACUATE PIPING SYSTEM

Before disassembly of any meter or accessory component: **ALL INTERNAL PRESSURES MUST BE RELIEVED AND ALL LIQUID DRAINED FROM THE SYSTEM IN ACCORDANCE WITH ALL APPLICABLE PROCEDURES.**

- Pressure must be 0 (zero) psi.
- Close all liquid and vapor lines between the meter and liquid source.

Failure to follow this warning could result in property damage, personal injury, or death from fire and/or explosion, or other hazards that may be associated with this type of equipment.



OBSERVE NATIONAL & LOCAL CODES

Power, input, and output (I/O) wiring must be in accordance with the area classification for which it is used (Class I, Div 2). For North America, installations must be per the U. S. National Electrical Code, NFPA 70, or the Canadian Electrical Code in order to maintain Class I, Division 2 ratings. This may require using connections or other adaptations in accordance with the requirements of the authority having jurisdiction.

Peripheral equipment must be suitable for the hazardous location where it is installed. (L'équipement périphérique doit être adapté à la zone dangereux où il est installé.)

WARNING: Explosion Hazard

When in hazardous locations, turn power OFF before replacing or wiring modules. (Lorsque dans des endroits dangereux, coupler le courant avant de remplacer ou de câbler des modules.)

DO NOT disconnect equipment unless power has been switched OFF or the area is known to be Non-Hazardous. (NE PAS déconnecter l'équipement sans coupler l'alimentation ou sans s'assurer que la zone est non dangereuse.)

WARNING: Use 3.5 in • lb (0.4 N • m) torque when tightening terminal block screws.

1.5. ESD Protection

ESD Precaution Opening the Registers

Follow this procedure each time you open the Register or approach it with the door open: Before opening the Register and handling the CPU board, it's important to discharge any ESD that may have built up on your person. To discharge ESD from your person, touch a well-grounded point—such as the Register housing, the meter, truck piping, or the bumper. When the maintenance is complete and the Register door is closed, the CPU board is protected from ESD by the Register housing which is grounded to the chassis.

Preventing ESD Damage

To prevent electrostatic discharge (ESD) damage to the Register, truck installations must properly ground the truck seat cushion and the Epson printer chassis. Prolonged exposure to ESD over weeks, months, or years can corrupt register memory and damage the electronic components in Register registers (as well as other electrical components in the truck electrical system).

Adjustable, shock-absorbing seats, if not grounded correctly, generate significant amounts of ESD. The pivots and hinges of these seats isolate the seat cushion from an electrical ground. Without proper bonding, static electric charge builds between the seat cushion and the operator. This electric charge can enter the Register from any point in the truck electrical system, including register power and printer cabling.

Liquid Controls Grounding Kits

All truck installations of the Register must have grounded seats and printers using the following kits:

- Ground Strap Kit (LC Part Number 82185)
- Epson Printer Ground Wire Kit (LC Part Number 82184)

Properly grounded seats allow static electricity to 'bleed off' before it can build up, discharge, and damage the Register or other electrical components.

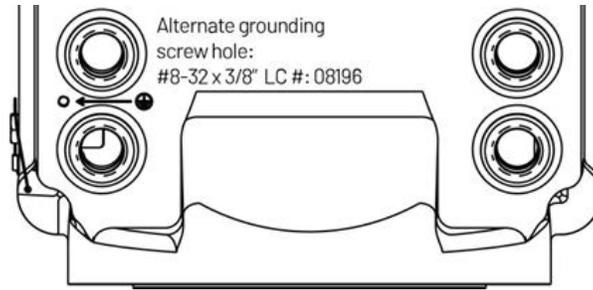
The Epson Printer Ground Wire Kit is included with each Epson printer cable kit shipment. For existing installations and previously purchased registers / printers, both ground kits are available from LC.

Grounding with a Meter Mount or Remote Mount

In an installation where the Register is mounted directly to the meter, the Register housing is grounded through the meter. If the register is not mounted on the meter, you must ensure the Register housing is grounded properly.

Alternate grounding methods for remote mounted registers

For installations where grounding the register housing through a mount is not possible, an external grounding screw hole is available. This hole requires a #8-32 x 1/4" ground screw—which is supplied with the register (the LC part number for the screw is 08254)—and also a 12 gauge or larger stranded wire connected to a known ground (less than 1 ohm).



Another option is to connect the ground screw 8-32 x 1/4" ground screw (inside the Register housing) to a 12 gauge or larger stranded wire connected to a known ground (less than 1 ohm).

1.6. Specifications

Mechanical

Housing and Keypad The Register housing and bases are aluminum die castings with chromate protective finishing and powder coated with high durability, urethane powder. The cover internal hinge design provides easy access to the internal connections and keeps all moving hinge parts out of the elements to further prevent corrosion. Weights and Measures features are accessible by using a seal-able fastener on the side of the cover. There are 11 half-inch NPT ports, on the back of the Register to provide secure cable connections for a wide range of external devices.

Construction Materials

- High grade A360 Die Cast Aluminum, enclosure cover, and enclosure base
- Chromate finish with powder-coat protective coating
- Tempered glass display window
- Silicone display glass seal
- Stainless steel display bracket
- Silicone door seal
- Keypad – Membrane Switch with back-lit silicone overlay
- Stainless steel fasteners/hardware
- Stainless steel bonded silicone sealing washer

Certified Operational Temperature Rating

- The Register is certified for normal operation within the temperature range of -40 to 140 °F (-40 to 60 °C).

Display

- 7 inch heavy duty, high definition TFT/LCD (Thin Film Transistor Liquid Crystal Display) video display with LED backlight unit.
- 800 x 480 pixels (152.4 mm x 91.4 mm)
- Luminance: 1500 (cd/m²)
- Display acceptable operation or storage temperature -40 °F to 185 °F (-40 °C to 85 °C).

Weight

- Approximately 12 lbs (Meter Mount Version, no added accessories)
- Approximately 11 lbs (Panel Mount Version, no added accessories)

Cable Entry

- Eleven (11), 1/2" NPT (1/2-14 NPT) threaded ports

Alphanumeric Keypad

The Register alphanumeric keypad is made of petroleum resistant silicone and consists of 12 large alpha-numeric keys, 5 navigation keys, and 5 function keys that relate to the adjacent display indicators for operator-guided functionality. The keys, when pressed, give the operator a tactile, positive confirmation of keystrokes. The keypad multi-tap functionality also allows users to input up to four alpha-numeric characters on a single key.

Electrical

Inputs

Inputs are configurable in the Register to handle a variety of external accessories that provide data signals in the metering system including pulse input and a variety of external sensors.

Register Input Voltage

- Voltage – 9 to 28 VDC
- Current maximum: 5 A maximum

Pulse Input

In order to calculate flow measurements when mounted to a positive displacement meter, the Register receives a pulse input from a quadrature pulser that is mechanically connected to the flow meter output shaft (meter mount option only). A pulse input can also come from an external device such as a Liquid Controls Pulse Output Device (POD) or another externally mounted pulse generator. If an external LC POD is purchased, these materials are necessary, but are not supplied with the POD:

- 16-22 AWG 4 conductor Shielded Cable (Consult the POD manual for complete specifications)
- Weather Proof flexible conduit or loom
- ½" Conduit connectors or cable glands

RTD Temperature Probe

The Register is equipped with an input for a temperature probe, so the register can read realtime temperature as well as compensate volume measurements according to the temperature of the product.

- 4 wire platinum sensor
- 100 Ω resistance at 0 °C

- 138.5 Ω resistance at 100 °C

Optical Air Eliminator

The Register is equipped to handle an optical air eliminator input:

- Voltage – 10 to 28 VDC
- Current – 0.5 Amp maximum

Digital Inputs 1, 2, 3, 4, 5, and 6

- Active Low, normally pulled high
- Voltage: 5 to 28 VDC
- Current: 3 mA maximum sink current
- Maximum Frequency: 10 kHz

OUTPUTS

The Register is equipped with six digital outputs and four solenoid outputs. These outputs allow the Register to communicate with meter system accessories such as solenoid- controlled valves, optical air and vapor eliminators, remote displays, printers, and third-party devices.

Digital Outputs 1, 2, 3, 4, 5, and 6

- Open drain output, active low to ground, thermally protected
- Voltage: 5 to 28 VDC
- Current: 500 mA maximum

Outputs for solenoids 1, 2, 3, and 4

- Open drain output, active low to ground, thermally protected
- Voltage: 12 VDC nominal

- Current: 1 A maximum
- Voltage: 24 VDC nominal
- Current: 0.5 A maximum

Pulse Output

- Voltage peak to peak – 5 to 28 V
- Frequency maximum – 7500 Hz

Scale Pulse Output

- Current sinking capability: 150 mA

Electrical Protection

- 5 A fuse on power cable

COMMUNICATIONS

- RS-232
- RS-485
- CAN BUS – Consult the applicable Chassis Builder's Guide, available from the truck chassis manufacturer.
- Ethernet (Gigabit)
- Bluetooth (wireless)
- Wi-Fi (wireless)

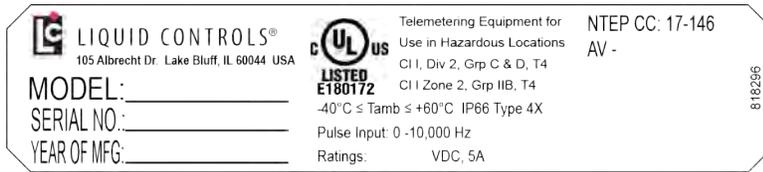
Printer (Epson Model 295)

- Voltage – 24 VDC
- Current – 0.8 Amp maximum
- Operating Temperature – -22 to 104 °F (-30 to 40 °C)

1.7. Regulatory & Certifications

The equipment is Listed by UL to applicable US and Canadian standards for use in hazardous locations under Liquid Controls file E180172.

LCR.iQ and MASTERLOAD.iQ Serial Number tag



Class I

- Potentially Explosive Gas/Vapor Atmospheres.

Division 2 and Zone II

- Gases and vapor are not normally present in an explosive concentration but may accidentally exist during abnormal operations.



EU Explosive Atmospheres symbol

- This equipment has been found to comply with the European Directive for Equipment For Potentially Explosive Atmospheres 2014/34/EU (ATEX), Certification Scheme for Explosive Atmospheres of INTERNATIONAL ELECTROTECHNICAL COMMISSION (IECEX) and Brazil's Portaria 179, subject to the following condition of safe use: Wipe with damp cloth and de-energize before opening. Certificates (if applicable) are issued by DNV GL and are etched on the tag.

II

- Suitable for use in surface installations

3 G

- Equipment for explosive gas atmospheres, having a "high" level of protection, which is not a source of ignition in normal operation or during expected malfunctions

Ex ec ic

- Explosion protection is provided by increased safety and intrinsic safety methods of protection.

Gc

- Equipment Protection Level level per IEC 60079-0, EN 60079-0, and ABNT NBR IEC 60079-0. Suitable for installations in Zone 2.

Grp C&D and Grp IIB

- Flammable/explosive Gas groups.

T4

- Temperature class for surface temperature limitations. T4 means that at the rated maximum ambient temperature, the equipment will not generate temperature higher than 135 °C

$-40\text{ °C} \leq T_{amb} \leq 60\text{ °C}$

- Safe limits of ambient temperature.

IP66

- Ingress protection: dust tight and protected against powerful water jetting.

Type 4X

- The enclosure has been evaluated by UL for outdoor use to provide protection against water and dust and an increased level of protection against corrosion; and that will be undamaged by the external formation of ice.



- Indicates conformity with all applicable Directives for products sold within the European Economic Area. DNV GL has performed Quality Assurance Notification under its ATEX Notified Body number 2460.

Specifications

LCR.iQ® Specifications			
Enclosure			
Waterproof, corrosion resistant and dust-proof - meets IP66 and UL Type 4X requirements			
Display			
7 inch, 800 x 480 high-resolution, Full Color			
Temperature Range		Input Voltage	
-40°F (-40°C) to 140°F (60°C)		9-28 VDC	
Keypad			
LED Back-lit		Petroleum-resistant	
Non-conductive, UV resistant elastomer		Field Replaceable	
Communication			I/O
RS232/485 Comm Ports	2	Solenoid Outputs (high current)	4
RS485 Dedicated Comm Ports	2	Programmable Digital Outputs	6
WiFi	Internal antenna	Digital Inputs	6
Bluetooth	Internal antenna	RTD Probe Input	1
Extended range antenna (externally mounted)	Optional accessory	Optical Sensor Input	1
		Scalable Pulse Output (Additive inj, display, PLC)	1
Processor & Storage			
Dual-Core Processor Speed		800 MHz	
Internal RAM		1GB	
Internal Storage		128MB Flash NAND 8GB eMMC Flash drive	
External Storage via Removable USB			

1.8. FCC Compliance



Unique Identifier: LCR.iQ or MASTERLOAD.iQ

Responsible Party:

Liquid Controls LLC

105 Albrecht Drive

Lake Bluff, IL 60044 USA

www.LCmeter.com

FCC Compliance Statement: This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause

harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This device contains FCC ID Z64-WL18DBMOD, IC: 4511-WL18DBMOD, and may optionally contain FCC ID MCQ-XBPS3B, IC: 1846A-XBPS3B (DIGI Module).

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Any changes or modifications to this equipment, not expressly approved by Liquid Controls could void the user's authority to operate the equipment.

This device complies with the ISED Canada license-exempt RSS standard(s). Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Cet appareil est conforme à la norme RSS exempte de licence d'ISED Canada. L'opération est sous réserve des deux conditions suivantes: (1) Cet appareil ne doit pas causer d'interférences; et (2) Cet appareil doit accepter toute interference fonctionnement indésirable de l'appareil CAN ICES-3(B)/NMB-3(B)



This device could automatically discontinue transmission in case of absence of information to transmit or operational failure. Note that this is not intended to prohibit transmission of control or signaling information or the use of repetitive codes where required by the technology.

The device for operation in the band 5150-5250 MHz is only for indoor use to reduce the potential for harmful interference to co-channel mobile satellite systems.

High power radars are allocated primary users (i.e. priority users) of the bands 5250-5350MHz and 5650-5850MHz and that these radars could cause interference and or damage to the Wi-Fi transceiver.

This equipment complies with the FCC/IC radiation exposure limits set forth for an uncontrolled environment.

Only antennas specified by Liquid Controls shall be used with this equipment.

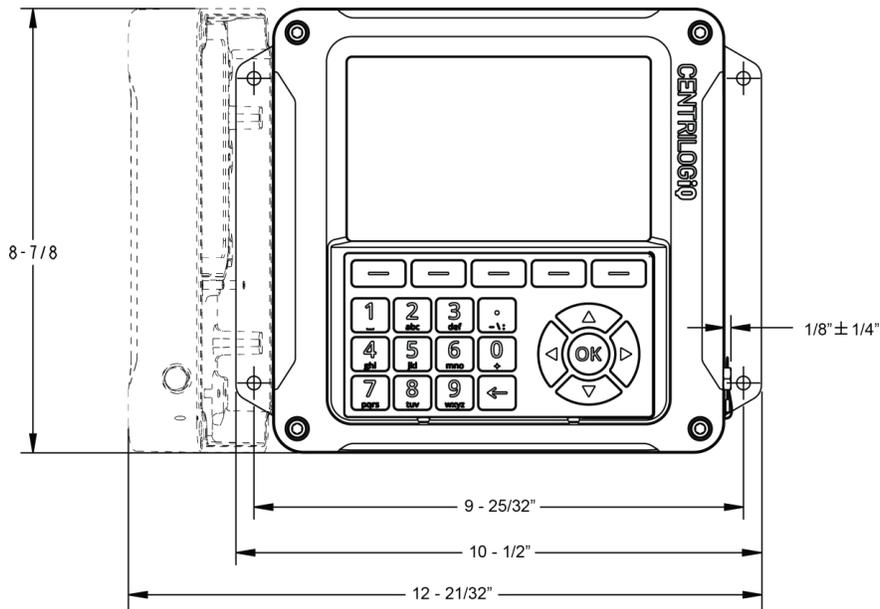
The antenna for this equipment shall be installed and operated to maintain a separation distance of 20 cm or greater between the antenna and any person.

The antenna for this equipment shall not be co-located with or operated in conjunction with any other antenna or transmitter. The antennas shall be installed and operated to maintain a separation distance of 20 cm or greater between any other radiating antenna.

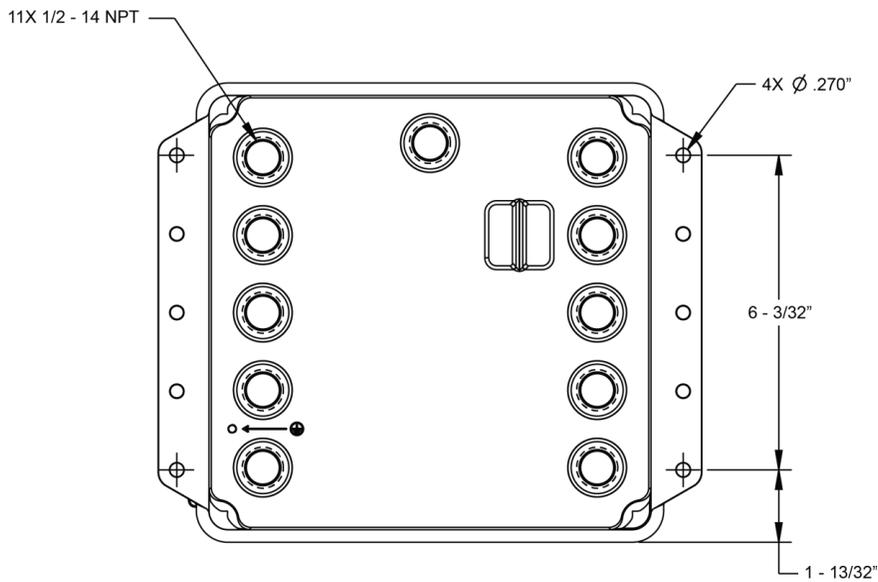
The FCC ID and IC can also be viewed on the Register by pressing <Main Menu> then <Diagnostics> then <About>.

1.9. Dimensions - Panel Mount

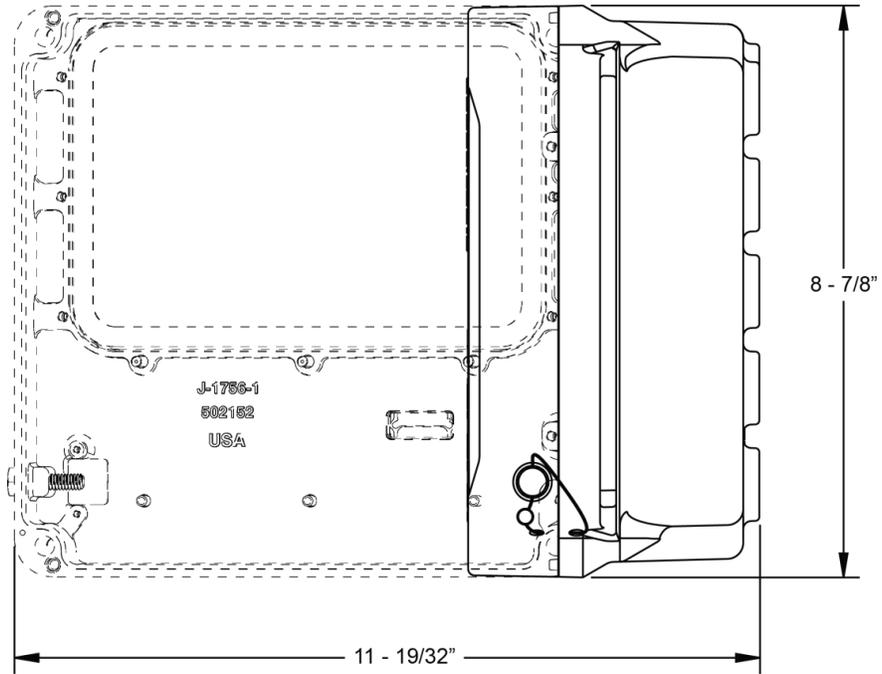
FRONT VIEW



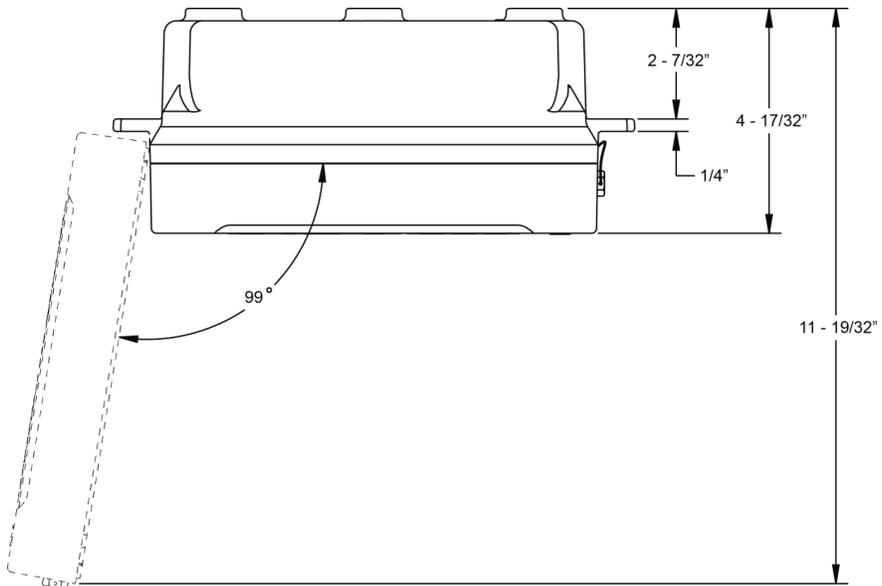
BACK VIEW



SIDE VIEW

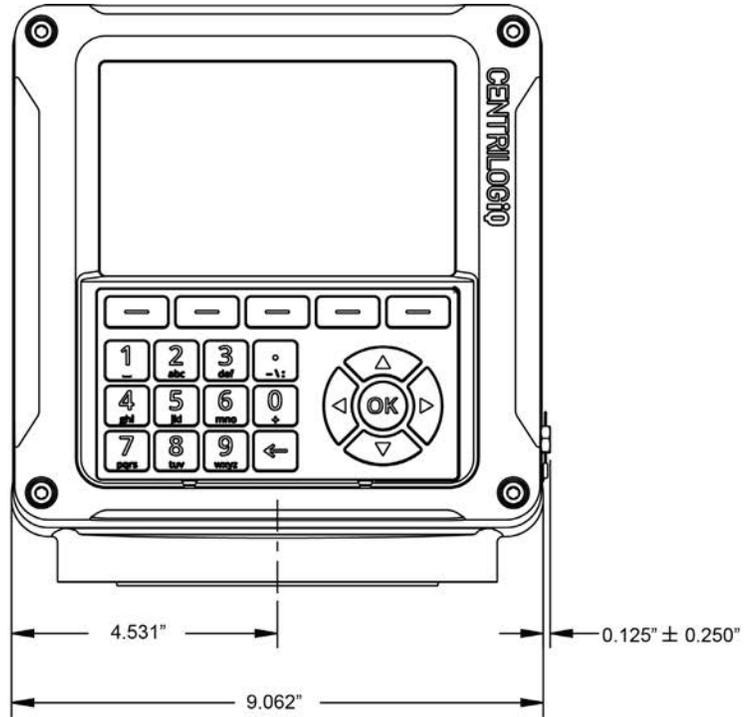


TOP VIEW

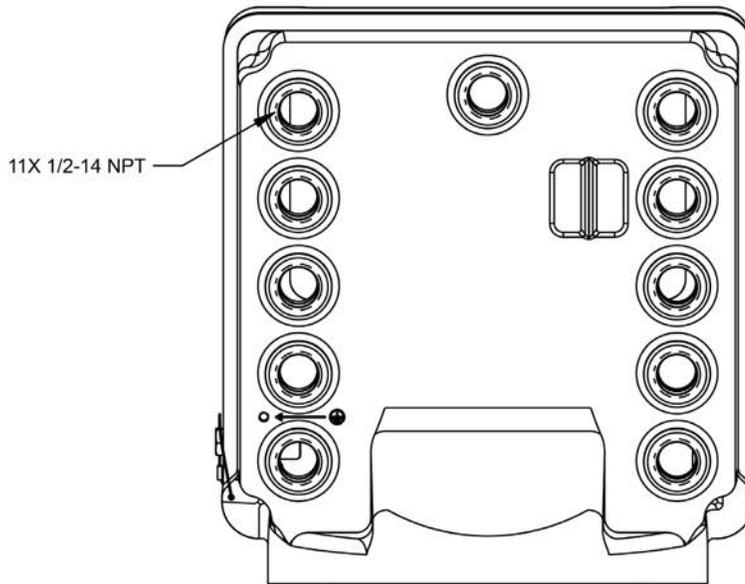


1.10. Dimensions - Meter Mount

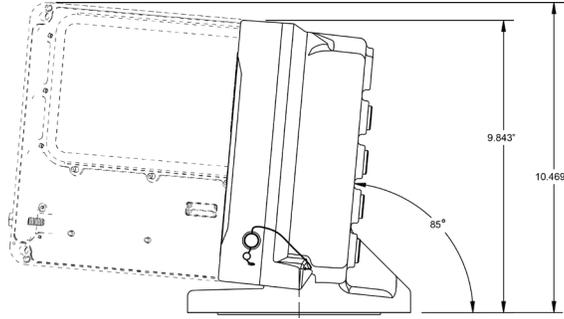
Front View



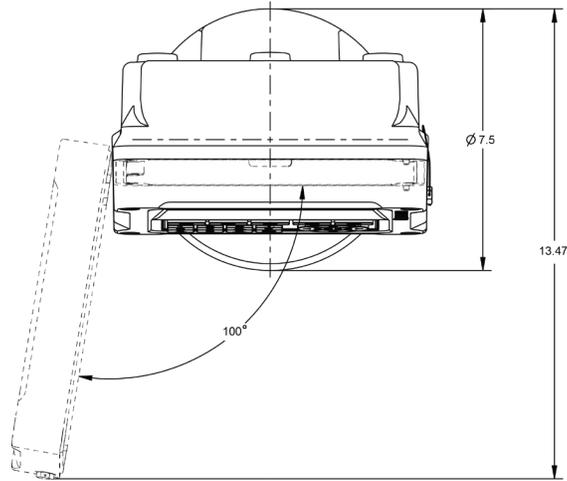
Back View



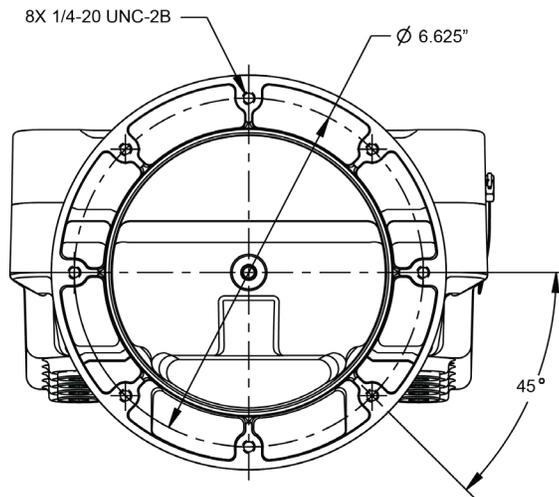
Side view



Top View



Bottom View



1.11. Installation

Check Each Shipment

Before installation, check your shipment against the packing list and ensure that no parts are missing. The packing list is inside the red information packet along with the Installation and Operation Manuals.

If the Register was ordered as part of a metering system, it may arrive mounted on the meter and pre-wired to peripheral equipment such as an ETV probe, air eliminator, and valve.

Installation overview for Register ordered with meter system:

1. Ground truck seat cushion. See [Ground Strap Kit](#).
2. Install meter system onto truck or fixed installation. Refer to the Meter manual.
3. Run the data and power Cables from the Register to the truck cab or power supply. See [Routing Data and Power Cables](#).
4. Connect any additional components to the Register board.
5. Mount printer and connect printer data cable. See [Printers](#).
6. Connect the Register and the printer to power supply. See [Power Supply](#).
7. Setup and calibrate the Register.

If you are replacing an existing register, you must mount the register onto the meter and make the proper connections to all of the components.

Installation overview for a Register ordered without a meter system:

1. Ground truck seat cushion. See [Ground Strap Kit](#).
2. Mount the Register to the meter. See [Mounting Overview](#).
3. Run the Data and Power Cables from the Register to the truck cab or power supply. See [Routing Data and Power Cables](#).
4. Connect all components to the Register CPU board.
5. Mount printer and connect printer data cable. See [Printers](#).
6. Connect the Register and the printer to power supply. See [Power Supply](#).

7. Setup and calibrate the Register.

What this chapter covers

This chapter explains and details the mechanical installation of the Register and the temperature probe as well as the electrical and data installation of all components that connect to the Register. For additional installation information, refer to the manuals of the other components. All manuals are available at www.LCmeter.com.

Installation requirements will vary

Specific installation requirements will vary with the model of the truck, the physical layout of a fixed installation, the configuration of any existing metering equipment, the options selected, and the type of fluid being metered.

1.11.1. Wiring Diagram

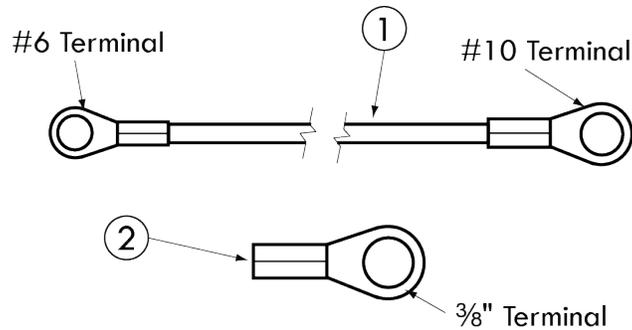
For better viewing of this diagram, click this link to download a high-resolution PDF image: [Full-size wiring diagram](#).

1.11.2. Ground Strap Kit

All seat cushions are grounded in a similar manner. The illustrations below detail the following instructions for grounding three typical types of truck seats.

ESD Precaution

Install the Ground Strap Kit before installing the register.



Follow these steps to ground a truck seat:

1. Identify any adjustable, shock absorbing seat in the truck cab. These seats will typically have pivot points, hinges, or other mechanical design features that make seat adjustments possible.

Grounded Passenger Seats

Some truck seats, typically passenger seats, are not adjustable and do not require grounding.

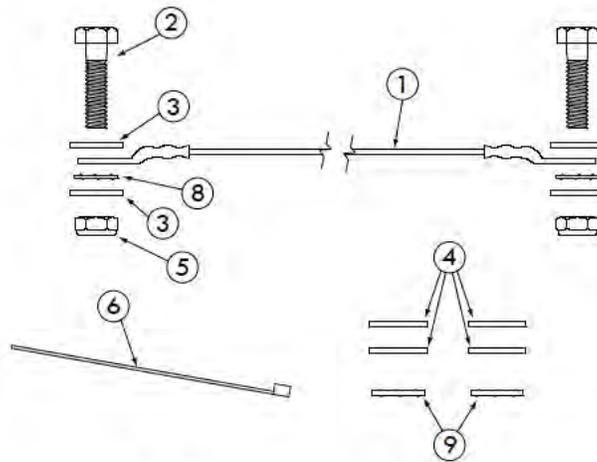
2. Find an existing screw or hole near the back of the seat frame, close to the cab floor. If a hole or screw does not already exist, drill a 9/32" hole in the seat frame.
3. Attach one end of the ground strap to the seat frame bracket using the lock washer, flat washer and nut provided.

Ensure a Good Ground

Remove any dirt or oxidation from the ground strap contact point. Lock washers should penetrate any paint to ensure a good electrical connection.

4. Find an existing screw or hole, or drill a 9/32" hole, in the part of the seat frame—above all pivots and adjustments—that is attached directly to the seat cushion. Make sure that there are no intervening pivot points, guides, adjustment mechanisms, etc., which could interfere with the ground path between the seat cushion and the ground strap.

- If the seat cushion has a wooden base, use a wood screw and washer to attach the strap lug to the bottom of the seat at a point where the seat fabric is attached to the wood. There must be good contact between the seat fabric and ground strap lug.
5. Use the wire ties provided with the kit and tie off the strap so that it doesn't interfere with the movement of the seat and is clear of traffic areas in the cab.
 6. Check the strap for a good ground connection (see below).



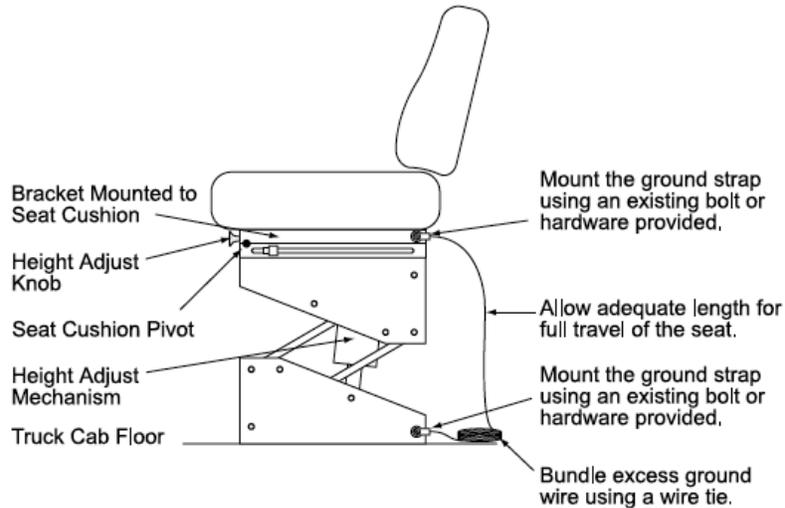
LectroCount Ground Strap Kit - 82185

1.11.3. Attach Ground Strap

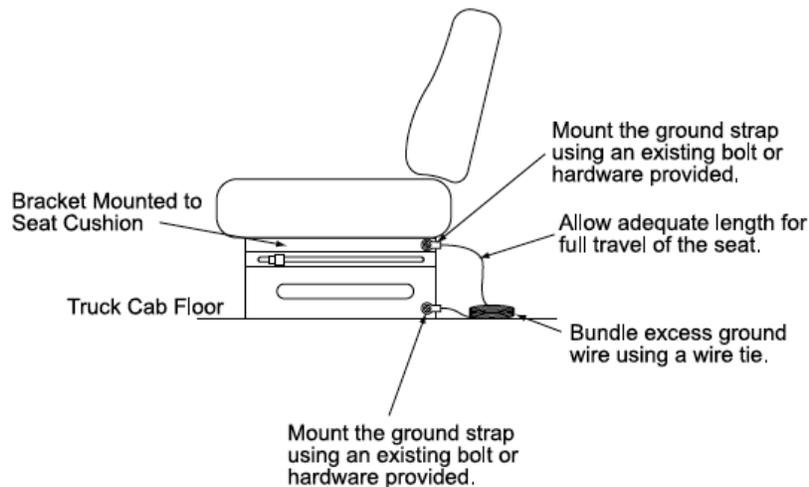
Typical Adjustable Truck Seats

The diagrams below demonstrate how to attach the ground strap to typical truck seats.

Air Cushion Seat - Adjustable for Height



Bench Seats - Adjustable for Distance to the Steering Wheel



1.11.4. Check for a Good Ground

After installing the ground kits, use a multimeter to confirm that the seat and printer are both grounded properly.

Follow these steps to verify a good ground connection:

1. Turn OFF all accessories, including the dome light, to prevent other currents from distorting the reading.
2. Take a multimeter and measure the resistance between the brackets the two ground strap bolts are fastened to. Find a clean spot on the brackets without paint to use as contact points. Other bolts on the brackets are often suitable.

Turn off accessories

If the multimeter reads “MΩ” or “KΩ”, typically, one of the accessories is still on.

- If the resistance is less than 3Ω, the system is grounded adequately.
- If the resistance is still greater than 3Ω, check for proper metal to metal contact on both ends of the ground strap. Clean any paint, dirt, or oxidation that may block the grounding point. If the resistance remains above 3Ω, attach the ground strap to a different ground point. Repeat the process until the ground resistance is below 3Ω.

Verify good contact

If operator receives a ESD discharge when leaving the seat, the ground strap is not installed correctly.

1.11.5. Mounting Overview

The Register is available in two separate mounting options: **meter mount** and **panel mount**.

The Register can be mounted directly onto a flow meter; however, it may also be mounted away from the meter in a more ergonomic or advantageous position, on a control panel or control pedestal. If the meter is equipped with an external POD pulser, the Register can be mounted up to 1000 feet (304 meters) away from the meter (actual distance depends on pulser specifications and wire type).

- The **meter mount** design consists of an enclosure base with a round mounting surface that mates perfectly with standard LC register adapter bracket or industry standard register mount and can be mounted in 45° increments.
- The **panel mount** design consists of an enclosure base with mounting tabs to allow the register to be conveniently mounted on a flat panel from the front or rear of the panel for a very clean and wire-free installation from the operator's point of view.

Meter Mount Housing



Panel Mount Housing



Adapters are available for other PD meters such as Neptune (PNs 81364, 82641, 82642), FMC Smith (PN 81370), and Brooks/Brodie (PN 81800) meters. Each kit includes installation instructions.

Tips for mounting a Register

- Leave the cover assembly fastened to the base to protect the internal components.
- Ensure that the vertical drive shaft from the meter is attached to the pulser drive shafts.
- Before securing the Register to the meter or mounting bracket, ensure that the counter is visible and the keypad and calibration screw can be easily operated.

WARNING

Relieving Internal Pressure

All internal pressure must be relieved to zero pressure before disassembly or inspection of the strainer, vapor eliminator, any valves in the system, the packing gland, and the front or rear covers.

WARNING: Serious injury or death from fire or explosion could result in performing maintenance on an improperly depressurized and evacuated system.

Relieving Internal Pressure Procedure for LPG and NH₃ Meters

Follow these steps:

1. Close the belly valve of the supply tank.
2. Close the valve on the vapor return line.
3. Close the manual valve in the supply line on the inlet side of the meter. If no manual valve exists on the inlet side, consult the truck manufacturer for procedures to depressurize the system.
4. Slowly open the valve/nozzle at the end of the supply line.
5. After product has bled off, close the valve/nozzle at the end of the supply line.
6. Slowly crack the fitting on top of the differential valve to relieve product pressure in the system. Product will drain from the meter system.
7. As product is bleeding from the differential valve, slowly reopen and close the valve/nozzle on the discharge line. Repeat this step until the product stops draining from the differential valve and discharge line valve/nozzle.
8. Leave the discharge line valve/nozzle open while working on the system.

 **APPLY Anti-seize**

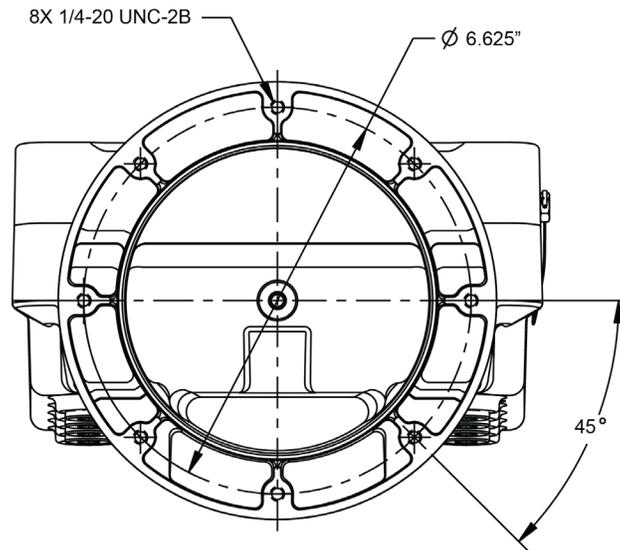
Always apply anti-seize to all bolt threads to ensure easy removal at a later date.

1.11.6. Mounting the Register

Mounting Bolt Pattern

The Register base housing contains eight bolt holes in an industry standard bolt pattern. This design allows for horizontal rotation of the housing in 45° increments to conveniently mount the register in various orientations. The holes are 1/2" deep and take 1/4"-20 screws.

If the installation requires that you fabricate a bracket, refer to the drawing below.



Installing the Register on existing LC meter installations

Remove Existing Registration Equipment

Follow these steps:

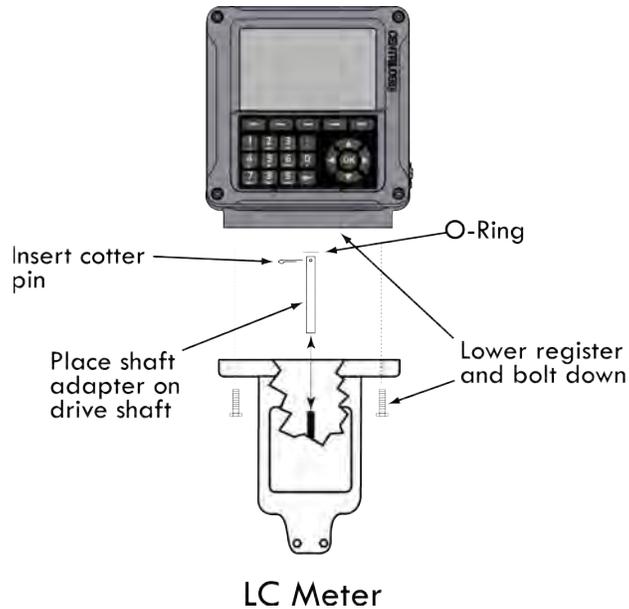
1. Depressurize the meter completely. See the Warnings in [Mounting Overview](#).
2. Remove the four bolts on the bottom that fasten the register to the meter.
3. If replacing a mechanical register, remove the adjuster from the meter.
4. If the meter has a Temperature Volume Compensator (TVC), remove it as well.

Mount the Register

Follow these steps:

1. Place the end of the shaft adapter on the pulser drive shaft located on the bottom of the register.
2. Place the cotter pin through the hole, and bend open the ends of the cotter pin.
3. Lower the register onto the meter, and insert the shaft adapter onto the hex shaft on the meter.

4. Securely bolt down the register.



Apply Anti-seize

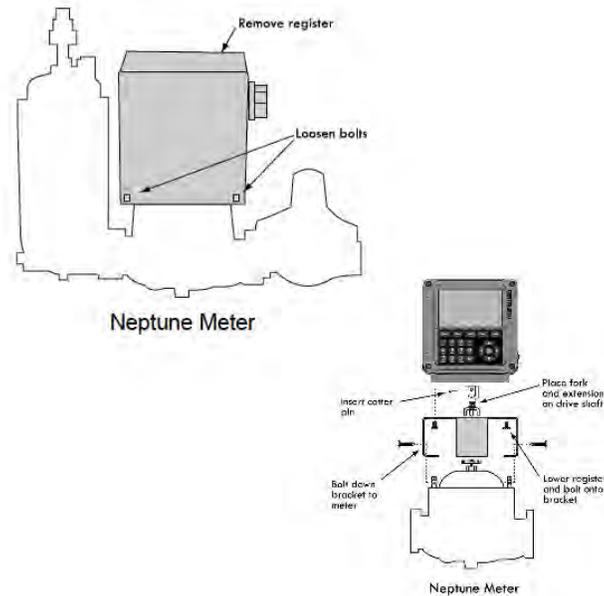
Apply anti-seize to all bolt threads to ensure easy removal at a later date.

Neptune Meters

Remove Existing Registration Equipment

Follow these steps:

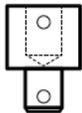
1. Depressurize the meter completely. See the Warnings in [Mounting Overview](#).
2. Remove the mechanical register from the meter.
3. Leave the star-shaped gear and the two square-head studs.
4. Remove the bellows from the front of the meter.
5. Remove the compensator.



Mount the Register

Follow these steps:

1. Install the drive fork and extension piece (pictured below) on the pulser drive shaft located on the bottom of the Register.



Neptune Drive Shaft Extension

2. Install the bracket on the meter, and fasten with the bolts provided in the kit.
3. Lower the Register on to the bracket, and securely fasten using the four bolts ($\frac{1}{4}$ " x $\frac{3}{4}$ ") provided.

Star Gear and Drive Fork

When the register is lowered onto a Neptune meter, make sure the drive fork is not pressed against the star gear on the meter. There must be a small gap between these two parts. To lower the star gear, loosen the set screw on the side of the star gear. Failure to do so will eventually damage the internal pulser and/or the meter gear train.

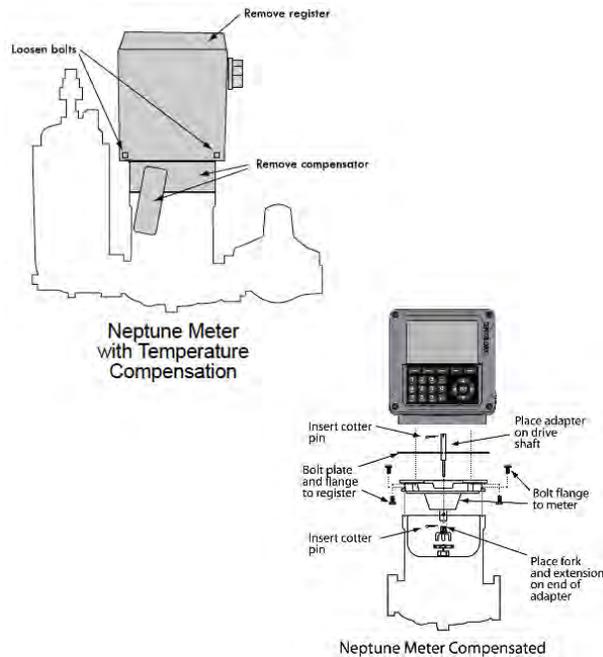
APPLY Anti-seize

Apply anti-seize to all bolt threads to ensure easy removal at a later date.

Mount the Register on previously temperature compensated Neptune meters

Follow these steps:

1. Place the shaft adapter on the pulser drive shaft under the Register.
2. Place the cotter pin through the hole, and bend open the ends of the cotter pin.
3. Pass the other end of the shaft adapter through the flange assembly and the weather plate.
4. Loosely bolt to register.
5. Place the drive fork and extension piece on the shaft using two more cotter pins.
6. Bolt the flange to the meter and tighten all bolts.



Installation kits 82641 (E-26 series) & 82642 (E-36 series) are specifically designed for previously temperature compensated Neptune meters.

1.11.7. Routing the Data and Power Cables

Data and Power Cable

The Register shipment typically includes a gray 50-foot power cable and a 50-foot black data cable, pre-wired to terminal blocks on the Register CPU board. On typical truck installations, the cables must be routed from the back of the truck—where the Register is installed—to the front of the truck, where the accessory panel is and the printer is typically installed. The black data cable connects to the printer, typically mounted in the truck cab. The gray power cable hooks up to a power source. During installation, follow these guidelines and ensure the cables remain undamaged.

During installation, follow these guidelines and ensure the cables remain undamaged.



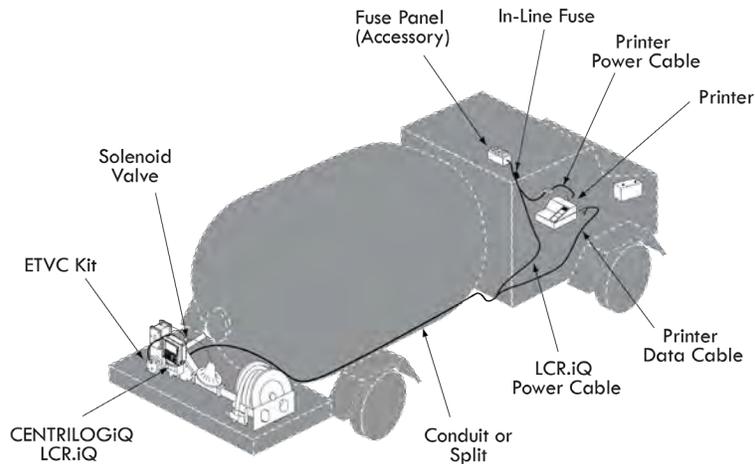
Guidelines for routing the data and power cables on the outside of the truck

- LC recommends that both cables be run through 1/2" automotive plastic corrugated split loom or through flexible liquid-tight conduit for protection.
- Make sure the loom or conduit runs down the inside edge of the trucks frame rail and fasten every 2' with cable ties.
- Install rubber grommets to protect the cables where they pass through the cab wall, meter box, etc.
- Keep the cables away from heat sources such as the engine exhaust, manifold, exhaust pipe, mufflers, etc.
- Keep cables away from moving suspension components and other moving truck components.
- If the cables are shortened, ensure that you use the proper tool for stripping off the insulation on the cables.
- Ensure that all cabling and wiring connections are connected to the proper terminal locations.

Guidelines for routing the data and power cables inside the cab

- Before you begin, layout positions for the component and pathways for the cable.
- Ensure that the printer and the wires will not obstruct other vehicle components.
- Keep cable pathways away from heavy traffic areas and locations where they may be vulnerable to damage.
- Remember to provide plenty of room around the components, so the cables can be easily connected.

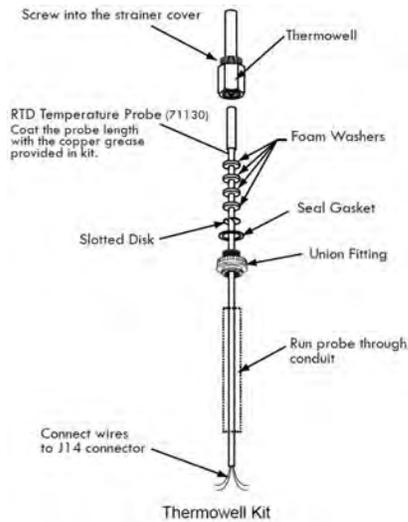
- Avoid installing the cable where it will be exposed to excessive flexing.
- Ensure that cables are not pulled too tight in areas that will move. For example, when wiring cab-over trucks, leave enough slack so the cab can be tilted without damaging the cable.
- Ensure cables are not fastened to adjustable seats.



1.11.8. ETVC Installation

Electronic Temperature Volume Compensation (ETVC) Installation

When ordered as part of a meter system with a Register, the ETVC kit is typically bolted onto the strainer and wired to the Register at the factory. ETVC kits can also be ordered and retrofit onto meter systems already in service. Kits are specified according to meter size and application and are all installed in the same manner. For meter systems that do not include an LC supplied Strainer mounting kit, Liquid Controls also offers an ETVC kit for pipe mount.



8. Coat the entire probe length with the copper grease provided. Insert and recoat the probe 2 or 3 times to provide a uniform coating inside the Thermowell and to ensure proper heat transfer from the liquid to the probe.
9. Connect the assembled Thermowell to the fitting in the middle of the strainer cover. The angled fitting at the top of the cover is for weights & measures purposes. See Step 6 above.
10. Connect the conduit to a ½" NPT port on the back of the Register using the elbow fittings provided with the conduit kit (PN 81024). Be sure to use thread sealant on NPT threads.
11. Wire the temperature probe to the Register internal board on connector J15.

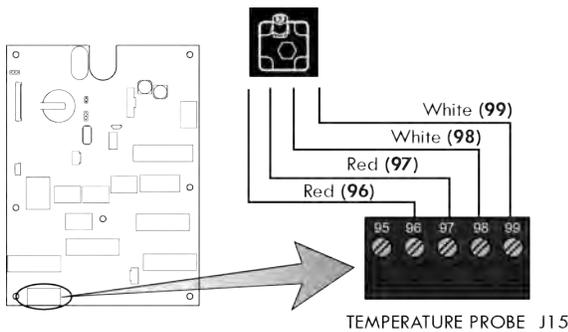


Diagram for board Rev E

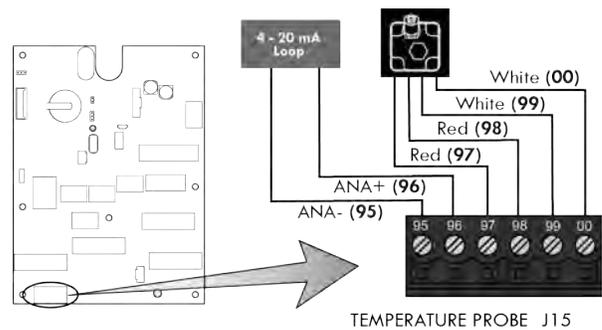


Diagram for board Rev J or later

Disconnect Power

Disconnect the power before working on the CPU board.

1.11.9. Valves

When ordered as part of a meter system with a Register, Liquid Controls control valves are bolted onto the meter and wired to the Register at the factory. Electronic control valves can also be ordered separately and retrofitted onto meter systems already in service. These valves will need to be piped and wired in the field. For piping instructions, refer to the valve manual. This manual includes wiring instructions for the valves.

Liquid Controls offers single-stage and two-stage electronic valves. Single stage valves have one solenoid valve (S1) and two positions—an open position and a closed position. Two-stage valves have two solenoid valves (S1 & S2) and three positions—open, closed, and dwell flow. Dwell flow is a low flow rate setting controlled by the S2 solenoid and initiated shortly before the register reaches a preset value.

Compatibility

The Register is also compatible with many other brands and types of valves.

This chapter covers:

- Single-Stage Valves
- Two-Stage Valves
- Valve Installation

1.11.9.1. Single-Stage Valves

The three most common Liquid Controls meter systems with single stage valves include:

- a block valve with a S1 solenoid-operated valve fitted onto external piping (A2847-11),

- a block valve (A2843) with a 3-way solenoid
- and an electro-pneumatic valve with an S1 solenoid

A2847-11 Valve

This single stage control valve has a S1 solenoid operated valve located at the meeting point of three external pipes: one pipe from the inlet side of the valve, one from the top of the block valve, and one from the outlet side of the valve. This valve is typically used in refined fuels applications.



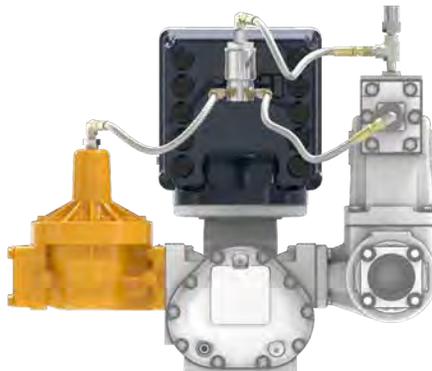
Single Stage (S1) Block Valve



A2847-11 Solenoid-Operated Block Valve

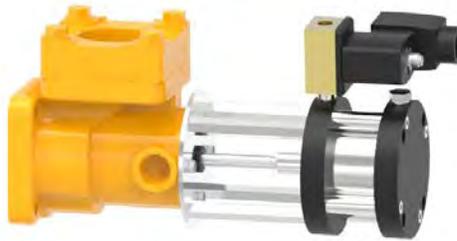
A2843 Valve and 3-Way Solenoid

The 3-way solenoid-operated valve—mounted directly to the top center port on the back of the Register—serves as a S1 solenoid-operated valve. The 3-way solenoid-operated valve is located at the meeting point of two lines from the vapor eliminator (one for eliminated vapor and one leading to the vapor return line) and one pipe to the top of the block valve. 3-way solenoid operated valves are typically specified for products that hold vapor in the line such as LPG and NH3.



A2700 Series Electro-Pneumatic Valve

Pneumatic valves use a S1 solenoid-operated valve, mounted to a pneumatic actuator to open and close a V-7 valve. These valves are typically used in high viscosity applications, such as lube oil.



1.11.9.2. Two-Stage Valves

The three most common Liquid Controls meter systems with two stage valves are:

- a block valve with a S1 and a S2 solenoid-operated valve fitted onto external piping (A2848-11)
- a block valve with a S2 solenoid-operated valve (A2859-11) and a 3-way solenoid on the Register.
- and an E-7 valve with a S1 and a S2 solenoid-operated valve

A2848-11 Valve

This two stage control valve has a S1 and a S2 solenoid operated valve. The S1 solenoid-operated valve is located at the meeting point of three bypass pipes: one pipe from the inlet side of the valve, one from the top of the block valve, and one from the outlet side of the valve. The S2 solenoid valve is located on a bypass pipe that connects the inlet and outlet sides of the control valve. It opens while the control valve is closed to supply the dwell flow. This valve is typically used in refined fuels applications.



Two Stage (S1 and S2)
Block Valve



A2848-11
Solenoid-Operated
Block Valve

A2859-11 Valve and 3-Way Solenoid

A two- stage valve with a S2 solenoid-operated valve and a 3-way solenoid valve attached to the back of the Register. The 3-way solenoid-operated valve is located at the meeting point of two pipes from the vapor eliminator (one for eliminated vapor and one leading to the spit tank) and one pipe to the top of the block valve. The S2 solenoid valve is located on a bypass pipe that connects the inlet and outlet sides of the control valve. It opens while the control valve is closed to supply the dwell flow. This configuration is typically specified for products that hold vapor in the line such as LPG and NH3.



E-7 Valves

A two stage valve with a S1 and a S2 solenoid-operated valve. The E-7 valve is fitted with one external pipe to divert product flow to the closing mechanism. To supply a dwell flow, the E-7 redirects the product around the closed valve using channels molded into its housing. This valve is typically used in refined fuels applications and has the same dimensions as the V7/K7 valve.

1.11.9.3. Valve Installation

If you install the valve yourself, refer to the valve installation and operation manual for mechanical installation. Instructions for wiring Liquid Controls valves to the Register can be found below.

Materials needed for wiring valves

These materials are necessary, but are not supplied with the valve:

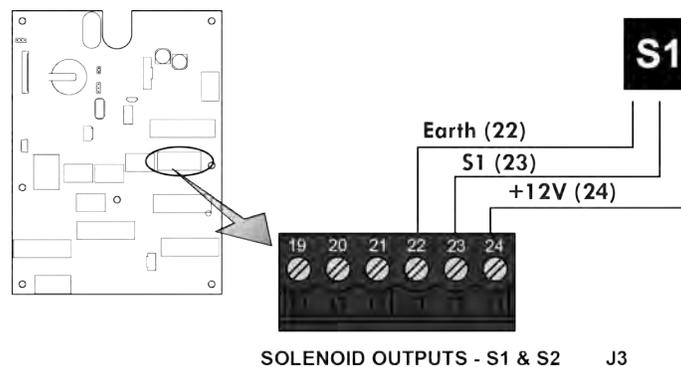
- 16-22 AWG 4 conductor Shielded Cable (Consult the POD manual for complete specifications)
- Weather Proof flexible conduit or loom
- ½” Conduit connectors or cable glands
- PTFE tape or thread sealant

Disconnect Power

Disconnect the power before working on the CPU board.

Follow these steps to wire valves to the Register:

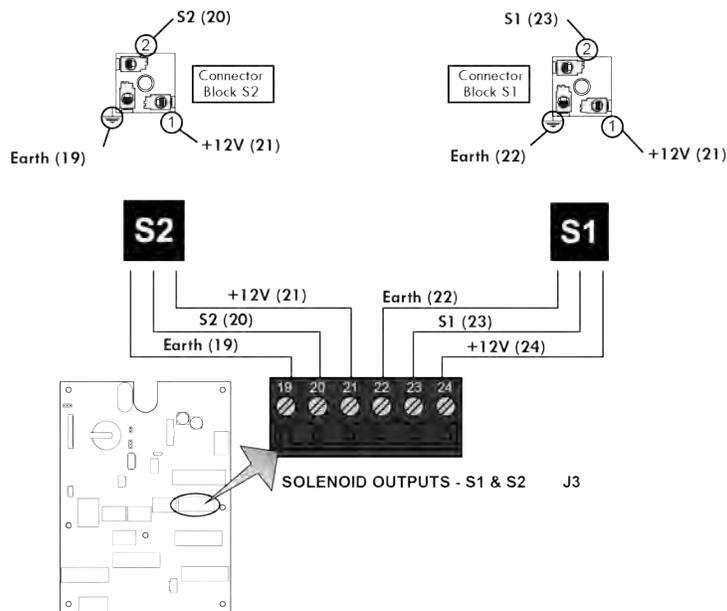
1. Attach cable glands and/or conduit connectors to the solenoid valve(s) and the Register port(s). Be sure to use thread sealant on NPT threads.
2. Thread the wires through piece of weatherproof conduit that is cut-to-length from the solenoid to a Register port.
3. Run the weatherproof conduit between the solenoid operated valve(s) and the Register housing, pull the wires through the ports, and tighten the connectors.
4. Connect the S1 solenoid-operated valve wires to terminals 23 and 24 on the J3 terminal block of the Register CPU board.
5. Connect the S2 solenoid-operated valve wires to terminals 17 and 18 on the J13 terminal block of the Register CPU board.



Earth Grounds for Solenoid Valves

The Earth grounds for Terminals 16 & 19 are optional. The solenoid operated valves are grounded through the component they are mounted on.

Follow this diagram as the guide to wiring a single stage valve for presetting:



Solenoid Operated Valve Cables

The 81527 solenoid operated valve (3-way LPG solenoid) has 3 cables potted into the housing. All other solenoid operated valves on Liquid Controls valves use cable assembly 81859, which has 2 cables.

Valves with 110VAC Solenoids

In order for the Register to control valves with solenoids on 110 VAC circuits, you must install a relay switch on the positive leg of the solenoid's circuit.

Relay switch specifications:

- Switch: SPST (single pole, single throw)
- Switch Position: Normally open
- Contact Rating: Greater than maximum current of solenoid
- Voltage: +12 VDC

Materials needed for wiring valves with 110 VAC solenoids

These materials are necessary, but are not supplied with the valve:

- SPST relay switch (1 per solenoid)
- 20 AWG stranded wire (2 per solenoid)
- Weatherproof flexible conduit, 1/2" diameter and 1/2" NPT conduit connectors or cable glands
- PTFE tape or pipe sealant

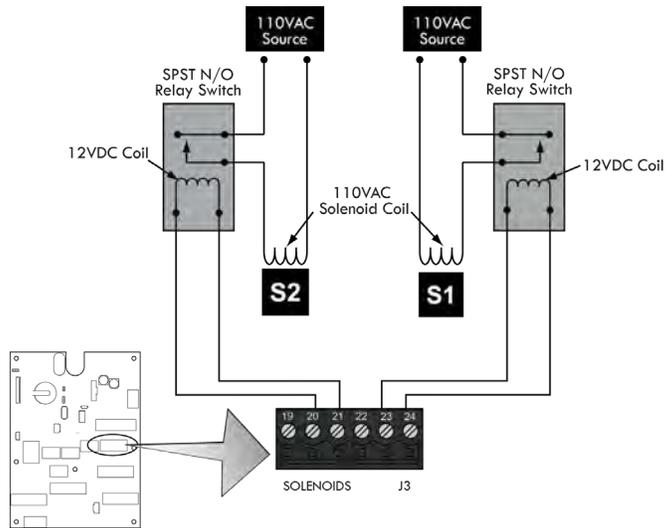
To wire 110 V A C solenoids to the Register

Follow these steps:

1. Turn off all 110 VAC circuits before beginning the installation.
2. Install the specified relay switch(es) onto one leg of the 110 solenoid power supply circuit.
3. Connect the relay switch on the S1 power supply circuit to terminals 23 and 24 on block J3.
4. Connect the relay switch on the S2 power supply circuit to terminals 20 and 21 on block J3.

Disconnect Power (110VAC)

Turn off all 110VAC circuits before beginning the installation.



1.11.10. Optical Air and Vapor Eliminators

Optical Air and Vapor Eliminator Installations

When ordered as part of a meter system with a Register, the Liquid Control optical air and vapor eliminators are bolted onto the strainer and wired to the Register at the factory. Optical air and vapor eliminators can also be ordered separately and installed onto meter systems already in service. For mechanical installation instructions, refer to the manual specific to the optical air and vapor eliminator. Instructions for wiring optical air and vapor eliminators to the Register are provided below.

Optical Air Eliminator (Refined Fuels)



Optical Vapor Eliminator (LPG and NH₃)



Materials needed for wiring valves

These materials are necessary, but are not supplied with the valve:

- 20 AWG stranded wire—3 per solenoid. Unnecessary for 3-way solenoid valves. Only 2 are necessary for E7 solenoids.
- Weatherproof flexible conduit, ½" diameter.
- ½" NPT conduit connectors or cable glands.
- PTFE tape or pipe sealant.

M7 meter system with optical air eliminator



Wire optical air and vapor eliminators to the Register

Follow these steps:

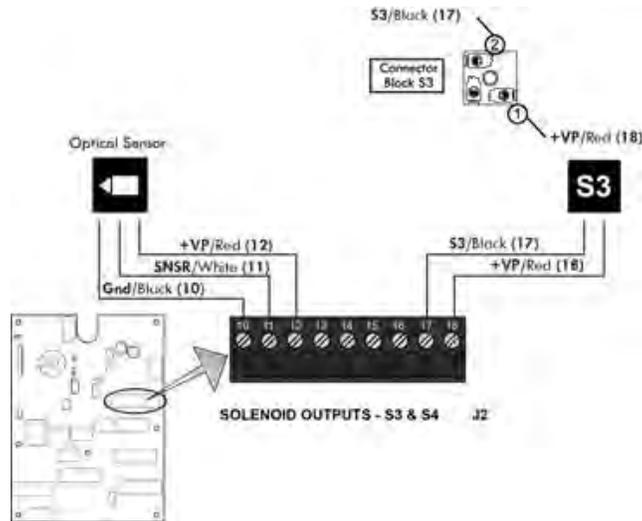
1. Attach cable glands and/or conduit connectors to the S3 solenoid valve, the optical sensor, and the Register ports. Be sure to use thread sealant on NPT threads.
2. Thread the 20 AWG wires through a piece of weatherproof conduit cut-to-length from the S3 solenoid to a Register port
3. Run the weatherproof conduit between the S3 solenoid operated valve and the Register housing. Pull the wires through the ports, and tighten the connectors. Liquid Controls recommends running the optical sensor wire through weatherproof conduit as well.

4. Connect the two 20 AWG wires to the S3 solenoid operated valve terminals and to terminals 17 and 18 on the J2 terminal block of the Register board.
5. Connect the optical sensor wires to terminals 10, 11, and 12 on the J2 terminal block of the Register board.



Disconnect Power

Disconnect the power before working on the CPU board.



1.11.11. Pulse Output Device

Pulse Output Device (POD) Installation

When ordered as part of a meter system with a Register, the Liquid Controls Pulse Output Device (POD) is typically installed onto the meter and wired to the Register at the factory. The POD can also be ordered separately and installed onto meter systems already in service. For mechanical installation instructions, refer to the POD manual. Instructions for wiring the POD to the Register are given below.



Disconnect Power

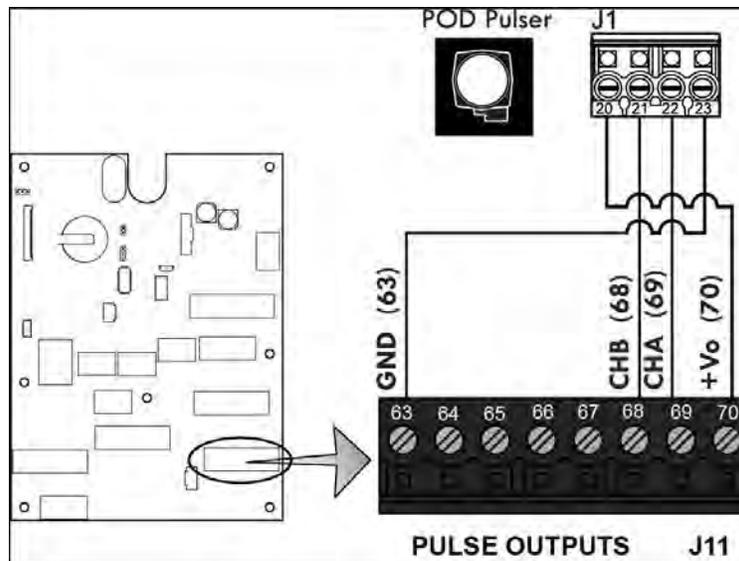
Disconnect the power before working on the CPU board.

These materials are necessary, but are not supplied with the POD:

- 16-22 AWG 4 conductor Shielded Cable (Consult the POD manual for complete specifications)
- Weather Proof flexible conduit or loom
- ½” Conduit connectors or cable glands
- PTFE tape or thread sealant

Follow these steps to wire a POD to the Register:

1. Go to to Main Menu / Setup Menu / Meter Settings. Make sure Pulser Input Type is set to Dual Channel.
2. Attach cable glands and/or conduit connectors to the POD and the Register port(s). Make sure to use thread sealant on NPT threads.
3. Thread the wires through a piece of weatherproof conduit cut-to-length from the POD port to a Register port.
4. Run the weatherproof conduit between the POD and the Register housing, pull the wires through the ports, and tighten the connectors.
5. Connect the four POD terminals to four terminals on the J11 terminal block of the Register CPU board.
 - POD terminal 20 to Register terminal 70
 - POD terminal 21 to Register terminal 68
 - POD terminal 22 to Register terminal 69
 - POD terminal 23 to Register terminal 63



Single Channel Pulse Inputs

The Register is compatible with the many single channel pulse output devices.

To wire a single channel pulse output to the Register:

1. Go to Main Menu / Setup Menu / Meter Settings. Select Pulse Input Type, Single Channel.
2. Connect the three pulser terminals (V out, Channel A, and ground) as follows:
 - Pulser channel A to Register terminal 69
 - Pulser voltage out to Register terminal 70
 - Pulser ground to Register terminal 63

1.11.12. Differential Pressure Transducer

Differential Pressure (ΔP) Transducer Installation

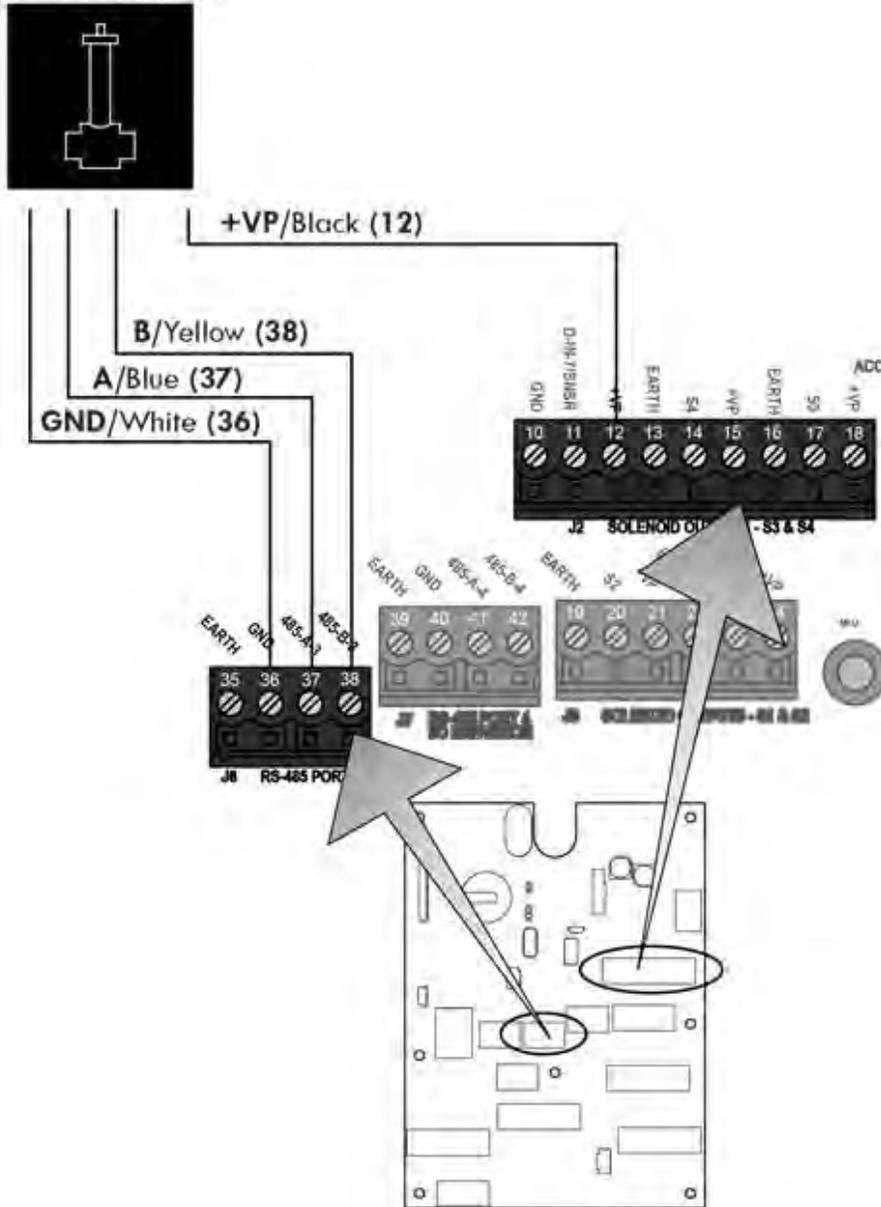
When ordered as part of a meter system with a Register, the Liquid Control ΔP transducer is wired to the Register at the factory. The ΔP transducer can also be ordered separately and installed onto a meter system already in service. Refer to the ΔP transducer manual for complete installation instructions. Instructions for wiring the ΔP transducer to the Register can be found below.

Typically, a ΔP transducer operates together with a shutdown device, such as a valve or a dead-man.

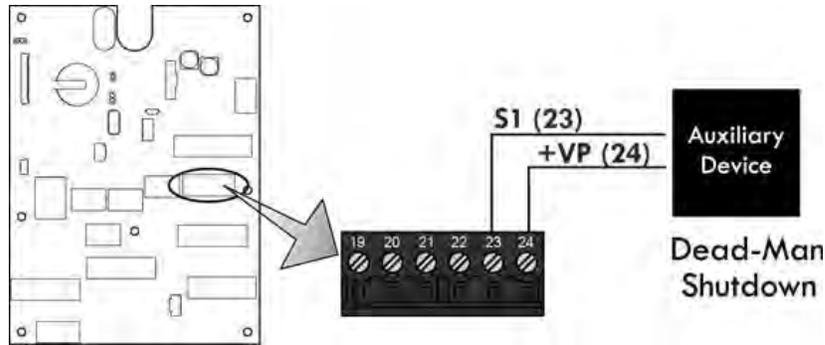
Follow these steps to wire ΔP Transducer to the Register:

1. Route the ΔP transducer cable through a cable gland in a port on the back of the Register. Secure the cable gland. *LC recommends running the cable through weatherproof conduit.* Make sure to use thread sealant on NPT threads.
2. Connect the four ΔP transducer wires to terminals to the recommended Register terminals as follows:
 - +VP / Black to terminal 12
 - GND / White (Ground) to 36
 - B / Yellow to terminal 38
 - A / Blue to terminal 37

ΔP Transducer



3. Route a two-wire cable from the shutdown control device through a cable gland in a port on the back of the Register. Secure the cable gland. Make sure to use thread sealant on NPT threads. Liquid Controls recommends running the cable through weatherproof conduit.
4. Connect the two wires from the shutdown control device to terminals 23 (S1) and 24 (+VP).



Current Draw on Shutdown Device

The shutdown device should draw no more than 1 Amp.

1.11.13. Printers

Printer Installation (J1 RS-232)

A Liquid Controls meter system with a Register typically includes an Epson slip printer or roll printer. The installation is the same for either printer.

See instructions in [Routing Data and Power Cables](#) for routing the data cable from the back of the truck to the cab.

Disconnect Power

Disconnect the power before working on the CPU board.

To wire a Printer to the Register:

1. Go to to Main Menu / Setup Menu / Register Settings (3/3) - Printer Type. Ensure proper printer is selected in the drop down selection field.

2. Attach cable glands and/or conduit connectors to the Register port. Make sure to use thread sealant on NPT threads.
3. Connect the wires to the J13 and J14 terminal blocks of the Register board.
 - GND / Black to terminal 80
 - CTS / Blue to terminal 81
 - RXD / Yellow to terminal 82
 - TXD / Orange to terminal 83
 - RTS / Brown to terminal 84
 - RTS / Red to terminal 92
 - TXD / Violet to terminal 91
 - RXD / Gray to terminal 90
 - CTS / Green to terminal 89
 - GND / White to terminal 88

Routing Data Cables

See the instructions on [Routing Data and Power Cables](#) for routing the data cable from the back of the truck to the cab.

To install the printer:

1. Mount the printer in the truck cab where drivers can easily operate it.
2. Clean the mounting spot and the bottom of the printer with alcohol for the best adhesion.
3. Attach Velcro to the mounting area and the bottom of the printer. Fasten the printer to the mounting area.
4. Connect the data cable to the RS-232 data port on the back of the printer.

Connecting Power

To connect power to the printer, see [Power Supply](#).

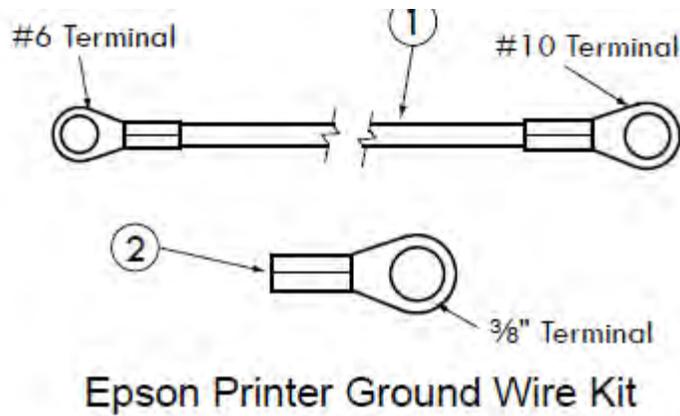
Epson Printer Ground Wire Kit Installation

Before connecting power to the Register and the Epson printer, ground the printer to the truck cab floor. Epson printers sold for truck installations are all grounded in the same manner.

- 82184 - Epson Printer Ground Wire Kit			
#	Description	Part Number	Quantity
1	Ground Wire	84101	1
2	Terminal (.375 ring, 16GA)	71878	1

Follow these steps to ground an Epson printer:

1. Remove one of the mounting bolts that fasten the printer mounting brackets to the truck cab floor.
2. Place one end terminal of the ground wire over the mounting bolt and return the bolt to its original place.
3. At the back of the Epson printer, remove the silver ground screw marked "FG".
4. Place the other end terminal of the ground wire over the ground screw and return the screw to its original place.
5. Check the strap for a good ground connection (see page 13).



Additional Terminal

The Epson Printer Ground Wire Kit contains an additional $\frac{3}{8}$ " ring terminal for printer brackets that are not purchased from Liquid Controls.

1.11.14. Power Supply

When you have made all of the data connections and complete installation of all components, connect the power to the Register and the Epson printer. Before making the power connections, go through the vehicle system checklist below, and ensure that the electrical system of the truck meets the minimum requirements for powering the Register and the Epson printer.

Vehicle System Checklist

- Clean any corrosion from the battery terminals and battery cable to guarantee a solid, tight connection.
- Charge the battery according to manufacturer specifications.
- Ensure the alternator is large enough to meet the total demands of the truck, including the Register. The Register requires a minimum of 5 Amps for proper operation. Run the truck at low idle, with all accessories on (including hose reel). Check the voltage with a multimeter to confirm that the voltage doesn't drop below 11 Volts.

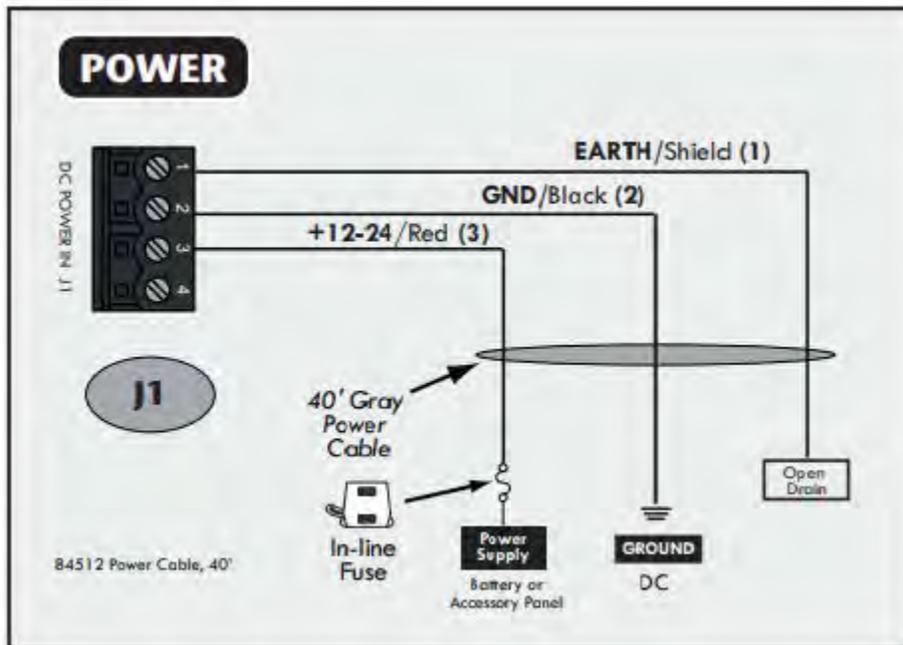


- Inspect the electrical equipment on the vehicle to ensure proper installation and operation.
- Determine whether the vehicle is grounded positively or negatively. Consult Liquid Controls if the vehicle has a positive ground.
- Ensure that any radio antennas are installed according to manufacturer specifications to prevent RF interference.

Connect the Power

All Register shipments typically include a 50-foot gray power cable (100-foot and 300-foot cables are also available) and a 5 Amp fuse.

This is the wiring diagram for the power supply:



Cable routing

[Routing Data and Power Cables](#) describes the best practices for routing the gray power cable to the truck cab accessory panel.

50-foot Gray Power Cable

The gray power cable (PN 84512050) is prewired to the Register board at the factory (meter mount version). It includes two 16AWG wires and a ground drain wire. Splice the 5 Amp fuse into the red 16AWG wire as close to the power source as possible. Panel mount versions will include a loose power cable and must be installed according to the wire diagram.

Epson Printer Power

Power must be supplied to the Epson printer. For supplying power to the printer, a 15-foot cable with a 12/24VDC converter (825001) is also available. The red wire of this

cable must be spliced into the red wire in the gray power cable on the Register side of the 5 Amp fuse.

Follow these steps to connect power to the Register and the Epson printer:

1. Route the gray power cable to the accessory panel. See [Routing Data and Power Cables](#).
2. Splice the red wire from the printer power cable into the red wire of the gray power cable.
3. Splice the 5 Amp fuse to the red wire. close to the direct power terminal connection in the accessory panel, and on the power side of the splice made with the printer power cable.
4. Connect the red wire to the direct power supply terminal in the accessory panel.
5. Connect the black wire of the gray power cable to a reliable DC ground.
6. Connect the black wire of the printer power to a reliable DC ground.
7. Tape the green drain wire of the gray power cable back against the power cable.

Power Check

After the Register has been installed, check to ensure that it powers up correctly. The Register display and the printer power light should come on when the truck ignition is turned either to the **ON** position or the **ACC** position. Ensure that the printer power switch is on. If the Register or the printer does not power up, check the wiring and the connections on the Register board against the instructions in this manual.

1.11.15. Finalize the Installation

IMPORTANT: Before Sealing the Register

After correctly powering up the Register, continue on to the Register Setup and Operation manual to setup the Register for operation. We recommend that you setup and test the Register before closing and sealing the unit.

Close and Seal the Unit

After setting up and testing the unit, complete the installation by closing and sealing the housing. The Register must be environmentally sealed to protect the electronics against the elements. The Register must also be sealed by a Weights & Measures representative to guarantee that the register is operating at the proper regulatory standards.

1. Secure the cables behind the Register and the cables in the cab with cable ties.
2. If conduit was used during the installation, fill the conduit end inside the Register with silicon RTV (provided with shipment, PN 82575). Read and follow the directions of the Environmental Sealing Guidelines, below.
3. Tighten the four socket head cap screws on the four corners of the cover housing using a 3/16 hex key or bit. Ensure that the gap between the cover and the housing is completely closed. Ensure that the calibration screw is tightened to approximately 7-lb—and properly sealed. Read and follow the directions of the Environmental Sealing Guidelines, below.
4. Seal the cover, base, and calibration screw with a wire/lead seal. See the Weights & Measures Seals section below.

Environmental Sealing Guidelines

The Register includes sensitive electronic components, including a microprocessor that can be damaged by the presence of moisture. Therefore, it is essential that all conduit ports, the cover, and the shaft seals be adequately sealed by the installer to ensure watertight integrity. The conformal coating on the board mitigates the problem of corrosion due to moisture, but this measure only protects the board from small amounts of moisture trapped inside when the lid is closed in humid conditions. It is not adequate for protecting the unit over time if a continuous leak is present in the enclosure.

Sealing the Register is the Responsibility of the Installer

There is no product warranty coverage for any water or moisture damage to the Register that results from improper sealing.

1. Conduit Entrances

The Register housing has 11 conduit entrances, all are ½" NPT female threads. Use only ½" NPT male threaded fittings on the conduit entrances. Thread sealant must be used with NPT threads. Pressed-in Caplugs or straight (rather than tapered) threads are inadequate for sealing these entrances. Acceptable fittings include metal or plastic conduit, pipe plugs, or cable glands.

Apply PTFE-based “pipe dope” to threads, or wind a minimum of two revolutions of PTFE tape prior to installation. Engage the threads with a minimum of four full turns. When using cable glands, ensure that the gland is sized properly for the outside diameter of the cable and the elastometric seal around the cable sheath is compressed onto the cable. Use only one cable per cable gland, unless the gland accommodates for multiple cables. When using conduit or Liquid-Tite, ensure that the opposite end is connected to an environmentally sealed device. If the conduit is not sealed at the other device, fill the interior of the conduit at the Register with a silicone rubber sealant—such as RTV—to prevent moisture from running down the conduit into the enclosure.

2. Cover Seals

To seal the Register cover properly, ensure that the O-ring surrounding the cover is fit snug inside the groove, and securely tighten the cover screws.

3. Shaft Seals

Units with internal pulsers have an O-ring around under the pulser inside the enclosure, and also a pulse encoder drive shaft that extends through the bottom of the Register housing. If a drive shaft adapter was attached at installation, ensure the O-ring around the shaft is securely seated in the counter bore of the casting, covered with the flat washer provided, and held in place with the cotter pin provided.

Any water or moisture damage to the Register as result of improper sealing will not be covered under the product warranty. Sealing the Register is the responsibility of the installer.

Weights & Measures Seals

To detect possible intrusions into Weights & Measures approved calibrations on a Register, retainer holes have been drilled into the side of the enclosure adjacent to the

Weights & Measures Screw. Properly tighten the Weights and Measures screw to approximated 7 lb-in of torque or the proper visual tightening.



Insufficient Tightening
Likely to cause leakage under seal and around fastener.



Correct Installation
Tight against surface. Seal flows inward to seal minor fastener diameter and surface voids



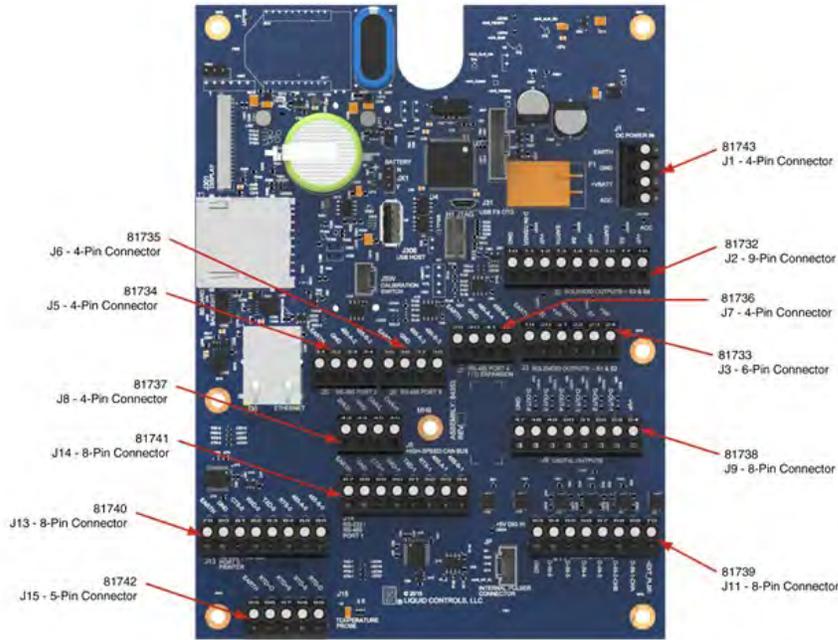
Excessive Torque
Causes reverse dishing. Leakage under seal possible

To seal according to Weights & Measures standards, a wire is threaded through the retainer holes and closed with a lead seal.



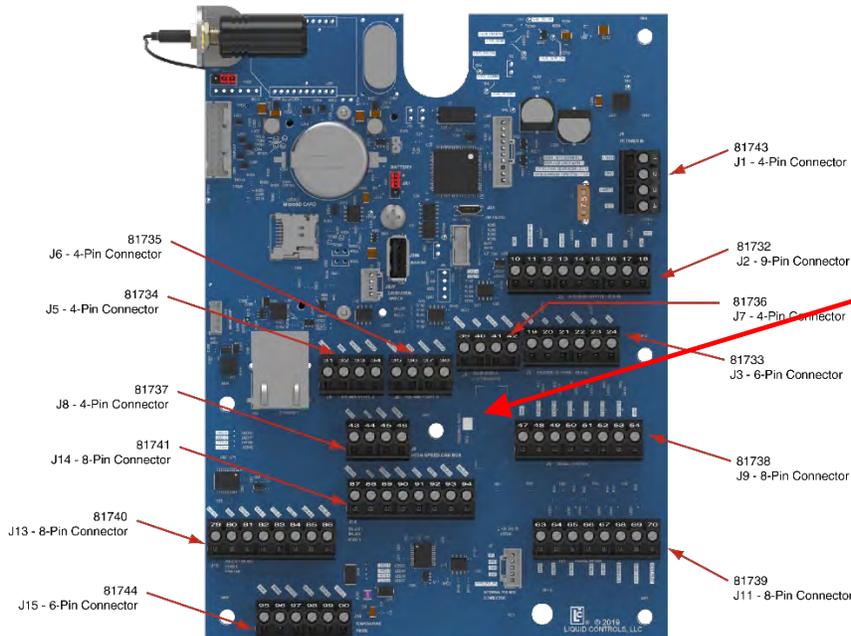
1.11.16. 84353 Interface Board(s)

Rev E Board



Rev J Board (identified by J in the white box identified by the arrow)

Note for Rev J boards or later: Replace only with 32 V, 7.5A fuse Part No. 029707.5 manufactured by Littlefuse or by fuse Type ATM-7-1/2 manufactured by Bussmann.



1.12. Setup and Operation

The Liquid Controls LCR.iQ or MASTERLOAD.iQ is a microprocessor-based electronic meter register that can be used for Weights & Measures approved custody transfer actions in mobile or fixed installations.

NOTE: Throughout this manual, both the LCR.iQ and MASTERLOAD.iQ are referred to as “Register” (unless otherwise specifically referenced by name).

The Register is a self-contained unit. All operation, setup, and configuration functions can be carried out using the Register function keys and alphanumeric keypad. No lap pads, laptops, or other data entry devices are required.

A complete Liquid Controls meter system not only accurately measures product, it also regulates product flow and removes contaminants in order to produce the optimal conditions for measurement. Typical systems include an air/vapor eliminator, strainer, meter, register, and control valve.

It's just that simple.

Liquid Controls engineers took an aggressive approach by designing the Register from the operator's perspective, as if little training should be required to use it. The result is a user-guided, configurable interface that walks the operator through the fueling operation, minimizing chance for error.

COMMON FUELING PROCESSES COMPLETED IN 3 STEPS OR LESS

User-configurable fueling processes control the number of steps required for the operator to complete his or her delivery. Pump and print operations are complete in two steps, using one function key!



OPERATOR FRIENDLY SCREENS WITH DAY / NIGHT MODES AND BRIGHTNESS CONTROL

The Register screens adapt to the operator. Idle screen shows the last delivery data, changing to full screen, active fueling mode with yellow background when **Start** is pressed. Operators have the option to see fueling details during active fueling and can easily adjust screen brightness and toggle between day or night modes for reduced eye strain.



SIMPLE METER CALIBRATION

The intuitive calibration of the Register enables you to simply enter the "corrected prover" or master meter volume, and it will do the rest. With up to 16 points of linearization, the Register is by far the most precise register ever made.



REAL-TIME ON-SCREEN DIAGNOSTICS

The Register provides the operator with real-time diagnostics. It also provides an error indicator and message for any error condition that arises. Also, the operator can easily print the report for corrective action and reference.



SECURITY

The Register has been designed with the highest levels of security, according to Center for Internet Security (CIS) benchmarks. As an Internet-enabled device, it is imperative that any weights-and-measures-approved devices meet or exceed CIS benchmarks for security. This level of stringency also provides a robust user level security to prevent tampering or inadvertent access to forbidden areas and settings on the device. Safety and security go hand-in-hand, and these are the number one priority at Liquid Controls.



CONFIGURABLE DELIVERY SETUP

Guide the operator through the fueling process of your choosing. From basic pump-and-print to presetting—by volume, product weight, or price. It's easy to adjust price per gallon, percent tax, or select multiple deliveries on a single ticket.



CONFIGURABLE IDLE SCREEN

Easily configure the idle screen fields the operator sees before, during, and after fueling. All units of measure including date and time formats are also configurable to comply with local standards.



1.12.1. Software License Agreement



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9. Licensee acknowledges that it has read this agreement, understands it, and agrees to be bound by its terms, and further agrees that this is the complete and exclusive statement of the agreement between Liquid Controls and Licensee, which supersedes and merges all prior proposals, understandings, and all other agreements, oral or written, between the parties relating to this agreement. This agreement may not be modified or altered except by written instrument duly executed by both parties.
10. This Agreement and performance hereunder shall be construed and interpreted under the laws of the State of Illinois.
11. If any provision of this agreement is invalid under any applicable statute or rule of law, it is to that extent to be deemed omitted.
12. Licensee may not assign or sublicense, without the prior written consent of Liquid Controls, its rights, duties, or obligations under this Agreement to any person or entity in whole or in part.
13. The waiver or failure of Liquid Controls to exercise in any respect any right provided herein shall not be deemed a waiver of any further right hereunder.

1.12.2. Operational Information & Main Menu

This figure provides a visual overview of the register. In the sections below, you can find general information on the operation of the register, screen layout, types of display screens, and the keypad.



1.12.3. Delivery Screen Layouts

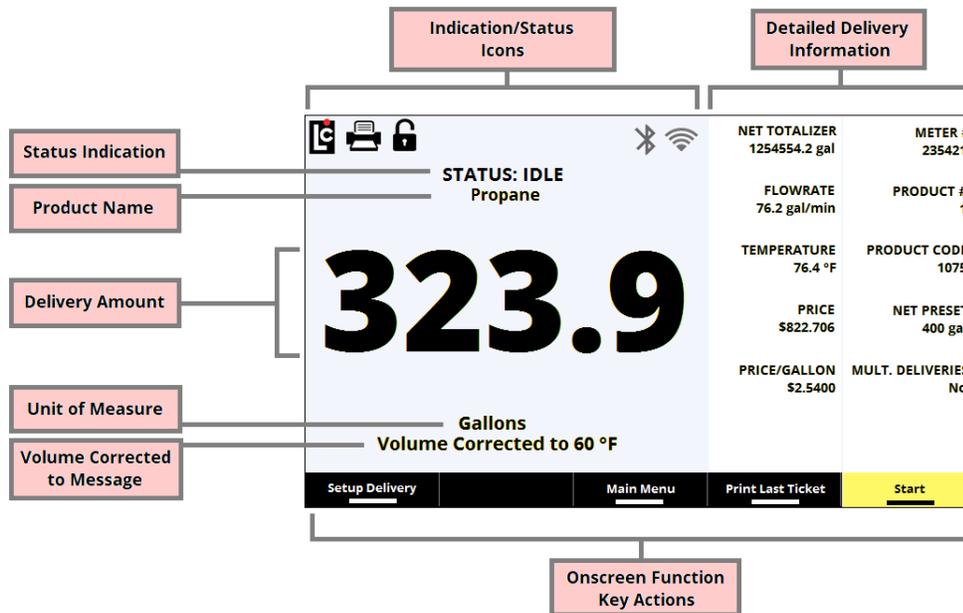
Delivery Screens

The user interacts with the register through the delivery screens. A user can view delivery details, and also enter information before, during, and after completing a transaction. There are three separate delivery screens that may appear:

- Idle / Home Delivery Screen
- Active Delivery Screen
- Active Delivery Screen - Show Details

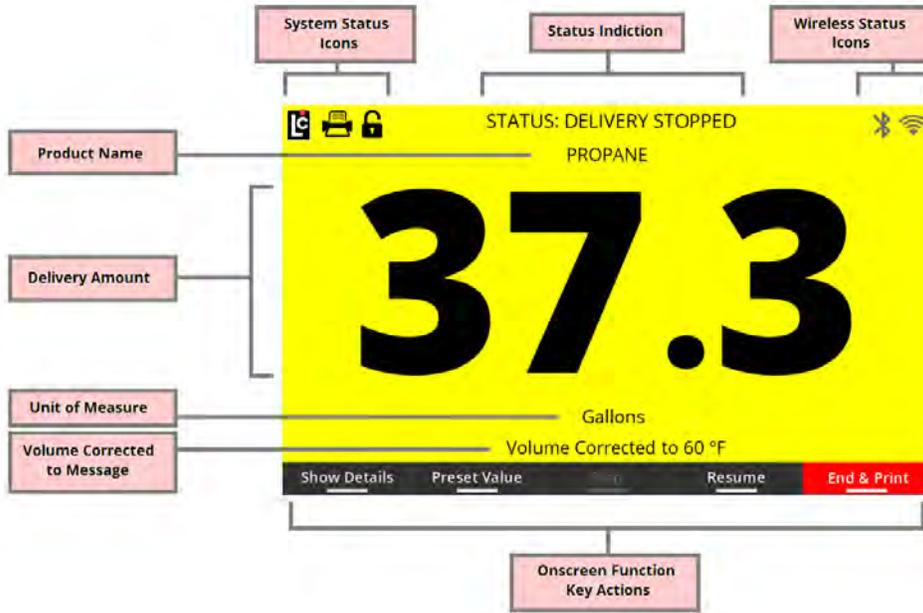
Idle / Home Delivery Screen

The idle delivery screen will appear when the Register is between deliveries—and not in any of the setup screens. This is also known as the **Home** screen, since a typical user will spend much time interacting with the Register here.



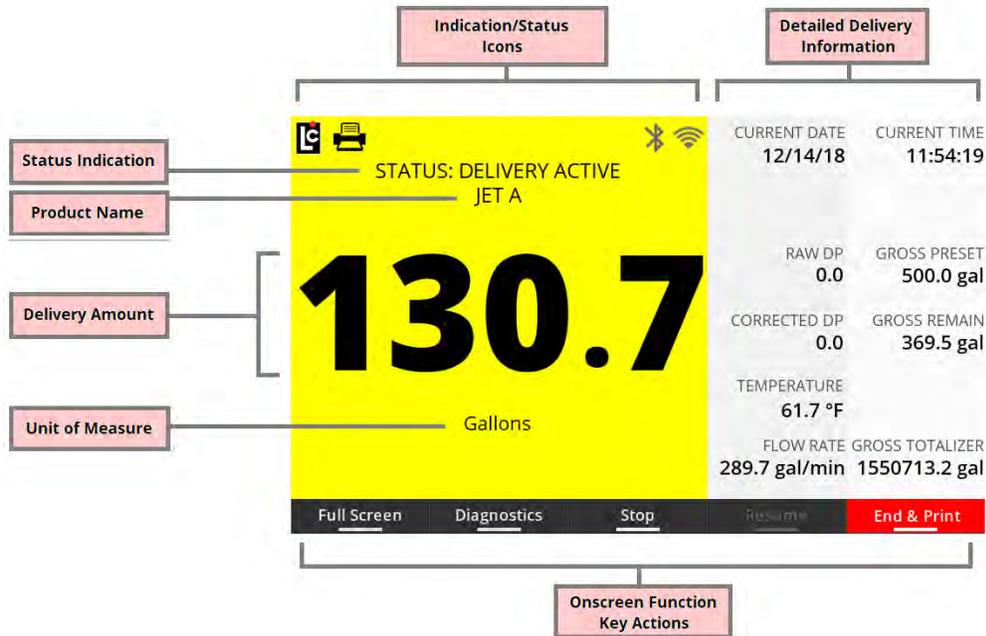
Active Delivery Screen (Full Screen)

The Active delivery screen appears any time the Register is performing an active delivery. The default active delivery screen is the Full Screen mode—which displays large, bright delivery volume, along with the base regulatory details for a transaction.



Active Delivery Screen - Show Details

Display this screen at any time during a delivery by pressing the function key that corresponds to **Show Details**. The **Show Details** screen will display up to two columns of additional information about the active delivery. These columns are configurable when setting up the Register, and can display up to 12 separate parameters of data during an active delivery.

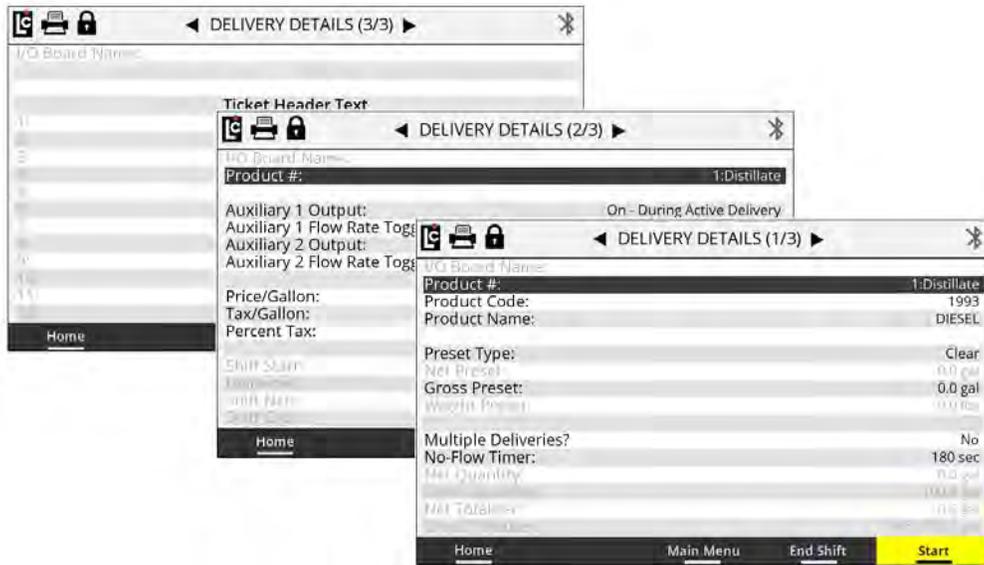


1.12.4. Display Screen Types

With menus, you can quickly navigate to various operational screens available within the Register. There are two menus accessible to the user, the **Main Menu** and the **Setup Menu**. Access to the main menu is accessible from the idle delivery screens, or anytime the Register first enters the calibration mode (in a non-active delivery mode). Access to the setup menu is available from the **Main Menu** only. Each menu provides access to a number of operational screens.



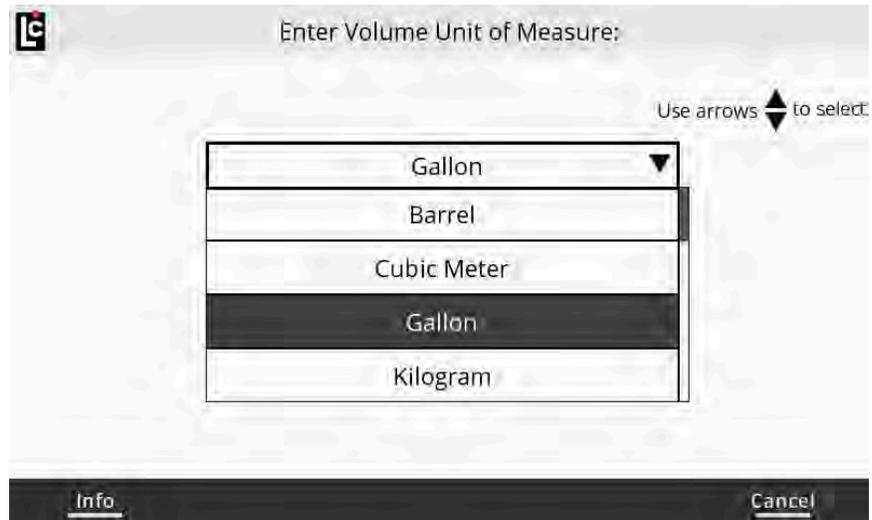
Detailed Operational Screens appear anytime a selection is made to one of the menu items. When inside a detailed operational screen, you will see the title of the screen, the page number (if multiple pages are available), as well as all available parameter fields on that page.



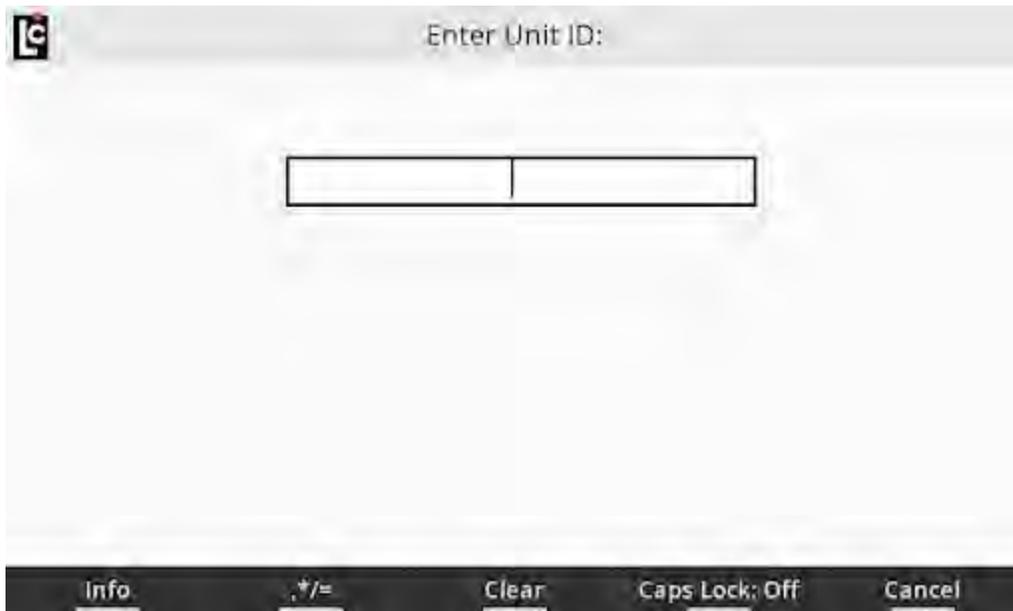
Parameter fields display current information that has already been setup. Other general information may also be shown. There are three main types of parameter fields within an operation screen: list boxes, text fields, and read-only fields.



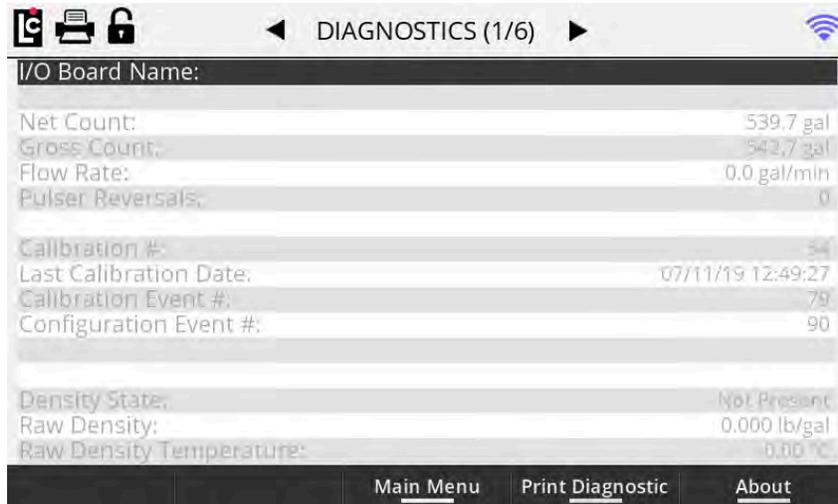
List Box parameter fields, when selected, provide the user with a list of options that are available for that specific parameter. A list may be a drop-down list of available settings, or a simple **Yes/No** selection. When the user selects a list box parameter, the list box will display on the screen and the user can use the navigation keys to scroll up or down through the available list of options. Press **OK** to make a selection.



Text box: When a text box parameter field has been selected, the user can manually enter text information specific to that parameter. Text for these fields can be entered using the alphanumeric keypad. Keep in mind that a text field can either be **numeric** (only numbers are permitted for that parameter) or **alphanumeric** (either numbers or letters are permitted for that specific parameter).



Read-only fields are for informational purposes, and display a Register parameter field that maybe be useful when setting up or programming the register. Read-only fields always appear on the screen in a gray text color.



1.12.5. Keypad Interface

Keypad

The Register keypad serves as a tool for basic delivery functionality, data entry, and screen navigation. There are three sections of the keypad, including function keys, alphanumeric keys, and navigation keys. See the detailed explanations below.



Function keys provide a simple way to perform specific tasks such as starting a delivery, setting a preset amount, or accessing a different menu. Each function key

corresponds to an onscreen action. The onscreen action of the function keys will vary on different screens or menus.

Onscreen actions that appear in white are actions that are available to the user. Onscreen actions that appear in gray are unavailable (in the current context). Onscreen actions that correspond to a function key may have different background color for easier identification and operation. In some screens, one or more of the function keys may not correspond to any onscreen action. In such cases, the onscreen section for that function will be empty.



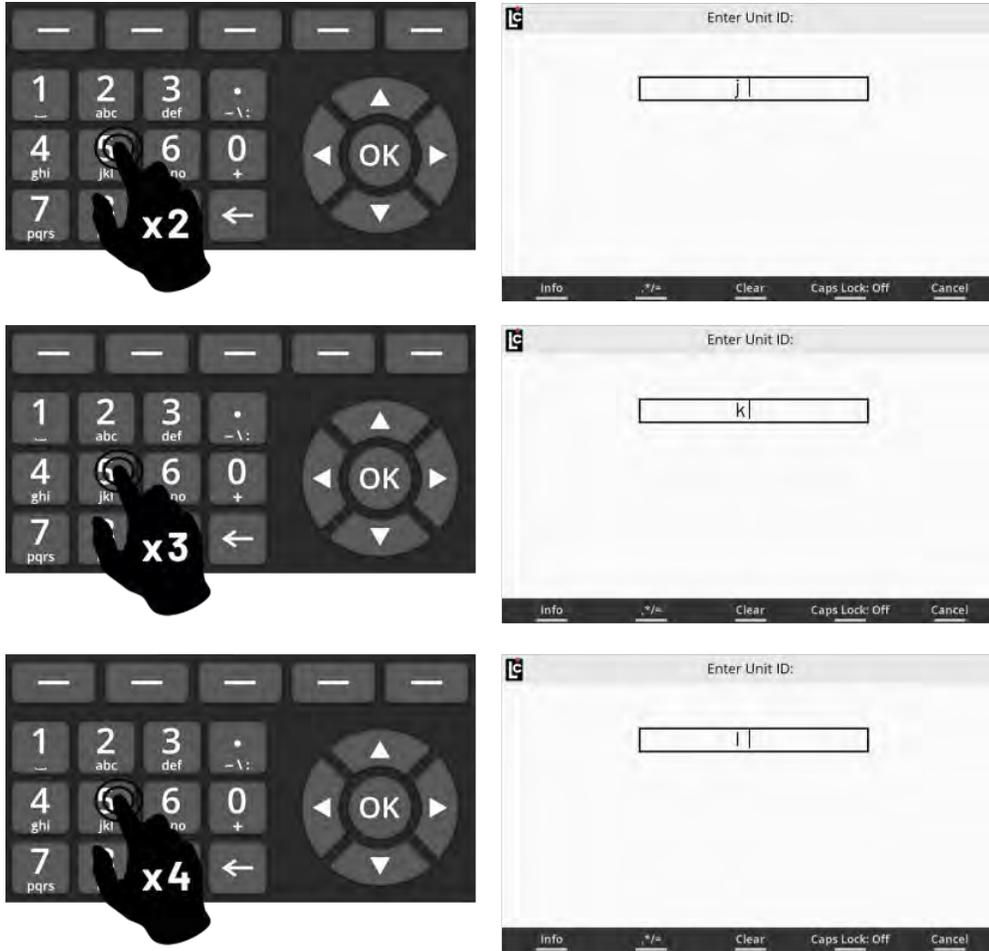
Navigation Keys give the user a simple way to move among screens, and also help in making selections. The up and down arrow keys move the selection bar up and down through screens, menus, and list boxes. The right and left arrow keys are for scrolling through setup screens, and also move a cursor left or right within a text box. Use the **OK** key to enter a field that you've selected, or to accept data that has been selected or entered for a field.

Start	Start will reset the LCR.IQ for a new delivery
End & Print	End & Print will complete the current delivery and print a ticket
Stop	Stop will pause an active delivery and allow access to addition delivery parameters
Resume	Resume will continue a delivery that has been paused by pressing the Stop key
Show Details	Show Details will change the delivery screen from full screen to details screen mode
Full Screen	Full Screen will change the delivery screen from details screen to full screen mode
Preset Volume	Preset Volume will display a numeric text prompt to enter a preset amount for delivery
Diagnostics	Diagnostics will take the user into the diagnostics screens
Home	Home will return the LCR.IQ back to the Idle delivery screen (Home)
About	About will display information about the LCR.IQ such as software versions and regulations
View Message Log	View Message Log will show details of the selected message log data type
Close	Close will close the current viewable screen
Hose Reset	Hose reset will actuate the hose reset feature if activated
Print Last Ticket	Print Last Ticket will reprint a copy of the previous delivery ticket
Print Diagnostic	Print Diagnostic will print a copy of the current diagnostic information
Print	Print will print off a transaction record, audit log or data log depending on the screen selected
Setup Delivery	Setup Delivery will allow access to the setup delivery prompts from the Idle delivery screen
< Back	<Back will navigate to a previous option in a setup screen
Next>	Next> will navigate to the next option in a setup screen
Info	Info will display information about the current display screen and its selection options
Close Info	Close Info will close the info screen and return to the current display screen
End Shift	End Shift will end the current active shift and print the active shift ticket
Brightness	Brightness will display a selection bar for setting the brightness of the display
Day/Night Mode	Day/Night Mode will toggle between the day mode and night mode of the display
Advanced Setup	Advanced Setup will allow access from delivery setup menu to delivery details screens
Main Menu	Main Menu will navigate to the main menu screen
Setup Menu	Setup Menu will navigate to the setup menu screen
Clear	Clear will clear all of the current text in a text box leaving just a blank cursor
Caps Lock:Off	Caps Lock: Off will toggle the Caps lock to On
Caps Lock:On	Caps Lock: On will toggle the Caps lock to Off
Cancel	Cancel will cancel an entry and return to the previous screen and not save changes
Services	Services will access the services screens in the I/O setup menu
Audit Trail	Audit Trail will access the audit trail screen from the security menu
Software Update	Software Update will access the software update screen from the security menu
,*/=	<*/= will allow access to addition text characters that can be used in text fields
Run Calibration	Run Calibration starts the calibration process and resets the LCR.IQ to 0
End	End will terminate a calibration and return the screen back to the current calibration screen

Alphanumeric Keys are primarily for data entry, such as setting a preset amount, entering a delivery prompt, or programming the register. Each alpha-numeric key has the ability to display multiple characters according to the number of times that you press a key. Press an alpha-numeric key once to display the primary key function, which is the largest character shown on each key. Here's an example: If the cursor is within an text box field, pressing the **5** key one time will display the number 5.



Pressing an alpha-numeric key multiple times will display additional characters. These additional characters are the smaller characters shown on each key. (Default setting is Caps Lock set to Off, which results in lower case letters. Press the Caps Lock key to turn on capitalization and enter all capital letters.) Let's extend the example above: With the cursor in a text box field, pressing the **5** key twice (within 1 second) will display the letter J. Pressing the **5** key three times successively (within 1 second) will display a K; pressing the key four times will display an L.



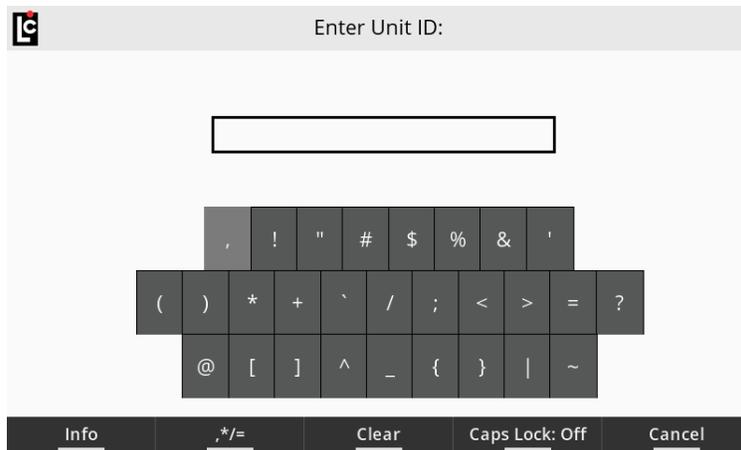
When accessing a numeric-only text box field, the alphanumeric keys will only display numbers when pressed. Pressing a key multiple times within a numeric-only field will simply display the same number (repeatedly).

There is an additional alpha-numeric key that enables quick access to the most commonly used symbols on the Register. These options are . **(point)** - **(dash)** \ **(slash)** : **(colon)** .

The location for this key can be seen in the figure below.



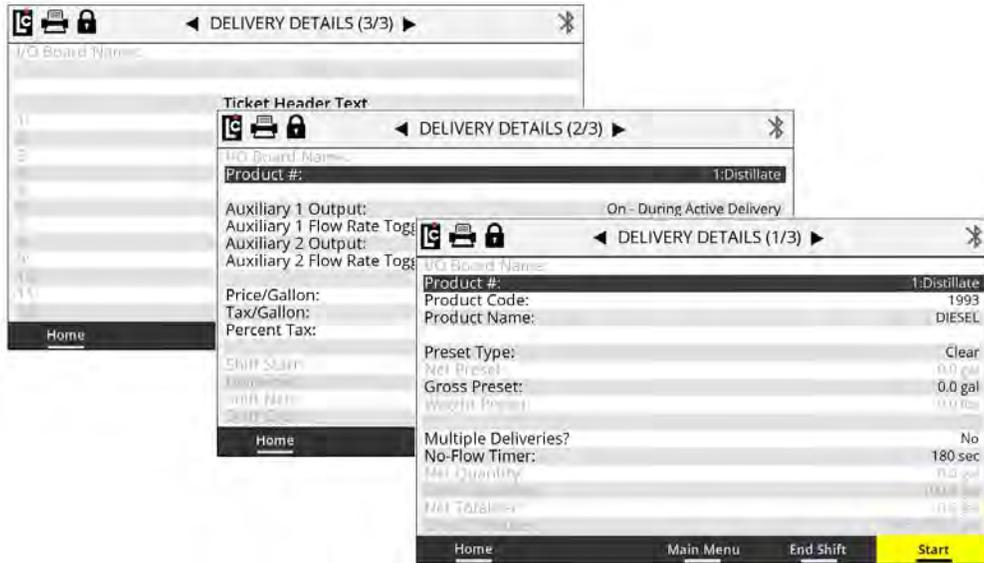
NOTE: Additional symbols are available when a text box screen is displayed. A function key containing the symbols , * / = will appear. Pressing this key will display a chart of many additional available symbols. Use the navigation keys to select these symbols.



1.12.6. Delivery Details

This section contains additional delivery parameters that you can configure for display on the [Delivery Screens](#). There are three screens that contain a number of parameters each. See the explanations for each below.

Delivery Details (1/4)



I/O Board Name

(This appears on each of the three screens)

A text field that is used to identify the currently selected I/O board in the I/O board # field. The name will display on some other screens where it is necessary to clearly identify the selected board. **(Maximum - 16 Characters)**

Product

(This appears on each of the three screens)

A listing of the 16 products available for setting up and calibrating the Register.

Options: Products 1-16 are available for setup. Only setup and calibrate products that are to be used by the Register.

Product Code

A text field for identifying the selected product with a code. The product code will appear on most ticket formats to identify the product that was delivered. **(Maximum - 5 Alphanumeric characters)**

Product Name

A text field for identifying the selected product with a specific name. This name will appear on most ticket formats.

Preset Type

A list box for specifying how the Register will react when it reaches the preset amount. The choice here also affects when the end delivery command is sent and when the ticket will print.

Options:

- **Clear** – At the point when the Register reaches the preset value, the delivery ends automatically, the ticket is printed, and the preset value is set to 0.
- **Multiple** – At the point when the Register reaches the preset value, the delivery is paused but remains active until the user either (a) presses **Resume**, (b) sets a new preset and presses **Resume**, or (c) ends the delivery by pressing the **End & Print** button and the preset value is set to 0.
- **Retain** – At the point when the Register reaches the preset value, the delivery automatically ends, the ticket prints, and the original preset value is retained for the next delivery.

Net Preset

A numeric text field for the net preset value—if net presets are accepted and temperature compensation is active. **(Maximum - 7 numeric characters)**

Gross Preset

A numeric text field for the gross preset value—if gross presets are accepted. **(Maximum - 7 numeric characters)**

Weight Preset

A numeric text field for the weight preset value—if weight presets are accepted. **(Maximum - 7 numeric characters)**

Price Preset

A numeric text field for the price preset value—if price presets are accepted. **(Maximum - 7 numeric characters)**

Multiple Deliveries?

A list box in which you can specify if the **Multiple Deliveries** feature is to be on or off. If **Multiple Deliveries** is set to **Yes**, you can fill multiple tanks at one location without being affected by the **No Flow Timer** feature (see below. This only applies to the next delivery, and will revert back to **No** automatically when the delivery completes.

If this field is set to **No**, any deliveries will need to be within the value specified in **No Flow Timer**.

NOTE: There is also a printer parameter, **Print Multiple Deliveries Per Site Message in Register 3/3**, that is directly affected by this setting.

No Flow Timer

A numeric-only field for specifying the duration of the **No Flow Timer**. This is an internal timer that begins when the Register senses that there is no longer any product moving through the meter. If this timer counts up to its set point, the Register will assume that the delivery is complete and a ticker will print automatically. The default value for this field is **180 (seconds)**. Deactivate this feature by entering 0 seconds, which permits filling multiple tanks at a single location simultaneously. The timer helps to ensure that deliveries are not split between authorized and unauthorized locations. If the value is set to 0—or any value greater than 180—and the **Print Multiple Deliveries Per Site** message is set to **On**, the **Multiple Deliveries At One Site** message will print on the delivery ticket. **(Maximum - 3600 Seconds)**

Price/Unit

A numeric-only text field for specifying a price per-unit. **(Maximum - 7 numeric characters)**

NOTE: The unit label will vary depending on the unit of measure that has been set up in the Register.

Tax/Unit

A numeric-only text field that is used to enter a per unit tax to be applied to the volume delivered. **(Maximum - 7 numeric characters)**

NOTE: The unit label will vary depending on the unit of measure that has been set up in the Register.

Percent Tax

A numeric-only text field for specifying a percent/unit tax that applies to the **Price/Unit** **(Maximum - 6 numeric characters)**

Delivery Details (2/4)



DELIVERY DETAILS (1/3)

I/O Board Name:
 Product #: 1:
 Product Code:
 Product Name:
 Preset Type:
 Net Preset:
 Gross Preset:
 Multiple Deliveries?:
 No-Flow Timer:
 Net Totalizer:
 Gross Totalizer:

DELIVERY DETAILS (3/3)

I/O Board Name:
 1:
 2:
 3:
 4:
 5:
 6:
 7:
 8:
 9:
 10:
 11:
 12:

DELIVERY DETAILS (2/3)

I/O Board Name:
 Product #:
 Auxiliary 1 Output: On - During Active Delivery
 Auxiliary 1 Flow Rate Toggle: 0.0 gal/min
 Auxiliary 2 Output: On - Reverse Flow
 Auxiliary 2 Flow Rate Toggle: 0.0 gal/min
 Price/Gallon: \$0.00
 Tax/Gallon: \$0.00
 Percent Tax: 0.00%

Shift Equip:
 Shift Equip: 0.00 gal

Main Menu End Shift

Auxiliary 1 Output

A list box that determines how any digital output that is set to AUX 1 will operate on the selected product. To control external components, there are several features in the Register that can be set to perform according to the Auxiliary 1 and Auxiliary 2 settings. This includes pumps, injectors, PTO, throttle, alarms, and reset pulse, among others.

Options:

- **Off** – Any output set to AUX 1 Calibration Mode Settings will always be off (inactive).
- **On** – Any output set to AUX 1 Calibration Mode Settings will always be on (Active and Sinking to ground).
- **On - During Active Delivery** – Any output set to AUX 1 Calibration Mode Settings will turn on (Sink to ground) when a delivery is started. It will turn off when the delivery is complete.
- **On - During Run State** – Any output set to AUX 1 Calibration Mode Settings will turn on (Sink to ground) when a delivery is active and not paused. The output will be on when a delivery begins. However, if the delivery pauses, the output will turn off until the delivery resumes. If the **End of delivery** command is given, the output will remain off and the delivery will end.
- **On - Flow Rate Monitor** – Any output set to AUX 1 Calibration Mode Settings will be on when a delivery is active. However, it will deactivate if the flow rate meets or exceeds 40 units/time. If the flow rate does not meet or exceed 40 units/time, the output will remain on.
- **On - Reverse Flow** – Any output set to AUX 1 Calibration Mode Settings will be off when a delivery begins. It will only turn on when the register detects flow in the negative or reverse direction.
- **Reset Pulse/Delivery Start** – For any delivery that uses 3rd-party remote counters requiring a reset pulse to 0.0, any output set to AUX 1 Calibration Mode Settings will output a short pulse at the start of a delivery.
- **Toggle Flow Rate** – Any output set to AUX 1 Calibration Mode Settings will turn on once the flow rate of the Register exceeds the set flow rate point in the **Auxiliary 1 Flow Rate Toggle** field. See below.

- **Calibrated Scaled Pulse Output** – Any output set to AUX 1 Calibration Mode Settings will be a calibrated pulse output that scales according to the **Pulse Output Frequency** setting in the calibration mode.

Auxiliary 1 Flow Rate Toggle

A numeric-text field that can be used to program a flow rate set point when the Aux 1 is set to **Toggle flow rate**. Auxiliary 1 remains activated above the set flow rate value and deactivates when the flow rate falls below the value.

A common use for this output is an air operated valve (AOV) on the pump. When the flow rate value is attained, the AOV is activated switching the pump from low-bypass pressure mode to full-flow fuel mode (high bypass pressure). When the flow rate falls below the set value, the AOV deactivates and the pump returns to low-flow.

Another possible output is the engine throttle—to increase and decrease the RPM of the pump shaft. In applications such as these, the flow rate value in this field should be below the low-flow rate with a fully open nozzle—or the output will never turn on.

Another application of this field is to set the value as a maximum flow rate at which a valve should be closed. On fuel delivery trucks, flow valves often activate an internal switch at approximately 18 GPM (68 LPM). The value of this field is unique to each product.

Auxiliary 2 Output

A listing that determines how any digital output that is set to AUX 2 will operate on the selected product. To control external components, there are several features in the Register that can be set to perform according to the Auxiliary 1 and Auxiliary 2 settings. This includes pumps, injectors, PTO, throttle, alarms, reset pulse, among others.

Options:

- **Off** – Any output set to AUX 2 Calibration Mode Settings will always be off (inactive).
- **On** – Any output set to AUX 2 Calibration Mode Settings will always be on (Active and Sinking to ground).

- **On - During Active Delivery** – Any output set to AUX 1 Calibration Mode Settings will turn on (Sink to ground) when a delivery is started. It will turn off when the delivery is complete.
- **On - During Run State** – Any output set to AUX 1 Calibration Mode Settings will turn on (Sink to ground) when a delivery is active and not paused. The output will be on when a delivery begins. However, if the delivery pauses, the output will turn off until the delivery resumes. If the **End of delivery** command is given, the output will remain off and the delivery will end.
- **On - Flow Rate Monitor** – Any output set to AUX 2 Calibration Mode Settings will be on when a delivery is active. However, it will deactivate if the flow rate meets or exceeds 40 units/time. If the flow rate does not meet or exceed 40 units/time, the output will remain on.
- **On - Reverse Flow** – Any output set to AUX 2 Calibration Mode Settings will be off when a delivery begins. It will only turn on when the register detects flow in the negative or reverse direction.
- **Reset Pulse/Delivery Start** – For any delivery that uses 3rd-party remote counters requiring a reset pulse to 0.0, any output set to AUX 2 Calibration Mode Settings will output a short pulse at the start of a delivery.
- **Toggle Flow Rate** – Any output set to AUX 2 Calibration Mode Settings will turn on once the flow rate of the Register exceeds the set flow rate point in the **Auxiliary 1 Flow Rate Toggle** field. See below.
- **Calibrated Scaled Pulse Output** – Any output set to AUX 2 Calibration Mode Settings will be a calibrated pulse output that scales according to the **Pulse Output Frequency** setting in the calibration mode.

Auxiliary 2 Flow Rate Toggle

A numeric-text field that can be used to program a flow rate set point when the AUX 2 is set to **Toggle flow rate**. Auxiliary 2 remains activated above the set flow rate value and deactivates when the flow rate falls below the value.

Shift Start

A read-only field that displays the time and date that the current active shift began.

Deliveries

A read-only field that displays the number of deliveries made during the currently active shift. This value will reset each time the **Clear-Shift** command is given and the shift ticket prints.

Shift Net

A read-only field that will display the total net volume that was delivered during the currently active shift. This value will reset each time the **Clear-Shift** command is given and the shift ticket prints.

Shift Gross

A read-only field that will display the total gross volume that was delivered during the currently active shift. This value will reset each time the **Clear-Shift** command is given and the shift ticket prints.

Net Quantity

A read-only numeric field that displays the current net delivery quantity.

Gross Quantity

A read-only numeric field that displays the current gross delivery quantity.

Net Totalizer

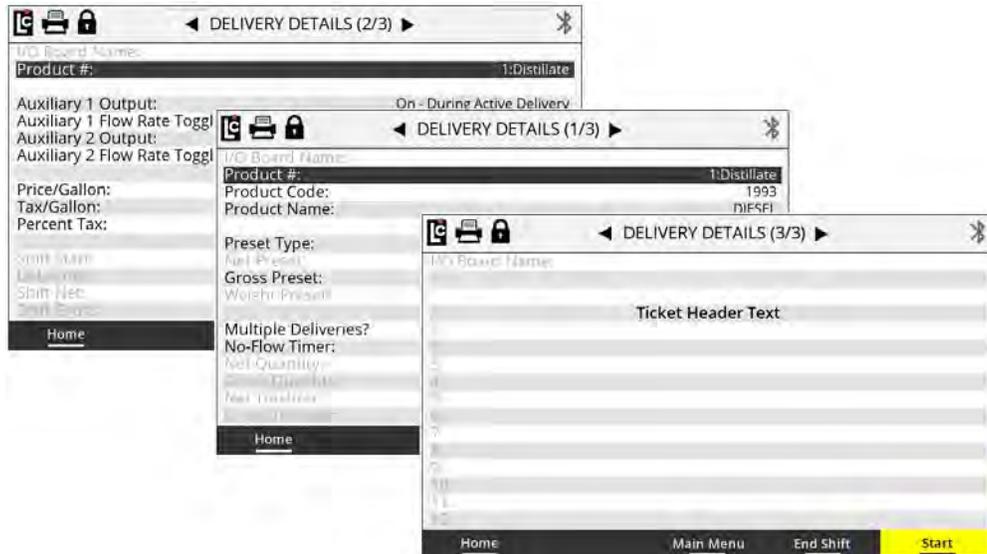
A numeric-text field that display the current accumulative net totalizer value of the selected product. This is a non-resettable totalizer. However, it is programmable in the **Weight and Measures (Calibration)** mode—if reprogramming is necessary. **(Maximum - 9 numeric characters)**

Gross Totalizer

A numeric-text field that displays the current accumulative gross totalizer value of the selected product. This is a non-resettable totalizer. However, it is programmable in the

Weight and Measures (Calibration) mode—if reprogramming is necessary. (**Maximum - 9 numeric characters**)

Delivery Details (3/4)



Ticket Header Text 1-12

Each ticket header line is an alphanumeric text field that is available for entering data that will print at the top of each ticket. Typically, this is useful for printing the company name, address, phone number, email, etc of the marketer. You can enter up to 12 lines of header text, and also insert blank lines between lines of text.

Header lines 11 and 12 are for Auxiliary 1 (Header 11) and Auxiliary 2 (Header 12). These are programmable only when the Register is in the calibration mode. Use these lines to print a specific message on the ticket when triggered by the either of these **Auxiliary settings: On, On During Delivery, or On During Run State.**

Delivery Details (4/4)

Ticket Footer Text 1-8

Each ticket footer line is an alphanumeric text field that is available for entering data that will print at the bottom of each ticket. You can enter up to 8 lines of footer text, and also insert blank lines between lines of text.

End Shift

Pressing the **End Shift** function key to end the shift. Respond to the prompt “**Are you sure you want to end your shift?**” with either the **Yes** or **No** function keys:

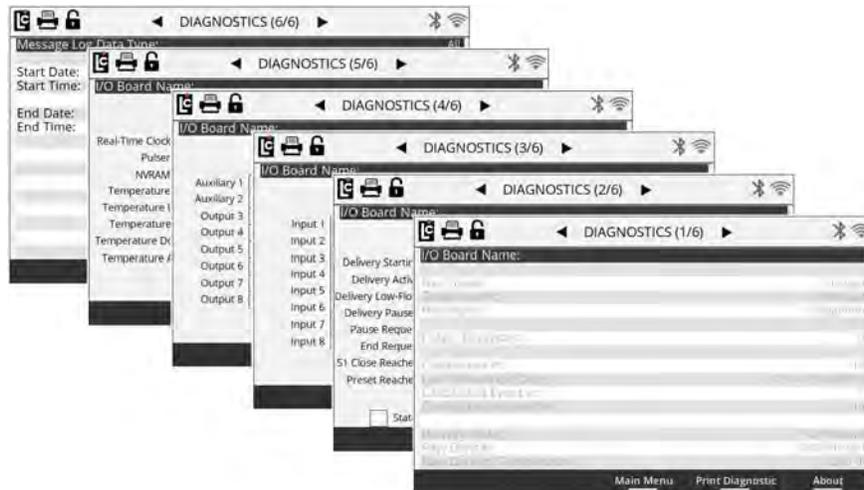
- **No** - Returns the Register back to the Delivery Details screen.
- **Yes** - Prints the end-of-shift ticket if a ticket printer is available and ready.

1.12.7. Diagnostics

Diagnostics screens give you easy access to view real-time diagnostics of the Register. If a printer is available, you can print a diagnostic ticket. These screens present important system information, as well as on screen visual indications for register state, inputs, outputs, and board/sensor status. The diagnostic mode also provides access to the comprehensive list of message data logs that are available in the Register.

Diagnostics Screen 1/6

A number of diagnostic values appear on screen **1/6**:



I/O Board Name – A text field that identifies the currently selected I/O board in the **I/O board #** field. The name will also appear on other screens to clearly identify the selected board. **(Maximum - 16 Characters)**

Net Count – A read-only field showing the current net delivery volume displayed on the Register.

Gross Count – A read-only field showing the current gross delivery volume displayed on the Register.

Flow Rate – A read-only field showing the current flow rate registered by Register during a delivery.

Pulser Reversals – A read-only field that accounts for any quadrature pulser faults registered by the Register during a delivery.

Calibration # – A read-only counter that increments one number each time the Register enters the calibration mode. This field is for metrological and troubleshooting use only.

Last Calibration Date – A read-only field displaying the last date and time the Register entered into the calibration mode.

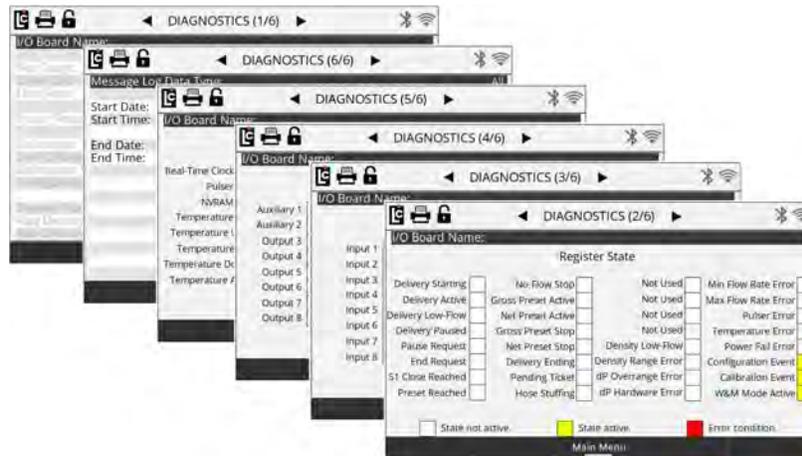
Calibration Event # – A read-only counter that increments one number each time the Register enters the calibration mode and a calibration change is made. This field only

increments one time per entry into calibration even if multiple changes are made. This field is for metrological and troubleshooting use only.

Configuration Event # – A read-only counter that increments one number each time (a) the Register enters the calibration mode and (b) a configuration field changes. This field only increments one time per entry into calibration even if multiple changes are made. This field is for metrological and troubleshooting use only.

Diagnostics Screen 2/6

Register State – a real-time view of the current status of the key Register state fields. This is useful to see if a parameter is active (Yellow), not active (White), or in an error state (Red).

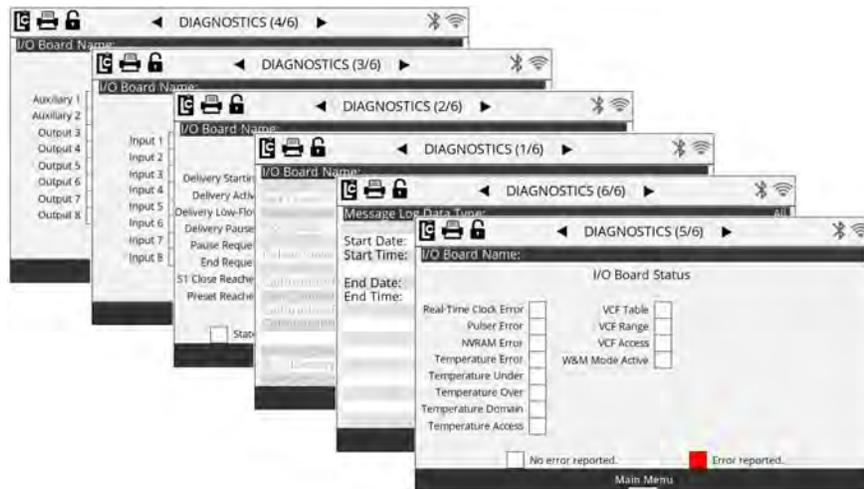
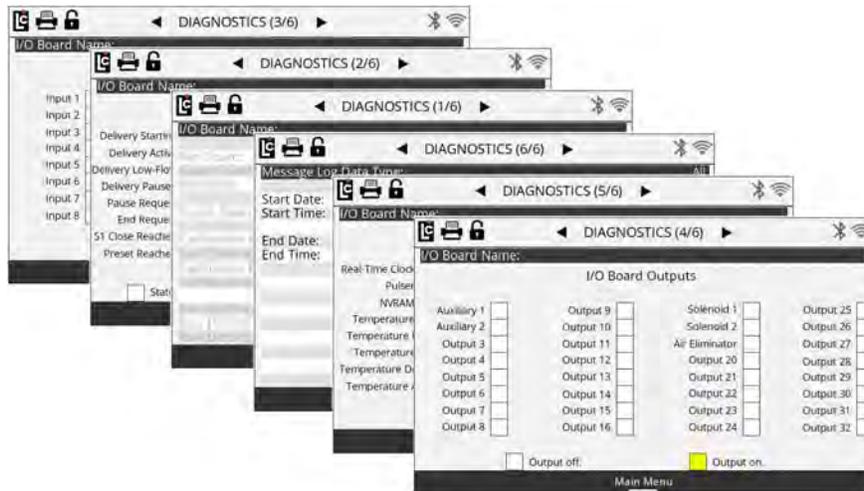


Diagnostics Screens 3/6 and 4/6

I/O Board inputs and outputs appear on screens 3/6 and 4/6. These provide a real-time view of the current status of Register I/O board digital inputs and outputs. These are useful to see if an input or output currently has a status of **on** (Yellow), **off** (White), or **error** (Red).

Diagnostics Screen 5/6

Potential error conditions are shown on Diagnostics Screen 5/6. The status will be either **off** (White) or **error** (Red).



Diagnostics Screen 6/6

Message Logging is a tool within the Register that allows a user to pull log files from the Register and display, print, and export log information within a given date range.

Message Log Data Type

A list box that can be used to select a data log that can be viewed on screen and printed. Upon selecting **Message Log Data Type**, a drop-down menu appears and provides the following log file types that you can view.



Message Log Data Types include the following: All, Calibration, Errors, Flow Start/End, Hardware Diagnostics, LCP Diagnostics, Operator Actions, Parameter Changes, Shift Start/End, Software Diagnostics, and Warnings.

Once a log file type is selected, press the function key **View Logs** to display the logs on the screen within the given date range. Once the log is viewable on screen, you can press the function key **Print** to print the log (if printer is installed).



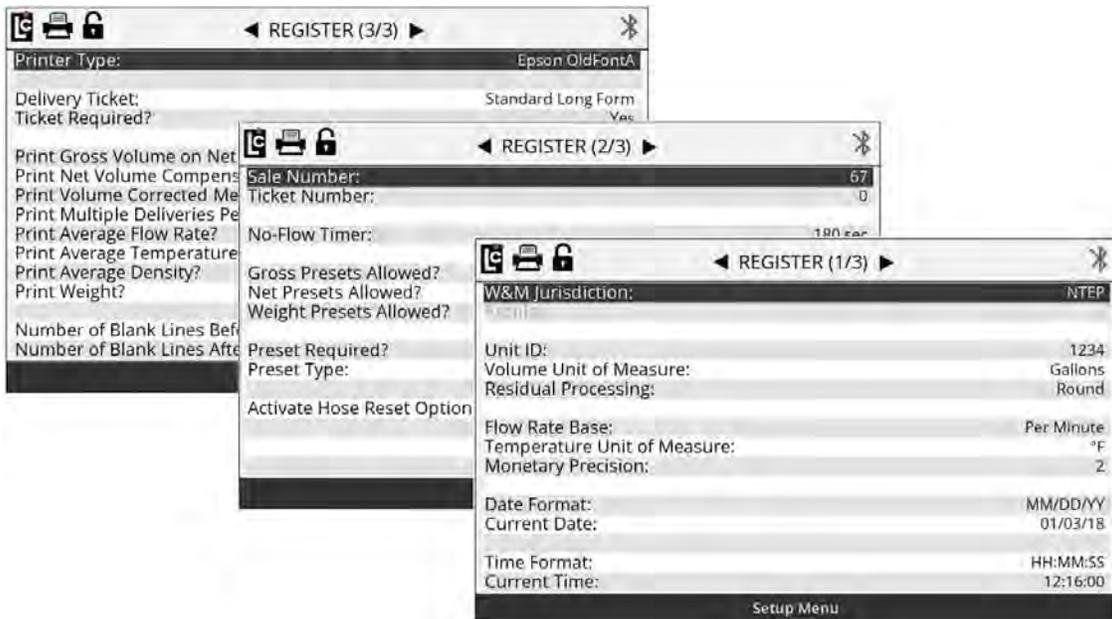
1.12.8. Setup Menu

The **Setup Menu** contains a list of menu options for configuring the Register for operation. Typically, the setup menu options are set up when the Register is installed or calibrated. Settings that are programmed using the setup menu options will affect how the register will display, print, report, and operate. When setting up the Register, it is important to understand how each of these settings affect the Register and contribute to proper operation for the application.



1.12.8.1. Register Settings

Register menu options can be found on three screens. These parameters are for configuring general functionality of the Register, and how it will interact with components in the system.



Register (1/3)

W&M Jurisdiction – Selecting the proper local jurisdiction option will automatically adjust the available setup menu options and remove options that are not acceptable based on the selection.

Options:

- NTEP - National Type Evaluation Program - US W&M
- Measurement Canada

Unit ID – A text field for identifying the equipment or meter that the Register is associated with. **(Maximum - 10 alphanumeric characters)**

Volume Unit of Measure – A list box for setting the volumetric unit of measure to be used by the register for flow measurement.

Options:

- Gallon
- Litre
- Cubic Meter
- LB (Pound)
- KG (Kilogram)
- Barrel
- Other

Residual Processing – A list box for selecting how the Register will display volumes less than the least significant digit.

Options:

- Round - Adjust delivery amount to the closest least significant digit.
- Truncate - Throw away the remaining value and always round down.

Flow Rate Base – A list box for selecting the time unit for flow measurement. This field will affect how the unit of flow rate measure will display on the screen—and what appears on printed tickets and transactional records.

Options:

- Per Minute
- Per Hour
- Per Second

Temperature Unit of Measure – A list box for selecting the unit of measure used when a temperature probe is connected to the Register.

Options:

- °F - Fahrenheit
- °C - Celsius

Monetary Unit of Measure – A text field for identifying the type of currency. **(Maximum - 3 alphanumeric characters)**

Monetary Precision – A list box that is used to select the number of decimal places to be used when printing and displaying pricing.

Options:

- 0 (0) - No decimal place
- 1 (0.0) - One digit after the decimal place
- 2 (0.00) - Two digits after the decimal place
- 3 (0.000) - Three digits after the decimal place
- 4 (0.0000) - Four digits after the decimal place

Date Format – A list box that is used to set the format for displaying and printing the Register date.

Options:

- MM/DD/YY - Month/Day/Year
- DD/MM/YY - Day/ Month/Year

Current Date – A fixed data entry field setting the internal calendar of the Register according to the date format field option. The Register will update the calendar automatically according to this setting. The date can be displayed on screen, printed on the ticket, and appear in each transaction record.

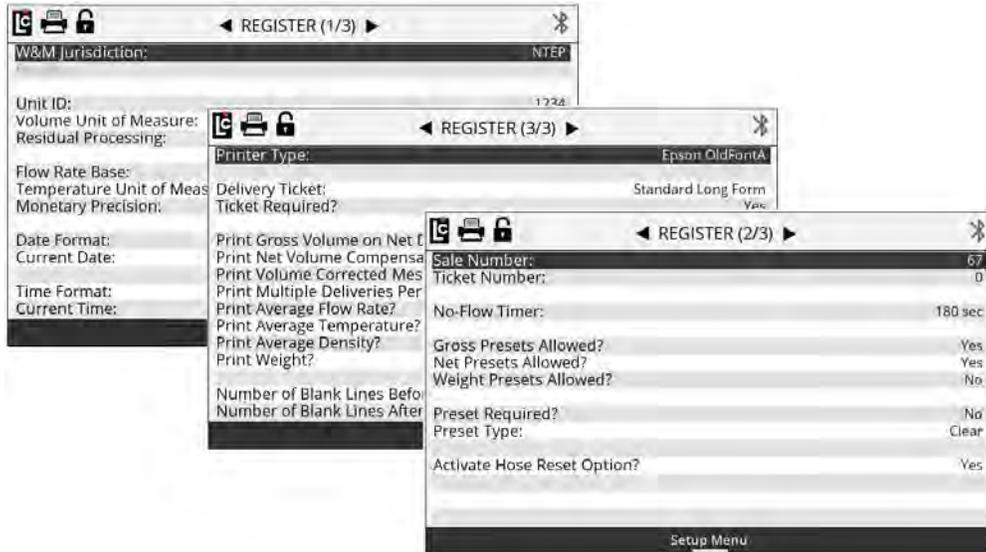
Time Format – A list box that is used to set the format for displaying and printing the Register time.

Options:

- HH/MM/SS - Time will display with Hours/Minutes/Second
- AM/PM - Time will display with Hours/Minutes with am or pm

Current Time – A fixed-data entry field for setting the register time clock of the Register according to the time format field option. The Register will update the time according to this setting. The time can be displayed on screen, printed on the ticket, and appear in each transaction record.

Register (2/3)



The screenshot shows three overlapping windows of the Register setup menu. The top window is 'REGISTER (1/3)', the middle is 'REGISTER (3/3)', and the bottom is 'REGISTER (2/3)'. The 'REGISTER (2/3)' window is the most detailed and shows the following settings:

Field	Value
Printer Type:	Epson OldFontA
Delivery Ticket:	Standard Long Form
Ticket Required?	Yes
Print Gross Volume on Net T	
Print Net Volume Compensa	
Print Volume Corrected Mes	
Print Multiple Deliveries Per	
Print Average Flow Rate?	
Print Average Temperature?	
Print Average Density?	
Print Weight?	
No-Flow Timer:	180 sec
Gross Presets Allowed?	Yes
Net Presets Allowed?	Yes
Weight Presets Allowed?	No
Preset Required?	No
Preset Type:	Clear
Activate Hose Reset Option?	Yes

At the bottom of the 'REGISTER (2/3)' window, the text 'Setup Menu' is visible.

Sale Number – A numeric-only text field that will automatically increment one digit for each delivery or transaction that is started by the Register. The sale number can be set to any initial numeric value up to 6 digits, and will increment from that value. A new Register will always start from 1. This is a required field on all standard ticket formats.

Ticket Number – A numeric-only text field that will automatically increment one digit for each delivery ticket that is printed by the Register including duplicate tickets of the previous delivery. The ticket number can be set to any initial numeric value up to 6 digits, and will increment from that value. A new Register will always start at ticket number 0 which deactivates the ticket number feature. If deactivated, the ticket number will not increment and will not print on any of the delivery ticket formats.

No Flow Timer – A numeric-only text field that sets a timer (in seconds) to automatically terminate an active delivery (and prints a ticket, when applicable) if no product movement is sensed during the duration of the timer. This timer will not activate until at least one whole unit of volume has been registered by the Register.

Setting this field to 0 will deactivate the No Flow Timer. Also, setting this field to a value of 0 or a value greater than 180 (up to 3600) may activate the “Print Multiple Deliveries Per Site Message”

NOTE: See Register (3/3) to setup the “Print Multiple Deliveries Per Site Message”.

The No Flow Timer can also be toggled on and off (180 to 0) in the Setup Delivery mode by activating the Multiple Deliveries Per Site option in Configure Delivery Setup menu.

Gross Presets Allowed? – A list box that enables or disables the option and the ability to use gross presets when making a delivery.

Options:

- **No** - Gross presets are not allowed
- **Yes** - Gross presets are allowed

Net Presets Allowed? – A list box that enables or disables the option and the ability to use gross presets when making a delivery. Net presets require an ETVC kit to be installed and temperature compensation to be active on the Register.

Options:

- **No** - Net presets are not allowed
- **Yes** - Net presets are allowed

Weight Presets Allowed? – A list box that enables or disables the option and the ability to use weight presets during a delivery.

Weight presets require that an automatic density sensor be installed, or otherwise that the manual density entry is active on the Register.

Options:

- **No** - Weight presets are not allowed
- **Yes** - Weight presets are allowed

Price Presets Allowed? – A list box that enables or disables the option and the ability to use price presets when making a delivery. Price presets require the Price/Unit to not be zero.

Options:

- **At Least the Entered Price**
- **No** - Price presets are not allowed
- **No More than the Entered Price**

Preset Required – A list box that specifies a requirement for the user to enter a preset value for every transaction of the Register.

Options:

- **No** - Presets are optional
- **Yes** - Presets are required

Preset Type – A list box that is used to setup how the Register will respond when the preset amount has been reached. These setting options will affect when the end delivery command is sent and also when the ticket will print.

Options:

- **Clear** – At the point the preset value is reached, the delivery automatically ends, the ticket prints, and the preset value is set to 0.
- **Multiple** – At the point the preset value is reached, the delivery is paused but remains active—until the user either presses resume, sets a new preset and presses resume or ends the delivery by pressing the **End** button and the preset value is set to 0.
- **Retain** – At the point the preset value is reached, the delivery automatically ends, the ticket prints, and the preset value that was originally set is retained for the next delivery.

NOTE: See [Operating the Register](#) for more detail on selecting a preset type.

Activate Hose Reset Option? – A list box for selecting if the **Hose Reset** feature will be active on the Register. When this feature is set to **YES**, the Register will present the onscreen action key **Hose Reset** when the **START** key is pressed. This onscreen action will display until the register has delivered up to 1 gallon (4 Litres), then this key will disappear from the onscreen action options.

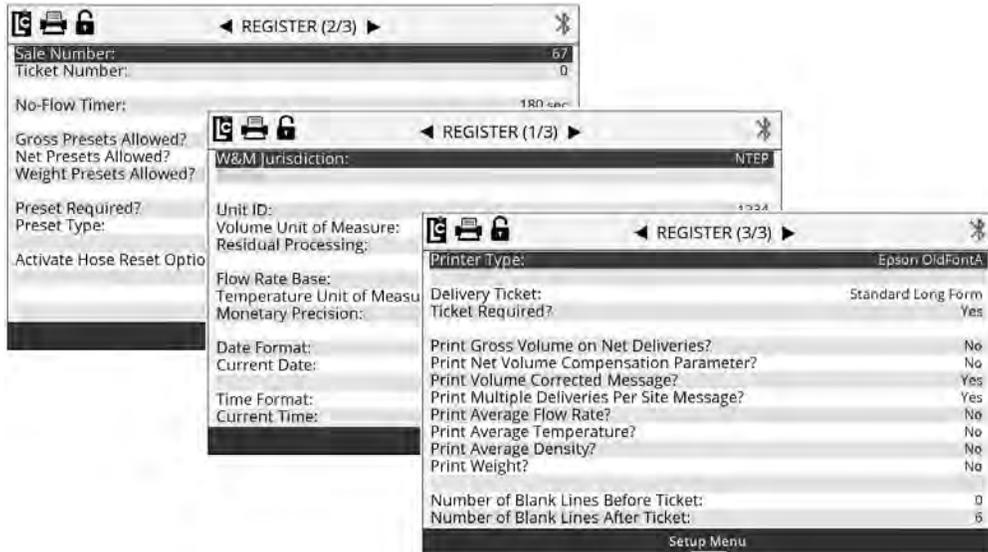
Fully-packed hose: To comply with [Weights & Measures](#) requirements, it is necessary to start and stop each delivery with a fully packed hose. This will be the case with normal deliveries. However, there are times where the hose is not fully packed (for example, after a preset delivery). As such, the hose must be packed and the register zeroed prior to making the next delivery.

Options:

- **Yes** - Hose reset option is active
- **No** - Hose reset option is not active

NOTE: See [Operating the Register](#) for more detail on using the hose reset feature.

Register (3/3)



Printer Type – A list box for selecting the type of printer connect to the Register—if a printer is necessary.

Options:

- **EPSON NewFontB** - For use with EPSON 220 roll printers
- **EPSON NewFontA** - For use with EPSON TM-T88iii (Wired) and EPSON TM-P80 (wireless Bluetooth) thermal printers
- **EPSON OldFontA** - For use with EPSON 295 Slip printers
- **EPSON OldFontB** - For use with EPSON 300 Roll Printers
- **OKIDATA ML184T** - For use with Okidata ML184T
- **BLASTER** - For use with Cognitive Solutions Thermal Printer

Delivery Ticket – A list box that is used to select the desired Register base ticket format to be used when printing tickets. There are four base ticket formats available, however additional information such as price, tax, header, average temperature, average flow rate, and more can be added to each base ticket format when setting up the Register.

Options:

- **Standard Long Form** - For tickets when a larger area is available for printing more ticket details
- **Standard Short Form** - For tickets with a small fixed printing area such as a preprinted ticket previously used with mechanical registration
- **Detailed with Totalizers** - For markets such as terminals and aviation that require start and end totalizers printed on the ticket
- **Long Form without Time** - For use by 3rd party devices that pass through date/time, and do not require the Register time stamp on the ticket
- **English/French Long Form** – Similar to the Standard Long Form ticket but with French
- **English/French Short Form** - Similar to the Standard Short Form ticket but with French
- **English/French Custom** – For specific Canadian markets
- **No Ticket** - When Register will not print any ticket. However, a 3rd party may still pass-through print information by means of the LCP communication protocol.

Standard Long Form (Minimum Options)

START	10/30/18 08:15:12
FINISH	10/30/18 08:21:15
START COUNT	0.0 GALLONS
END GROSS COUNT	100.0 GALLONS
GROSS DELIVERY	100.0 GALLONS
1993 REG. GASOLINE	GASOLINE 1
SALE NUMBER	2232
METER NUMBER	368251
UNIT ID	TR3526

Detailed with Totalizers (Minimum Options)

SALE NUMBER	2232
TIME START	10/30/18 08:15:12
TIME END	10/30/18 08:21:15
START COUNT	0.0 GALLONS
END GROSS COUNT	100.0 GALLONS
GROSS DELIVERY	100.0 GALLONS
1990 REG. GASOLINE	GASOLINE 1
START TOTALIZER	2563215.1 GALLONS
END TOTALIZER	2563315.1 GALLONS

Standard Short Form (Minimum Options)

SALE#	2251	DATE	10/30/18 08:15:12
COUNT: START	0.0	END	100.0
GROSS DELIVERY	100.0		
1993 REG. GASOLINE	GASOLINE 1		

Long Form without Time (Minimum Options)

DATE	10/30/18
START COUNT	0.0 GALLONS
END GROSS COUNT	100.0 GALLONS
GROSS DELIVERY	100.0 GALLONS
1993 REG. GASOLINE	GASOLINE 1

In the ticket options shown above, the minimum amount of information available is shown for each format type. Information such as ticket headers, pricing, and ticket number are options that will print on any of these formats—if data is entered into the appropriate fields. Also, there are additional fields listed in the options below that can print on all of the above tickets (when enabled).

Ticket Required? – A list box for choosing whether or not a ticket is necessary to start a delivery. In most cases, [Weights & Measures](#)-governed truck applications will require a printed ticket for each transaction.

Options:

- **Yes** - The previous delivery ticket must be printed completely, a new ticket must be in place and the printer ready in order to begin a delivery.
- **No** - No ticket is required to begin a delivery. However, if a ticket printer and ticket are in place, then the Register will be able to print.

Print Gross Volume on Net Deliveries? – A list box used to add a printed line(s) to the delivery ticket showing the Gross Delivery information along with the Net Delivery information when temperature compensation is active. If temperature compensation is not active, all delivery amounts will automatically be Gross Delivery amounts. If using the ticket format Detailed with Totalizers, the Gross Totalizers will also be printed with the Net Totalizers when active.

Options:

- **Yes** - Prints line(s) on the ticket showing the Gross Delivery information
- **No** - No additional line(s) are printed

```

SALE # 2251 DATE 10/30/18 8:15:29
COUNT: START 0.0 END 100.0
GROSS DELIVERY 101.5 GALLONS
NET DELIVERY 100.0 GALLONS
1075 PROPANE LPG 1
TABLE 24 SG 0.505
VOLUME CORRECTED TO 60 DEG F
    
```

Print Net Volume Compensation Parameter? – A list box for adding a printed line to the delivery ticket that shows the selected temperature compensation table and parameter that are currently in use by the Register.

Options:

- **Yes** - Prints a line on the ticket showing compensation table and parameter
- **No** - No additional line is printed

```

SALE # 2251 DATE 10/30/18 8:15:29
COUNT: START 0.0 END 100.0
GROSS DELIVERY 101.5 GALLONS
NET DELIVERY 100.0 GALLONS
1075 PROPANE LPG 1
TABLE 24 SG 0.505
VOLUME CORRECTED TO 60 DEG F
    
```

Print Volume Corrected Message? – A list box for adding a printed line to the delivery ticket that shows the product selected is volume-corrected to the selected base temperature of the compensation table. Typical settings for base temperature at 60 °F / 15 °C—depending on the selected compensation table. However, some tables may vary.

Options:

- **Yes** - Prints a line on ticket showing the VOLUME CORRECTED TO message
- **No** - No additional line is printed

```

SALE # 2251 DATE 10/30/18 8:15:29
COUNT: START 0.0 END 100.0
GROSS DELIVERY 101.5 GALLONS
NET DELIVERY 100.0 GALLONS
1075 PROPANE LPG 1
TABLE 24 SG 0.505
VOLUME CORRECTED TO 60 DEG F
    
```

Print Multiple Deliveries Per Site Message? – A list box for adding a printed line to the delivery ticket showing that multiple deliveries were made at a site. This message will print only if the **No Flow Timer** is set to value of 0 seconds or greater than 180 seconds. This line will also print if the **Select Multiple Delivery** is an active option in the **Setup Delivery** mode.

Option:

- **Yes** - Prints line on ticket: **MULTIPLE DELIVERIES AT ONE SITE**
- **No** - No additional line is printed

```

SALE # 2251 DATE 10/30/18 8:15:29
COUNT: START 0.0 END 100.0
GROSS DELIVERY 101.5 GALLONS
NET DELIVERY 100.0 GALLONS
1075 PROPANE LPG 1
TABLE 24 SG 0.505
VOLUME CORRECTED TO 60 DEG F
    
```

- MULTIPLE DELIVERIES AT ONE SITE -

Print Average Flow Rate? – A list box for adding a printed line to the delivery ticket showing the average flow rate throughout the duration of a delivery transaction.

Options:

- **Yes** - Prints line on the ticket displaying the **AVERAGE FLOW RATE**
- **No** - No additional line is printed

```

SALE NUMBER 2232
TIME START 10/30/18 08:15:12
TIME END 10/30/18 08:21:15
START COUNT 0.0 GALLONS
END GROSS COUNT 100.0 GALLONS
GROSS DELIVERY 100.0 GALLONS
1990 REG. GASOLINE GASOLINE 1
AVERAGE FLOW RATE 86.5 GAL/MIN
AVERAGE TEMPERATURE 63.7 DEG F
START TOTALIZER 2563215.1 GALLONS
END TOTALIZER 2563315.1 GALLONS
    
```

Print Average Temperature? – A list box for adding a printed line to the delivery ticket showing the average temperature throughout the duration of a delivery transaction.

Options:

- **Yes** - Prints line on the ticket showing the AVERAGE TEMPERATURE
- **No** - No additional line is printed

SALE NUMBER	2232
TIME START	10/30/18 08:15:12
TIME END	10/30/18 08:21:15
START COUNT	0.0 GALLONS
END GROSS COUNT	100.0 GALLONS
GROSS DELIVERY	100.0 GALLONS
1990 REG. GASOLINE	GASOLINE 1
AVERAGE FLOW RATE	86.5 GAL/MIN
AVERAGE TEMPERATURE	63.7 DEG F
START TOTALIZER	2563215.1 GALLONS
END TOTALIZER	2563315.1 GALLONS

Print Average Density? – A list box for adding a printed line to the delivery ticket showing the average density throughout the duration of a delivery transaction.

Options:

- **Yes** - Prints line on the ticket showing the AVERAGE DENSITY
- **No** - No additional line is printed

SALE NUMBER	2232
TIME START	10/30/18 08:15:12
TIME END	10/30/18 08:21:15
START COUNT	0.0 GALLONS
END GROSS COUNT	100.0 GALLONS
GROSS DELIVERY	100.0 GALLONS
1990 REG. GASOLINE	GASOLINE 1
AVERAGE DENSITY	6.758 LBS/GAL
WEIGHT (REF.)	675.8 LBS
START TOTALIZER	2563215.1 GALLONS
END TOTALIZER	2563315.1 GALLONS

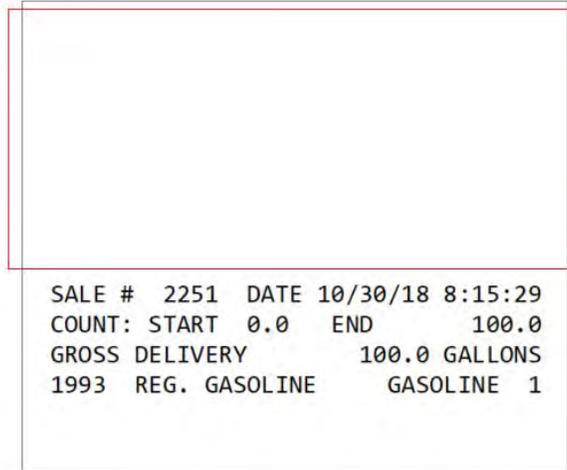
Print Weight? – A list box for adding a printed line to the delivery ticket showing the weight (reference) of a delivery transaction.

Options:

- **Yes** - Prints line on the ticket showing the WEIGHT (REFERENCE)
- **No** - No additional line is printed

SALE NUMBER	2232
TIME START	10/30/18 08:15:12
TIME END	10/30/18 08:21:15
START COUNT	0.0 GALLONS
END GROSS COUNT	100.0 GALLONS
GROSS DELIVERY	100.0 GALLONS
1990 REG. GASOLINE	GASOLINE 1
AVERAGE DENSITY	6.758 LBS/GAL
WEIGHT (REF.)	675.8 LBS
START TOTALIZER	2563215.1 GALLONS
END TOTALIZER	2563315.1 GALLONS

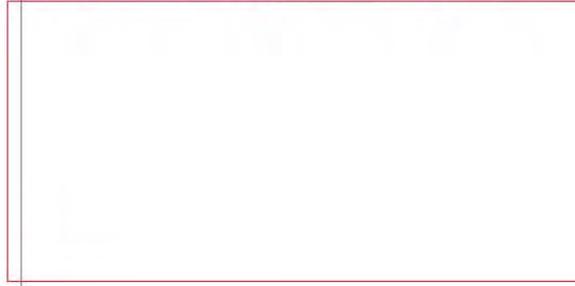
Number of Blank Lines Before Ticket – A numeric-only text field that will print (feed) blank lines on all tickets prior to printing any of the Register printer text. Typically, this helps to align a ticket when using a slip printer. **(Maximum - 20 lines)**



```
SALE # 2251 DATE 10/30/18 8:15:29
COUNT: START 0.0 END 100.0
GROSS DELIVERY 100.0 GALLONS
1993 REG. GASOLINE GASOLINE 1
```

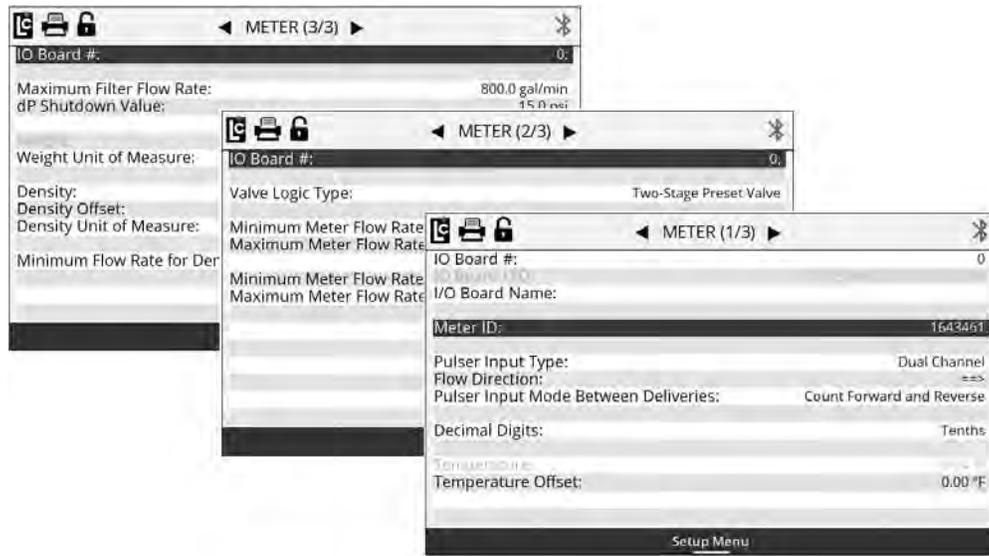
Number of Blank Lines After Ticket – A numeric-only text field that will print (feed) blank lines on all tickets after printing the last line of text send to the Register. With roll printers, this typically helps to feed the roll paper beyond the razor used to remove the ticket. **(Maximum - 20 lines)**

```
SALE # 2251 DATE 10/30/18 8:15:29
COUNT: START 0.0 END 100.0
GROSS DELIVERY 100.0 GALLONS
1993 REG. GASOLINE GASOLINE 1
```



1.12.8.2. Meter Settings

Meter menu options allow the user to set up information specific to the meter that is connected to the Register. It will be identified by the I/O Board #, UID, and Name fields.



Meter (1/3)

I/O Board # – A numeric-only text field for identifying an I/O board that is connected to the Register. Settings for each I/O board can be made when the selected I/O board appears in this field. The main I/O board in the Register is always I/O board 0.
(Maximum setting is currently 0)

I/O Board UID – This read-only fields displays the serial number of the I/O board# that is currently selected.

I/O Board Name – A text field for identifying the currently selected I/O board in the I/O board # field. The name will also appear in other screens to clearly identify the selected board. **(Maximum - 16 alphanumeric characters)**

Meter ID – A text field for identifying a meter that is connected to the Register, Typically, the serial number of the meter is entered here. The value of this field is also printed on the Register calibration ticket. **(Maximum - 10 alphanumeric characters)**

Pulsar Input Type – A list box for selecting the type of pulse input signal that will be connected to the selected I/O board.

Options:

- **Dual Channel** - 2 channel quadrature pulser signal such as the Register internal pulser or a POD pulser.
- **All Single Channel** - Single channel square wave signal
- **Triple Channel** - 3 channel pulser square wave signal
- **None** - No pulser is connected to the Register

Flow Direction – A list box field for inverting the direction of flow within the Register. If the register is counting in the reverse direction when first installed, inverting the flow direction will cause the register to count in the opposite direction.

Options:

- ==>
- <==

Pulser Input Mode Between Deliveries – A list box field for specifying how the Register will respond to any registered pulse signal when the register is not in an active delivery.

Options:

- **Count Forward and Reverse** - A registered pulse signal—either forward or reverse—will directly affect the accumulative totalizer readings. It will also display the volume on the idle delivery screen.
- **Forward Count Only** - A registered pulse signal, in the forward direction only, will directly affect the accumulative totalizer readings. It will also display the volume on the idle delivery screen.
- **Ignore** - Any pulse signal that is detected when a delivery is not active will be ignored by the Register.
- **Reverse Count Only** - A registered pulse signal, in the reverse direction only, will directly affect the accumulative totalizer readings. It will also display the volume on the idle delivery screen.

HEPCV In Use? – A list box for enabling or disabling the Hose End Press Control Valve. This feature is to be enabled only when using a hose end press control valve in an aviation fueling system. This feature is designed to reduce back pressure / flow surges in the system.

Options:

- **Yes** – Enables HEPCV
- **No** – Disables HEPCV

Decimal Digits – A list box field that sets the decimal place for the displayed volume and also the shift and accumulative totalizers.

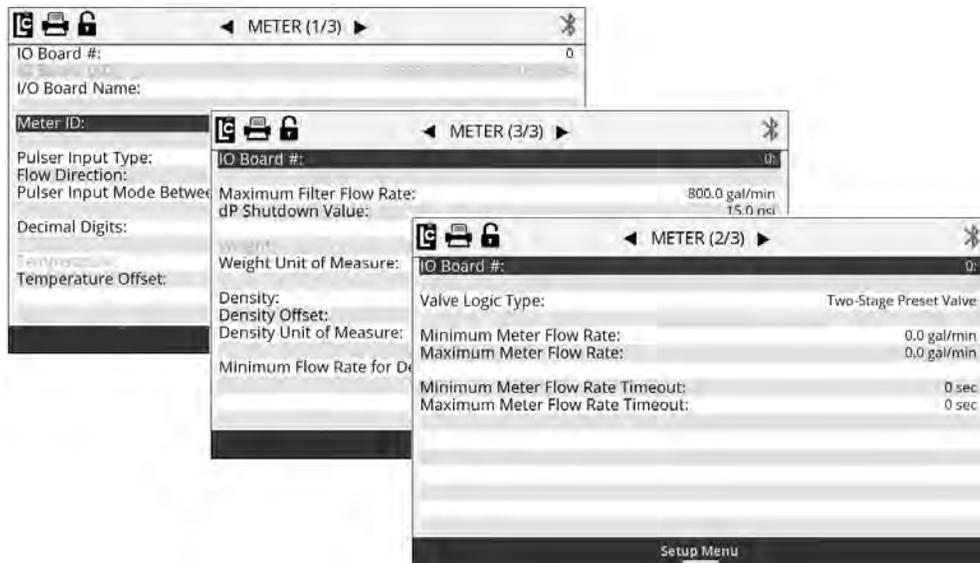
Options:

- **Tenths** - Sets the decimal place to the tenth unit position (xxxxx.x)
- **Whole** - Sets the decimal place to the whole units position (xxxxxx)
- **Hundredths** - Sets the decimal place to the hundredths position (xxxx.xx)

Temperature – This numeric-only text field displays the current temperature sensed by the Register temperature probe when installed. Use this field to set a temperature offset, if the value is within the allowed range of the temperature offset field below. If no probe is installed, this value will read --.- .

Temperature Offset – A numeric-only text field for specifying an offset to the value of the current temperature reading. A value of +/- .54 degrees F or +/- .3 degrees C is allowed by Weights and Measures. When an offset is entered and within the acceptable range, the current temperature will automatically be adjusted by the amount of this value. **(Floating point from -.30 to +.30°C or -.54 to +.54°F)**

Meter (2/3)

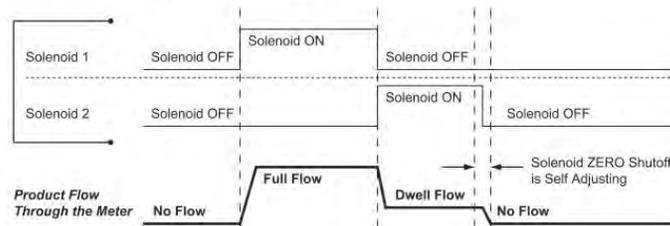


Valve Logic Type – A list box field that is used to select the logic to be used when connecting a solenoid valve to the Register.

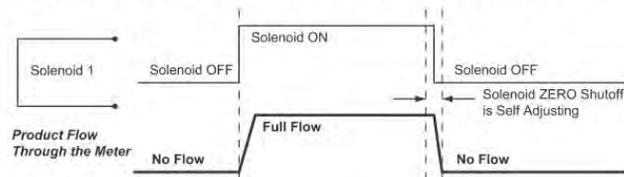
Options:

- **Two-Stage Preset Valve** - This logic is to be used with standard 2 stage preset valves. With this logic, only S1 will open for full flow when a delivery starts. S2 will only open for dwell (slow) flow. This logic is the same as in LCR-II and LCR 600 registers.
- **Single/Dual Option Preset Valve** - This logic can be used when using single or dual stage preset valves. With this logic both S1 and S2 will energize at the start of a delivery. If an S1 close time is set, S1 will drop out when the S1 close is reached and S2 will remain open until the final closure amount reached.

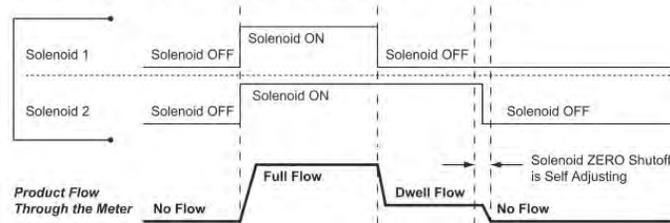
Two-Stage Preset Valve Logic



Single/Dual Option Preset Logic (Single Stage)



Single/Dual Option Preset Logic (Dual Stage)



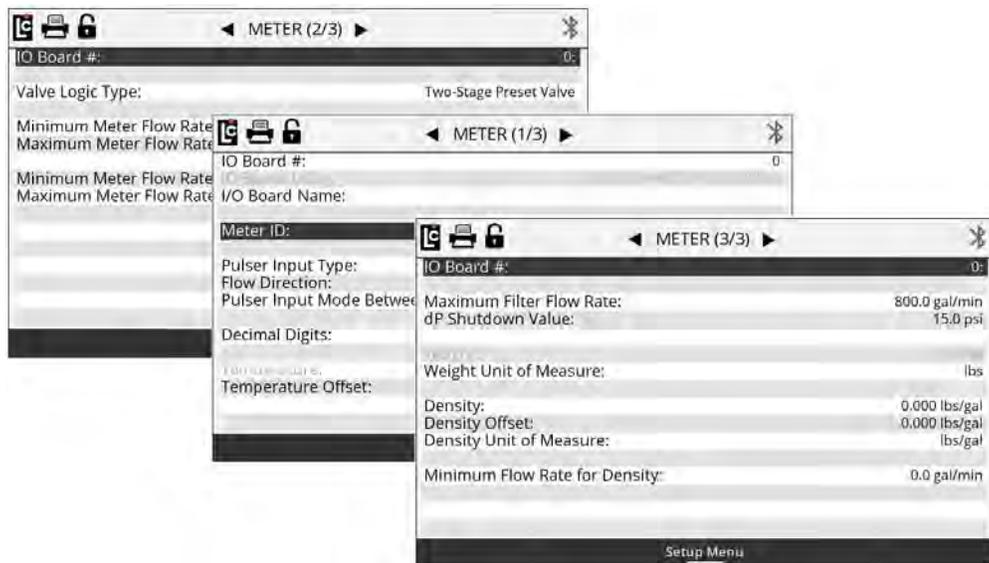
Minimum Meter Flow Rate – A numeric text field that can be used to set a minimum flow rate value for the Register. If the delivery flow rate drops below this value for a duration greater than the Minimum Flow Rate Timeout value, the delivery will be paused by the register and an error message generated to inform the user that the Minimum Flow Rate was detected. **(Maximum - 6 numeric characters)**

Maximum Meter Flow Rate – A numeric text field that can be used to set a maximum flow rate value for the Register. If the delivery flow rate rises above this value for a duration greater than the Maximum Flow Rate Timeout value, the delivery will be paused by the register and an error message generated to inform the user that the Maximum Flow Rate was exceeded. **(Maximum - 6 numeric characters)**

Minimum Meter Flow Rate Timeout – A numeric text field that can be used to set the timeout duration for the minimum flow rate. This is the amount of time, in seconds, that the minimum flow rate can drop below the set Minimum Flow Rate valve before the delivery pauses. **(Maximum setting - 15 sec)**

Maximum Meter Flow Rate Timeout – A numeric text field that can be used to set the timeout duration for the maximum flow rate. This is the amount of time, in seconds, the maximum flow rate can rise above the set Maximum Flow Rate valve before the delivery pauses. **(Maximum setting - 15 sec)**

Meter (3/3)



Maximum Filter Flow Rate – A numeric only text field that is used along with a Liquid Controls Differential Pressure Transducer (dP) to calculate corrected differential pressure based on the maximum rated flow rate of the filter vessel. This field should be set to the maximum flow rate rated on the filter housing. This option only applies when a Liquid Controls dP transducer is connected to the Register. **(Maximum setting - 9999.9)**

dP Shutdown Value – A numeric only text field that should be set to the maximum differential pressure allowed (JIG Standard 15 PSI) when using the Liquid Controls Differential Pressure Transducer. This option only applies when a Liquid Controls dP transducer is connected to the Register. The maximum setting is 60 psi (The Current JIG standard is 15 PSI)

Weight – A read only field that displays a weight value when using Liquid Controls Automatic Density Sensor or entering a manual density value into the Register.

Weight Unit of Measure – A list box field that is used to select the unit of measure for weight when using this feature.

Options:

- **kg** - Kilograms
- **lb** - Pounds

Density – A numeric only text box that can either have a density value manually entered or automatically generated using the Liquid Controls Automatic Density Sensor. The maximum setting is 999.999

Density Offset – A numeric only text box that can be used to add an offset to the value measured by the Automatic Density Sensor when installed. This setting has a fixed adjustment of +/- 0.8 units.

Density Unit of Measure – A list box field that is used to select the unit of measure for density when using this feature.

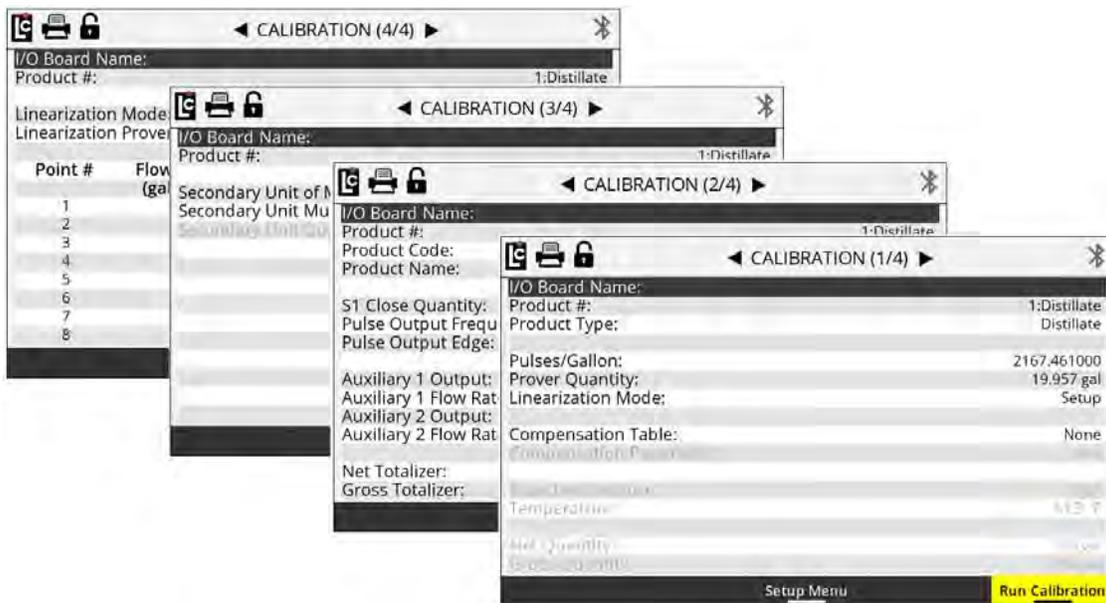
Options:

- **kg/L** - Kilograms per Litre
- **kg/bbl** - Kilograms per Barrel
- **kg/gal** - Kilograms per Gallon
- **kg/m3** - Kilograms per Meter Cubed
- **lb/L** - Pounds per Litre
- **lb/bbl** - Pounds per Barrel
- **lb/gal** - Pounds per Gallon
- **lb/m3** - Pounds per Meter Cubed

Minimum Flow Rate Density – A numeric text box that can be used to set a minimum acceptable flow rate value when calculating density. This value will vary based on the acceptable minimum flow rate of the meter and should never be set below the minimum rated volumetric flow rated on the meter. **(Maximum setting - 999999 Units)**

1.12.8.3. Calibration Settings

Calibration menu options allow the user to set up and calibrate up to 16 specific products for delivery on the Register. There are four Calibration Settings screens.



Calibration (1/4)

IO Board Name – A text field that is used to identify the currently selected I/O board in the I/O board # field. The name will display on other screens as well to clearly identify the selected board. **(Maximum - 16 Alphanumeric characters)**

Product # – A list box containing the 16 products that are available for setup and calibration with the Register.

Options:

- **Products 1-16 are available for setup.** Only setup and calibrate products that are to be used by the Register.

Product Type – A list box for selecting the product (classification) type. The product type will print on all calibration and diagnostic tickets and it will designate the Product Type for each Product Number. The product type will also appear on all delivery tickets to assist in identifying the delivered product.

Options:

- Ammonia
- Aviation
- Distillate
- Gasoline
- LPG
- Lube Oil
- Methanol
- Blank

Pulses/Unit (Gallon, Liter...) – A numeric-only text field for specifying the number of pulses that equal the whole-unit of measure for the product being setup on the Register. This number is most important, since it directly affects the calibration of the meter.
(Maximum setting - 20000.000000 units)

NOTE: A [chart of starting reference calibration factors](#) can be found in an appendix to this manual. Refer to this chart for assistance in selecting a starting Pulses/Unit number.

Prover Quantity – A numeric-only text field for calibrating the product currently being set up. This field is used during calibration to enter the known prover quantity of a volumetric proving device or master meter. After a calibration run, entering a value into this field will automatically adjust the **Pulse/Unit** field by the percent error that is calculated. Learn more in [Single-point Calibration](#).

Linearization Mode – A list box for applying multi-point calibration, when such calibration is in use. Setting this field to **Applied** will activate multi-point calibration, if all parameters have been met for using multi-point calibration. For instructions on how to perform multi-point calibration, see [Multi-point Calibration](#).

Compensation Table – A list box for selecting and using temperature compensation on a product that is being set up. See the Compensation Types and Parameter chart below for details of each table.

Options:

- **None** - Select None if no temperature compensation is to be used
- **Table 24** - Select this table for LPG (USA)
- **Table 54/54E** - Select this table for LPG (Canada and Europe)
- **Table 54B** - Select this table for Refined Petroleum (Canada and Europe)
- **Table 54C** - Select this table for Specialized Products (Canada and Europe)
- **Table 54D** - Select this table for Lube Oil (Canada and Europe)
- **Table 6B** - Select this table for Refined Petroleum (USA)
- **Linear C** - Select this table for a general Linear table when measuring Celsius
- **Linear F** - Select this table for a general Linear table when measuring Fahrenheit
- **NH3** - Select this table for measuring Ammonia (Canada)

Product	VCF Type	Parameter	iQ Parameter Range	iQ Fluid temp. range
General (at 15 °C)	Linear	Coefficient of Thermal Expansion (per °C)	0 to 0.0025	-90 °C to 100 °C
General (at 60 °F)	Linear	Coefficient of Thermal Expansion (per °F)	0 to 0.0045	-130 °F to 212 °F
LPG (at 60 °F)	Table 24	Relative Density (Specific Gravity - SG)	0.500 to 0.550	-50 °F to 140 °F
LPG (at 15 °C)	API Table 54/54E	Density (kg/m ³)	500 to 600	-46 °C to 60 °C
Refined Products (at 60 °F)	API Table 6B	API Gravity (°API)	0 to 85	-50 °F to 200 °F
Refined Products (at 15 °C)	API Table 54B	Density (kg/m ³)	653 to 1075	-50 °C to 95 °C
Specialized Products (at 15 °C)	API Table 54C	Coefficient of Thermal Expansion (per °C)	0.000486 to 0.001674	-50 °C to 95 °C
Lube Oil (at 15 °C)	API Table 54D	Density (kg/m ³)	801.3 to 1163.8	-50 °C to 95 °C
NH ₃ (at 15 °C)	NH3 Table	Density (kg/m ³)	617.7 (fixed)	-30 °C to 40 °C

Compensation Parameter – A numeric-only field whose parameter is dependent on the Register Parameter Range listed in the compensation table that was chosen in the list box.

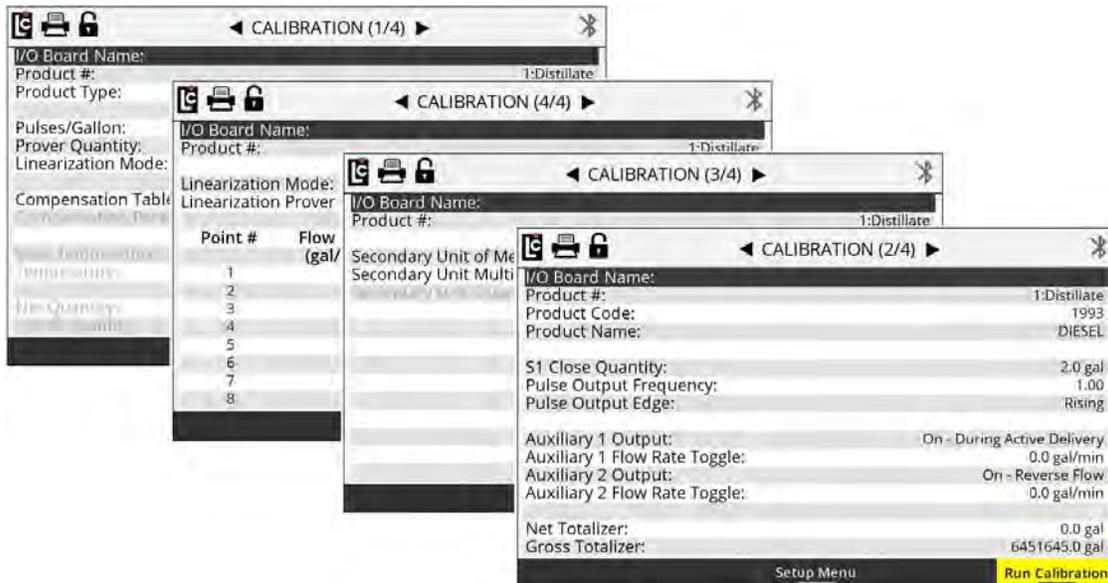
Base Temperature – A numeric-only field that sets the base temperature according to the Register compensation table that was chosen in the list box.

Temperature – A read-only text field that displays the current temperature of the Register—if a temperature probe is connected.

Net Quantity – A read-only text field that displays the current net volume of the last delivery made with the Register. If temperature compensation is not active, this field will not increment.

Gross Quantity – A read-only text field that displays the current gross volume of the last delivery made with the Register.

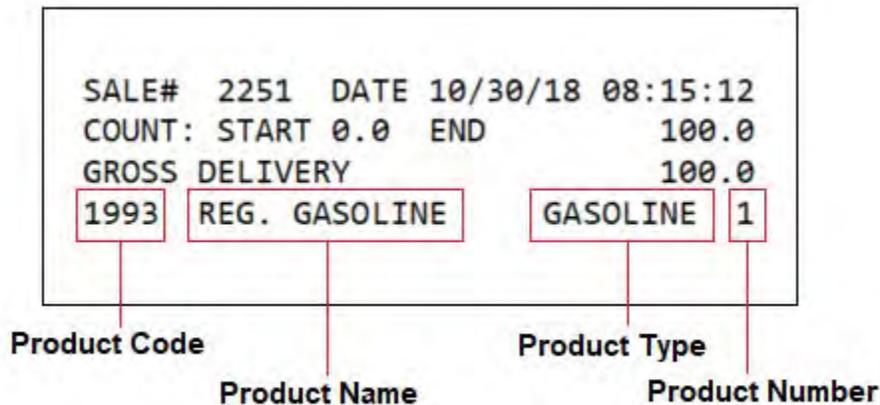
Calibration (2/4)



Product # – A list box that list the 16 products that are available for setting up and calibrating the Register.

Options:

- **Products 1-16 are available for setup.** Only setup and calibrate products that are to be used by the Register.



Product Code – A text field for identifying the selected product with a code. The product code will appear on all ticket formats to identify the product that was delivered, as shown above. **(Maximum - 5 alphanumeric characters)**

Product Name – A text field for identifying the selected product with a specific name. The product name will appear on all ticket formats to identify the product that was delivered as shown above. **(Maximum - 18 alphanumeric characters)**

S1 Close Quantity – A numeric text field that is used with 2 stage preset valves. This value sets the number based on the unit of measure that will transition a 2 stage valve from high flow to low flow—for an accurate preset stop. For more information on setting up the S1 closure, see [Setting the S1 Close time](#). **(Maximum - 5 alphanumeric characters)**

Pulse Output Frequency – A numeric text field that determines the number of output pulses per unit of measure when using the calibrated pulse output feature of the Register. Setting this field to 1 will result in a 1:1 pulse output to the unit of measure. The maximum value that can be set for this field will vary depending on the decimal setting for the unit of measure and the K-Factor (Pulses/Unit) of the product.

- **Hundredths** - Max 1% of the K-Factor
- **Tenths** - Max 10% of the K-Factor
- **Whole** - Max 50% of the K-Factor

Pulse Output Edge – A list box that determines the signal direction of the calibrated pulse output. Toggling this setting can help align the pulse output of the Register with a remote counter or injection system by inverting the output square wave resulting in an opposite adjustment in the signal.

Options:

- **Rising** - The pulse output square wave from the Register
- **Falling** - The inverted pulse output square wave from the Register

Auxiliary 1 Output – A list box that determines how any digital output that is set to AUX 1 will operate based on the selected product on the Register. There are several features in the Register that can be performed based on the Aux settings to control external components such as pumps, injectors, PTO, throttle, alarms, reset pulse, etc.

Options:

- **Off** - Any output set to AUX 1 Calibration Mode Settings will always be off (Not active)
- **On** - Any output set to AUX 1 Calibration Mode Settings will always be on (Active and Sinking to ground)
- **On - During Active Delivery** - Any output set to AUX 1 Calibration Mode Settings will turn on (Sink to ground) when a delivery is started and will turn off when End is pressed and the delivery is complete.
- **On - During Run State** - Any output set to AUX 1 Calibration Mode Settings will turn on (Sink to ground) when a delivery is active and not paused. The output will be on when a delivery starts. However, if the delivery is paused by issuing a stop command, the output will turn off until the resume command is given. If the end of delivery command is given, the output will remain off and the delivery will end.
- **On - Flow Rate Monitor** - Any output set to AUX 1 Calibration Mode Settings will be on when a delivery is active, however it will deactivate if the flow rate meets or exceeds 40 units/time. If the flow rate does not meet or exceed 40 units/time, the output will remain on.

- **On - Reverse Flow** - Any output set to AUX 1 Calibration Mode Settings will be off when a delivery starts, and will only turn on when the register detect flow in the negative or reverse direction.
- **Reset Pulse/Delivery Start** - Any output set to AUX 1 Calibration Mode Settings will output a short pulse at the start of a delivery that is used with 3rd party remote counters that require a reset pulse to reset to 0.0.
- **Toggle Flow Rate** - Any output set to AUX 1 Calibration Mode Settings will turn on once the flow rate of the Register exceeds the set flow rate point in the Auxiliary 1 Flow RateToggle field below.
- **Calibrated Scaled Pulse Output** - Any output set to AUX 1 Calibration Mode Settings will output a calibrated pulse output—that is scaled according to the Pulse Output Frequency setting in the calibration mode.

Auxiliary 1 Flow Rate Toggle – A numeric text field that can be used to program a flow rate set point when the Aux 1 is set to Toggle flow rate. Auxiliary 1 remains activated above the set flow rate value and deactivates when the flow rate falls below the value.

A common use for this output is an air operated valve (AOV) on the pump. When the flow rate value is attained, the AOV is activated and switches the pump from low-bypass pressure mode to full-flow fuel mode (high bypass pressure). When the flow rate falls below the set value, the AOV deactivates and the pump returns to low flow. Another possible use for this output is the engine throttle—to increase and decrease the RPM of the pump shaft. In applications such as these, the flow rate value in this field should be below the low flow rate with a fully open nozzle, or the output will never turn on. Another application of this field is to set the value as a maximum flow rate at which a valve should be closed. On fuel delivery trucks, flow valves often activate an internal switch at approximately 18 GPM (68 LPM). The value of this field is unique to each product.

Auxiliary 2 Output – A list box that determines how any digital output that is set to AUX 2 will operate based on the selected product on the Register. There are several features in the Register that can be performed based on the Aux settings to control external components such as pumps, injectors, PTO, Throttle, alarms, and reset pulse.

Options:

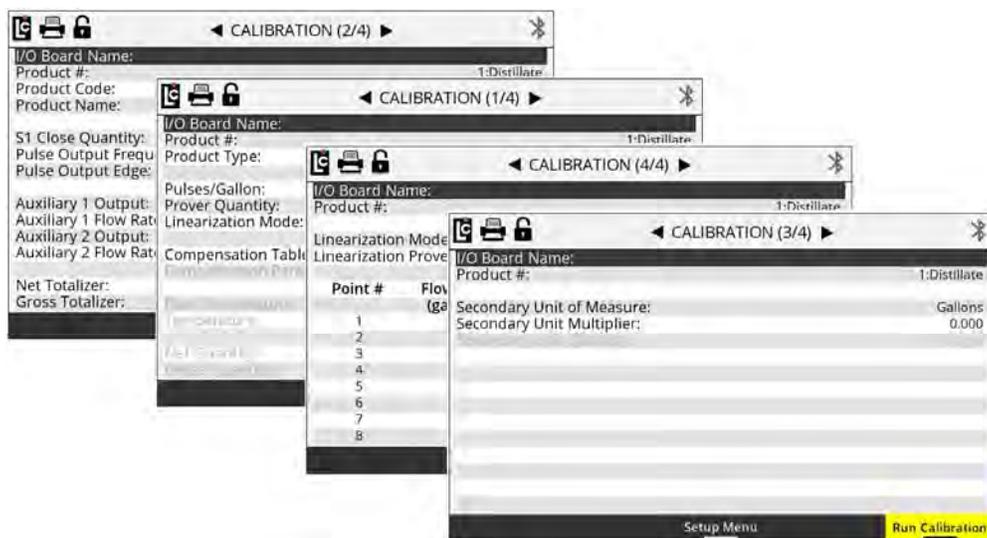
- **Off** - Any output set to AUX 2 Calibration Mode Settings will always be off (Not active)
- **On** - Any output set to AUX 2 Calibration Mode Settings will always be on (Active and Sinking to ground)
- **On - During Active Delivery** - Any output set to AUX 2 Calibration Mode Settings will be on (Active and Sinking to ground) when a delivery is active on the Register. The output will be on when a delivery is started and will not turn off until an end of delivery command is given.
- **On - During Run State** - Any output set to AUX 2 Calibration Mode Settings will be on (Active and Sinking to ground) when a delivery is active and not paused. The output will be on when a delivery starts. However, if the delivery is paused by issuing a stop command, the output will turn off until the resume command is given. If the end of delivery command is given, the output will remain off and the delivery will end.
- **On - Flow Rate Monitor** - Any output set to AUX 2 Calibration Mode Settings will be on when a delivery is active. However, it will deactivate if the flow rate meets or exceeds 40 units/time. If the flow rate does not meet or exceed 40 units/time, the output will remain on.
- **On - Reverse Flow** - Any output set to AUX 2 Calibration Mode Settings will be off when a delivery is started and will only turn on when the register detects flow in the negative or reverse direction.
- **Reset Pulse/Delivery Start** - Any output set to AUX 2 Calibration Mode Settings will output a short pulse at the start of a delivery that is used with 3rd-party remote counters that require a reset pulse to reset to 0.0.
- **Toggle Flow Rate** - Any output set to AUX 2 Calibration Mode Settings will turn on once the flow rate of the Register exceeds the set flow rate point in the Auxiliary 1 Flow Rate Toggle field below.
- **Calibrated Scaled Pulse Output** - Any output set to AUX 2 Calibration Mode Settings will output a calibrated pulse output that is scaled according to the Pulse Output Frequency setting in the calibration mode.

Auxiliary 2 Flow Rate Toggle – A numeric text field for programming a flow rate set point, when the Aux 2 is set to Toggle flow rate. Auxiliary 2 remains activated above the set flow rate value, and deactivates when the flow rate falls below the value.

Net Totalizer – A numeric text field that shows the current accumulative net totalizer value of the current selected product on the Register. The Net Totalizer uses a non-resettable totalizer. However, it can be programmed as necessary in the Weight and Measures (Calibration) mode if reprogramming is required. **(Maximum setting - 999999999 units)**

Gross Totalizer – A numeric text field that shows the current accumulative gross totalizer value of the current selected product on the Register. The Gross Totalizer uses a non-resettable totalizer. However, it can be programmed as necessary in the Weight and Measures (Calibration) mode if reprogramming is required. **(Maximum setting - 999999999 units)**

Calibration (3/4)



Product # – A list box containing 16 products that are available for setup and calibration of the Register.

Options:

- Products 1-16 are available for setup. Only setup and calibrate products that are to be used by the Register.

Secondary Unit of Measure – A list box that can be set up to be the unit of measure label when printing or displaying a secondary unit of measure. See the Secondary Unit Multiplier below for setting descriptions.

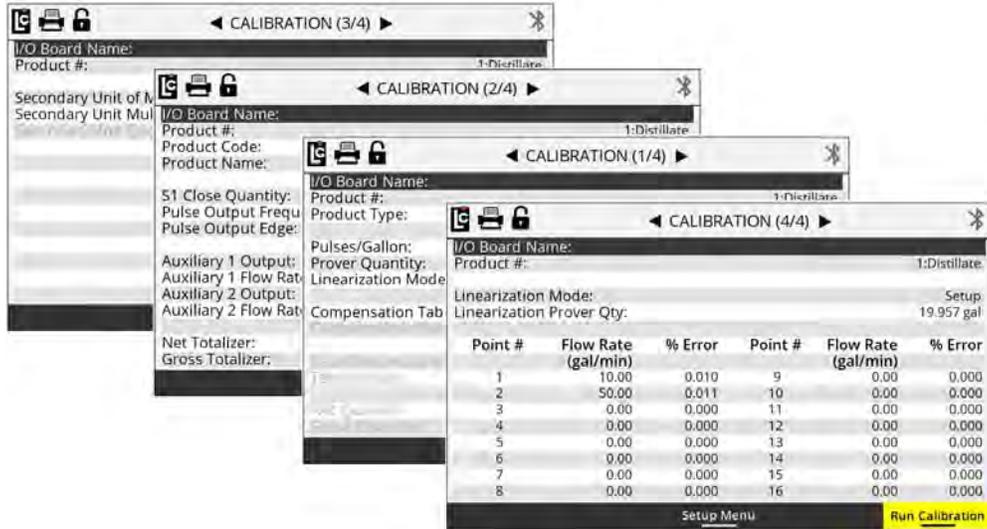
Options:

- Gallon
- Litre
- Cubic Meter
- LB (Pounds)
- KG (Kilograms)
- Barrel
- Other

Secondary Unit Multiplier – A numeric text field for applying a multiplying factor to the primary unit of measure in order to obtain a secondary unit of measure. An example of this would be a primary unit of measure in Gallons together with a multiplier of 3.78 that is entered to create a secondary unit of measure in Litres. **(Maximum setting is 9999.999)**

Secondary Unit Quantity – A read-only field that will display the secondary unit of measure if programmed for use.

Calibration (4/4)



Product # – A list box containing the 16 products that are available for setting up and calibrating the Register.

NOTE:

- Products 1-16 are available for setup. Only setup and calibrate products that are to be used by the Register.

The Register provides two means of calibration, single-point [Calibration screen (1/4)] or multi-point calibration [Calibration screen (4/4)].

A “point” corresponds to a particular flow rate along the meter linearity curve. Single-point calibration adjusts one point along the linearity curve to zero percent error—typically at a flow rate representative of a normal delivery. Since meter linearity varies at different flow rates, and every meter behaves differently, the more points of calibration will generally result in more accurate fluid measurement.

Multi-point calibration zeroes the percent error at multiple flow rates (between the rated lowest flow rate and highest flow rate of the meter) in order to zero-out the linearity curve across the rated flow range.

To multi-point calibrate the meter using the Register (Calibration screen 4/4), first select point #1 and enter the lowest flow rate measured. Then, enter the % error measured at

that flow rate. Repeat this for points 2 through the highest number of points measured (up to 16 points available).

Linearization Mode – A list box for applying a multi-point calibration. Setting this field to **Applied** will activate multi-point calibration—if all parameters are met for using multi-point calibration.

Linearization Prover Qty – A numeric only text field for performing a multi-point calibration on the currently selected product on the Register. This field is used during multi-point calibration to enter the known prover quantity of a volumetric proving device or master meter. Following a multi-point calibration run, entering a value into this field will automatically prompt the user to select a point to apply the run to, followed by a prompt to enter the flow rate that was used during the multi-point calibration run. This action will store the point and flow rate, then calculate the percent error to be applied to the selected point.

Point – A list box for selecting the calibration point for the multi-point calibration. The Register is able to perform a multi-point calibration on as many as 16 separate points.

Options:

- Linearization Points 1-16 are available for setup.

Flow Rate – A numeric text field for entering the actual flow rate at which a multi-point calibration run was made.

% Error – A numeric field that is used when the Register calculates the percent error for a multi-point calibration point. The percent error field can also be manually entered for meter systems that have a factory supplied accuracy curve.

1.12.8.4. Security

Security settings are for setting up and configuring the user level security, and also access to the **Clear All** process, software upgrades, Audit Trails, and Reset Register Fields feature. Setting the security level to **Locked** will prevent an operator from accessing fields that the owner may want to restrict.



Date Format – A list box for setting the display and print format for the Register date.

Options:

- MM/DD/YY - Month/Day/Year
- DD/MM/YY - Day/ Month/Year

Current Date – A fixed data entry field for setting the internal calendar of the Register–based on the date format field option. The Register will update the calendar automatically according to this setting, and the date can be displayed on screen, printed on the ticket, and recorded in each transaction record.

Calibration # – A read-only field that will display the number of times the Register been placed into the calibration mode.

Serial ID – A read-only text field that will display the serial number of the main board inside the Register.

User Key – A text field for entering a unique key code for unlocking access to specific menus and features in the Register. This user defined key should be set and saved by an owner or maintenance manager for secure access to these menus and features. Contact Liquid Controls customer support if you misplace or forget your user key. The user key is retrievable through the factory-calibration mode only.

User Security – A list box for toggling the security level between the locked and unlocked mode.

Options:

- **Locked** - When set to locked, access to certain screens and menu options is blocked without entering the user key.
- **Unlocked** - When unlocked, access to all menus is available—while menu options may still be unavailable based on the security current mode of the Register.

Menu Access Protection – A list box to configure which menus will require the entry of the user key to access different menus.

Options:

- **Main Menu** - Setting this field to **Main Menu** will require the user to enter a user key to access any of the main menu screens outside of the delivery screens.
- **Setup Menu** - Setting this field to **Setup Menu** will permit the user to access the main menu. However, it will restrict access to the **Setup** menu and require a user key for access.
- **None** - No menu level restriction is applied. However, access to screen options may still be unavailable based on the current security mode of the Register.

Reset Register Fields – A list box that permits access to the **Clear All** and **Rebuild** functions of the Register when in the Weights and Measures calibration mode. This process should only be performed by a trained technician or Liquid Controls factory representative.

Options:

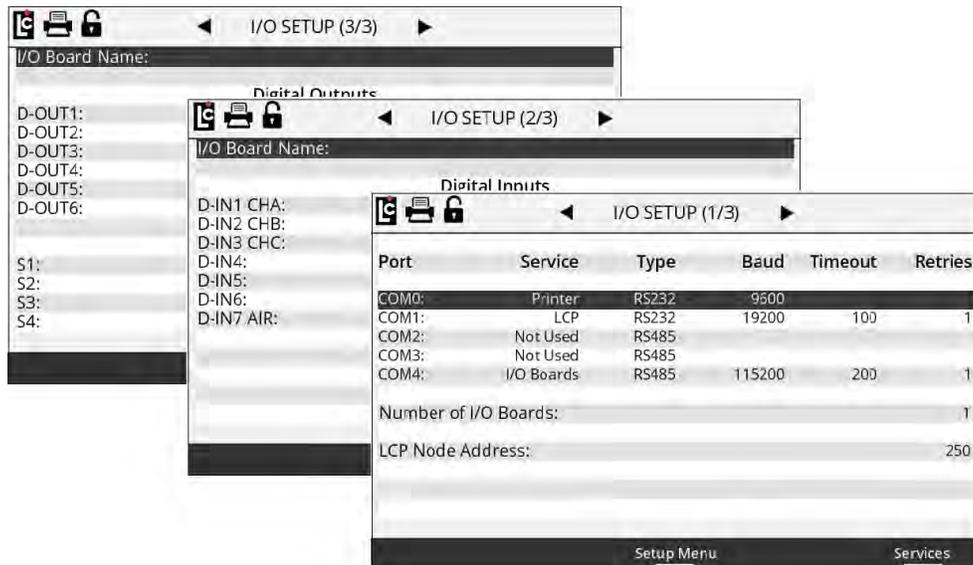
- **Clear All** - Performing a **Clear All** will remove all current settings and set all parameters back to factory default (except Time and Date). This process should only be performed by a trained technician or Liquid Controls factory representative.

- **Rebuild** - Performing a rebuild will attempt to repair a Register, in case an area of the Register memory becomes corrupt. This process should only be performed by a trained technician or Liquid Controls factory representative.
- **No** - Make no selection and return to the **Security** screen (or press **Cancel**)

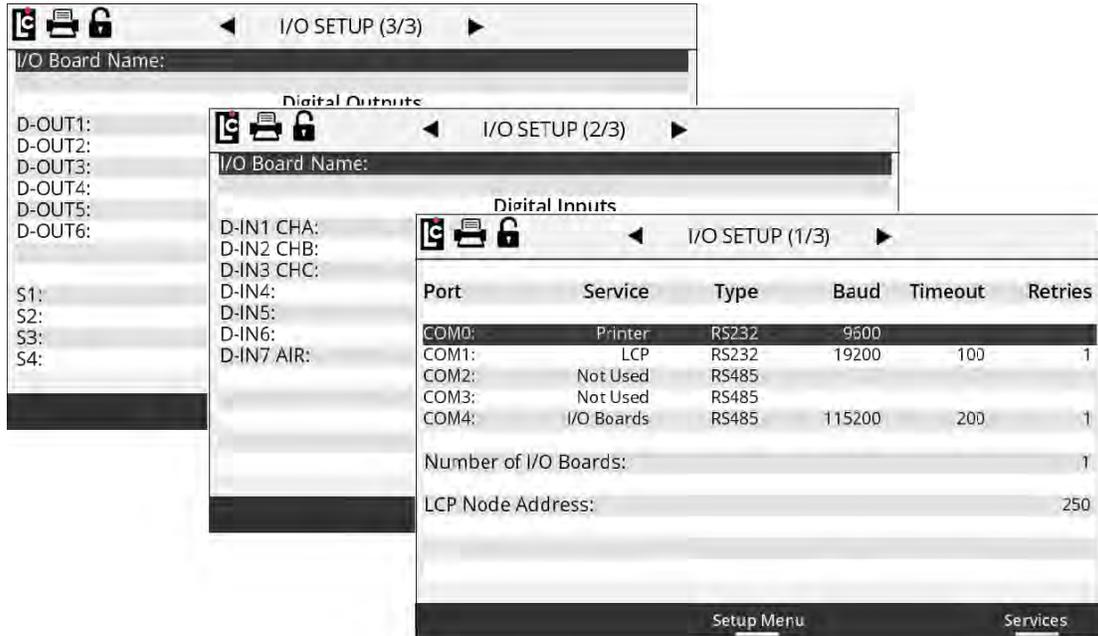
Factory Key – Consult Liquid Controls for Factory Key information and access.

1.12.8.5. I/O Setup

I/O setup screen are used to setup and configure the various available inputs and outputs of the Register, and also activate and deactivate services such as printing, LCP communication, dP, Density and other sensing equipment.



I/O Setup (1/4)



COM0 – COM4 – The Register has five serial ports. When one of the ports is selected, prompts for the Service, Type, Baud, Timeout, and Retries are shown. **COM4** must be used with the I/O Boards service.

Service – A list box permits the user to select between the services that have been enabled on the **Services** screen. **Not Used** can be selected to disable the use of the port.

Type – A list box permits the user to select between the types of serial communication for the serial port.

Options:

- **RS232**
- **RS485**

Baud – A list box permits the user to select the baud rate for the serial port.

Options:

- **2400**
- **4800**
- **9600** – This is the standard baud rate used for the Printer service.
- **19200**
- **57600**
- **115200** – The I/O Boards service must use this baud rate.

Timeout – A numeric text field that shows the amount of time, in milliseconds, the Register will wait for a response, once a serial signal is sent out the port. This field is only used for the LCP and LCR.iQ Network services.

Retries – After a serial signal has been sent out the port, if a response isn't seen within the **Timeout**, this is the number of attempts the Register will attempt to retry sending the serial signal. This field is only used for the LCP and LCR.iQ Network services.

Number of I/O Boards – The number of I/O boards within the Register. The current limit is 1.

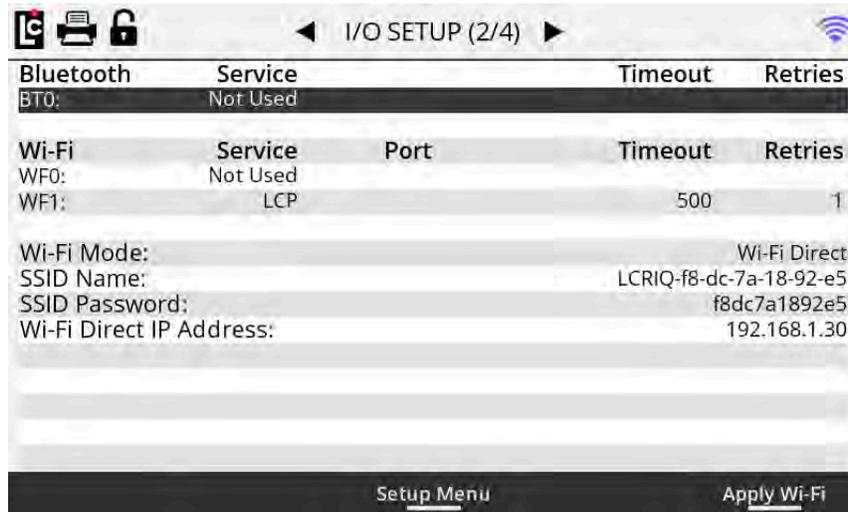
LCP Node Address – A numeric text field that shows the node address of the Register when communicating with a 3rd party device via the LCP service. **(Minimum setting – 1, Maximum setting - 250)**

Allow Pump & Print with LCP Host – A list box permits the user to select how the LCP service will behave.

Options:

- **No** – When the Register receives an LCP message, the **Start** key will be disabled for 60 seconds. If the user wants to begin a delivery, it must be done through the 3rd party device.
- **Yes** – The **Start** key on the Register will not be disabled during LCP communication. This allows the user to always be able to begin a delivery from the Register's screen.

I/O Setup (2/4)



Bluetooth	Service	Timeout	Retries
BT0:	Not Used		

Wi-Fi	Service	Port	Timeout	Retries
WF0:	Not Used			
WF1:	LCP		500	1

Wi-Fi Mode:	Wi-Fi Direct
SSID Name:	LCRIQ-f8-dc-7a-18-92-e5
SSID Password:	f8dc7a1892e5
Wi-Fi Direct IP Address:	192.168.1.30

Setup Menu
Apply Wi-Fi

BT0 – The Register has one Bluetooth port. When it is selected, prompts for the Service, Timeout, and Retries are shown.

Service – A list box permits the user to select between the services that have been enabled on the **Services** screen that can be used over Bluetooth.

Options:

- **Not Used** – This disables the use of Bluetooth.
- **LCP** – LCP communication over Bluetooth.
- **Printer** – To be used with a Bluetooth printer.

Timeout – A numeric text field that shows the amount of time, in milliseconds, the Register will wait for a response, once a serial signal is sent out the port. This field is only used for the LCP service.

Retries – After a serial signal has been sent out the port, if a response isn't seen within the **Timeout**, this is the number of attempts the Register will attempt to retry sending the serial signal. This field is only used for the LCP service.

WF0 & WF1 – The Register can make two Wi-Fi connections. When it is selected, prompts for the Service, Timeout, and Retries are shown.

Service – A list box permits the user to select between the services that have been enabled on the **Services** screen that can be used over Wi-Fi.

Options:

- **Not Used** – This disables the use of Wi-Fi.
- **LCP** – LCP communication over Wi-Fi.
- **Printer** – To be used with a Wi-Fi printer.

Timeout – A numeric text field that shows the amount of time, in milliseconds, the Register will wait for a response, once a serial signal is sent out the port. This field is only used for the LCP service.

Retries – After a serial signal has been sent out the port, if a response isn't seen within the **Timeout**, this is the number of attempts the Register will attempt to retry sending the serial signal. This field is only used for the LCP service.

Wi-Fi Mode – A list box permits the user to select which Wi-Fi Mode to use.

Options:

- **Wi-Fi Direct** – Does not require a wireless access point, allowing two devices to establish a direct Wi-Fi connection without requiring a wireless router.
- **Wi-Fi Stationary** – Requires a wireless access point to act as a hub for Wi-Fi communication.

SSID Name – An alpha-numeric text field that shows the service set identifier for the Register. Other devices will use this name to identify the Register and establish a connection. Its default value begins with LCRIQ and then has a unique identifier.

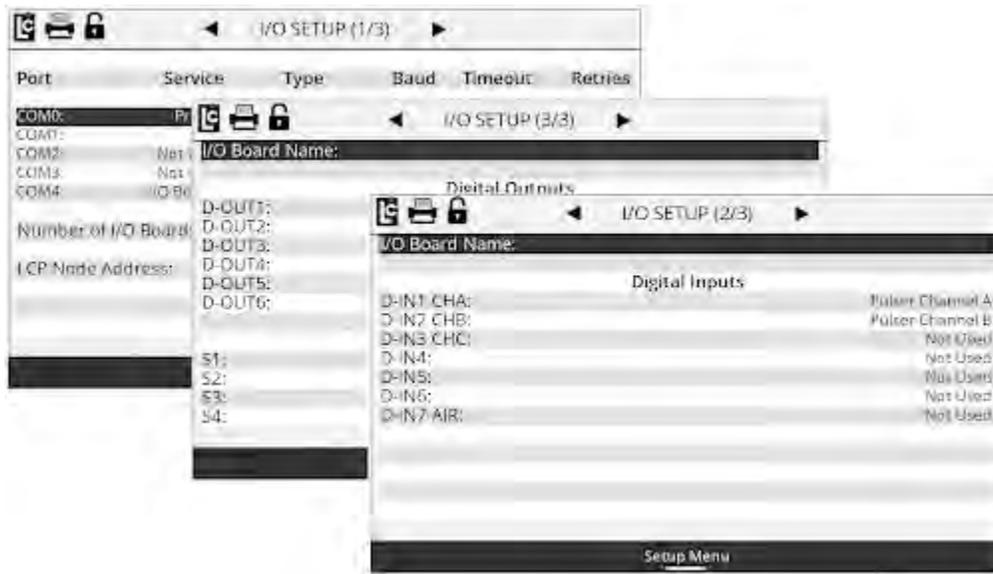
SSID Password – An alpha-numeric text field that shows the password for wireless communication with the Register. Other devices will use this password to establish a connection.

Wi-Fi Direct IP Address – The IP address of the Register when in Wi-Fi Direct Mode.

Apply Wi-Fi – The user must press **Apply Wi-Fi** for changes to the Wi-Fi Mode, SSID Name, SSID Password, or Wi-Fi Direct IP Address to take effect.

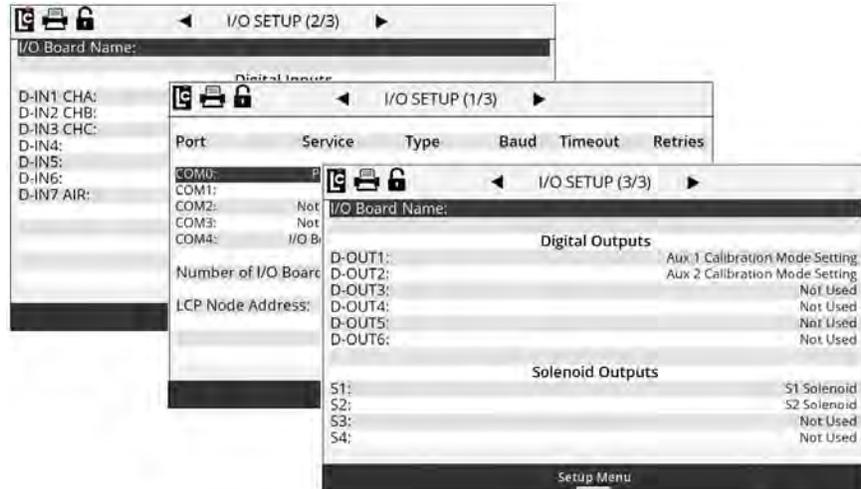
I/O Setup (3/4)

- Digital Inputs 1-7



I/O Setup (3/3)

- Digital Outputs 1-6 and Solenoid Outputs S1-S4



Services

To be used for the I/O Setup screens' Service options, a Service must be Activated on the Services screen.

Options:

- **No** – The Service is not Activated.
- **Yes** – The Service is Activated. Typically, the Service must be assigned to a port on one of the I/O Setup screens before it takes effect.

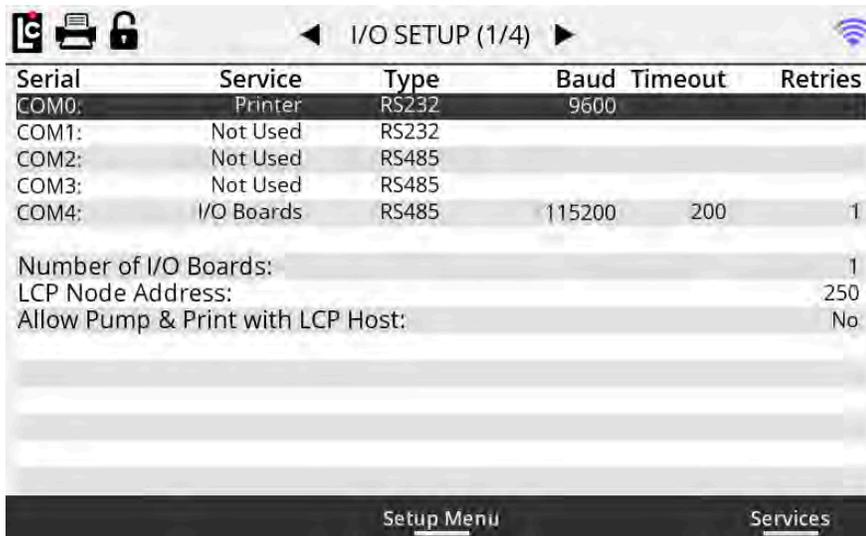
1.12.8.6. Using Bluetooth

Only one Bluetooth device can be used with the Register at a time. When the Register is communicating with a Bluetooth printer, the Register is acting as the master. When the Register is communicating LCP over Bluetooth to a 3rd party device, the Register is acting as the slave.

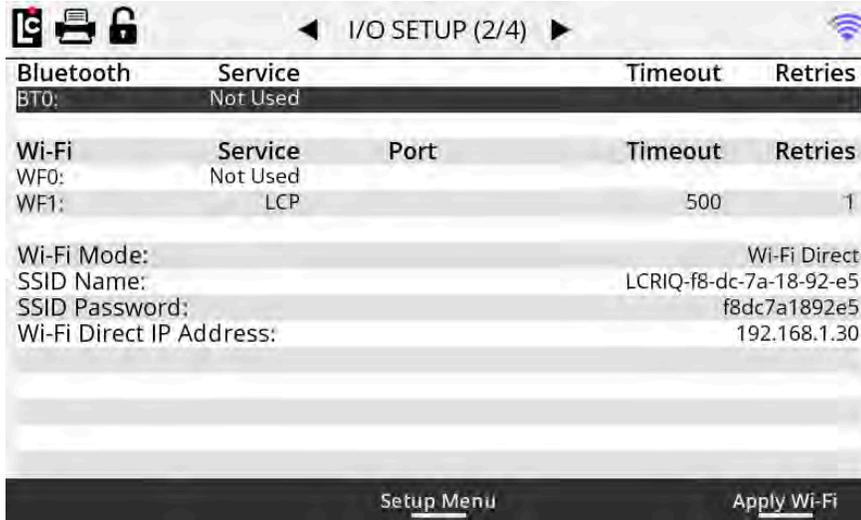
1. Navigate to the **Setup Menu** option and press **OK**.



- Navigate to the **I/O Setup** option and press **OK**.



- Navigate to the **I/O Setup (2/4)** screen.



4. Select **BT0** and press **OK**.
5. Select either the Printer or LCP service.
6. If using the LCP service over Bluetooth, set a Timeout and Retries value.
7. Navigate to the **Main Menu** and select the **Wireless Connectivity** option.





8. Turn on Bluetooth communication by pressing the **On** key.
9. Press the **Scan** key. This will allow the Register to identify the Bluetooth devices that are within range. The results should only be considered to be valid for two minutes. Past that time limit, the user should rescan.
10. The Register is not visible to other Bluetooth devices unless it is actively scanning.
11. Identify the desired Bluetooth device and use the **Up** and **Down** arrows to highlight it.
12. When establishing communication with a Bluetooth printer, you only need to **Connect**. This will automatically pair and then connect to the printer.
13. When establishing communication with a 3rd party device, **Pair** first and then **Connect**.

1.12.8.7. Using Wi-Fi

The setup of Wi-Fi is heavily dependent on the configuration of the device that the Register will be communicating with. Please contact our Service department for assistance.

1.12.8.8. Customize Home Screen

The Custom Home Screen menu permits the user to setup and configure various parameters that appear on the home screen. In these screens, the user can select from a series of default profiles that are common to an industry, or create a custom arrangement from the available drop-down selection options for each line.

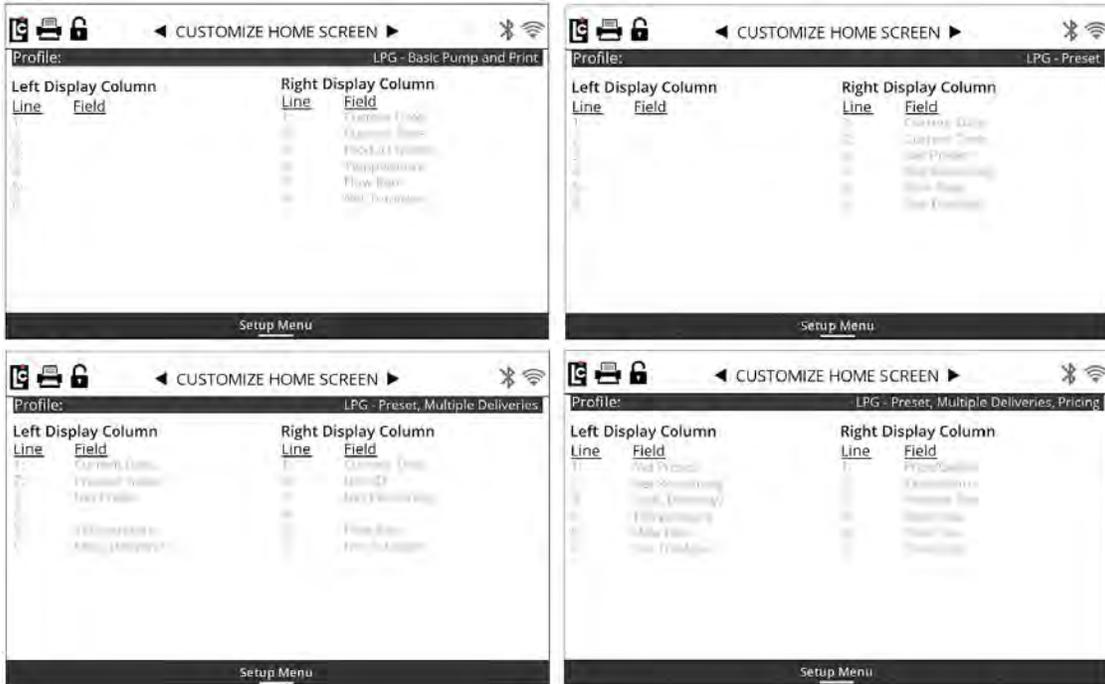


Customize Home Screen can be used to configure up to 12 parameters inside one or two data columns displayed on the idle and active delivery screens.

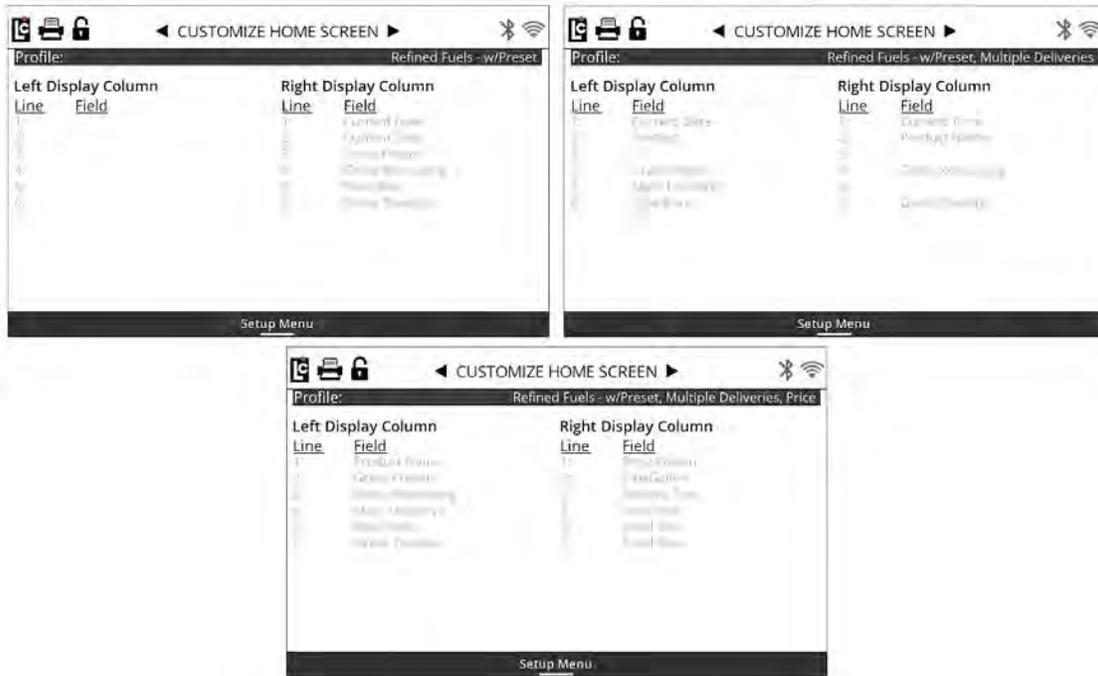


The following preconfigured display profiles are available on the Register:

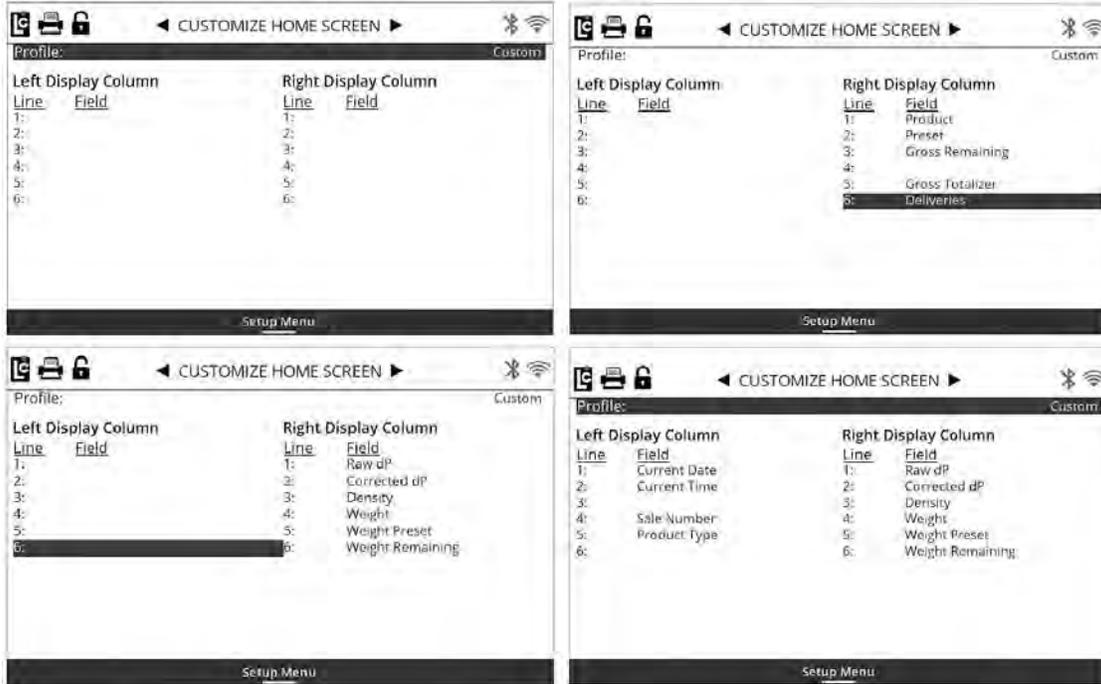
Preconfigured LPG Profiles are basic screen profiles that are tailored to propane industry standards and available options.



Preconfigured Refined Profiles are basic screen profiles that are tailored to refined fuel industry standards and available options.

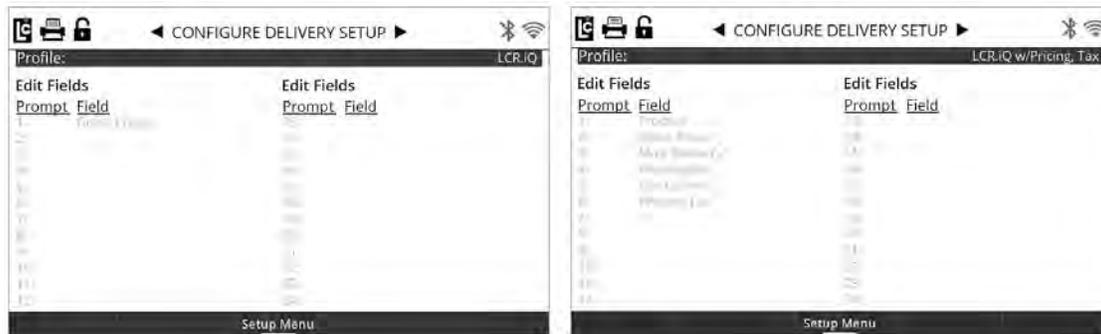


Preconfigured Aviation Profiles are basic screen profiles that are tailored to aviation industry standards and available options.

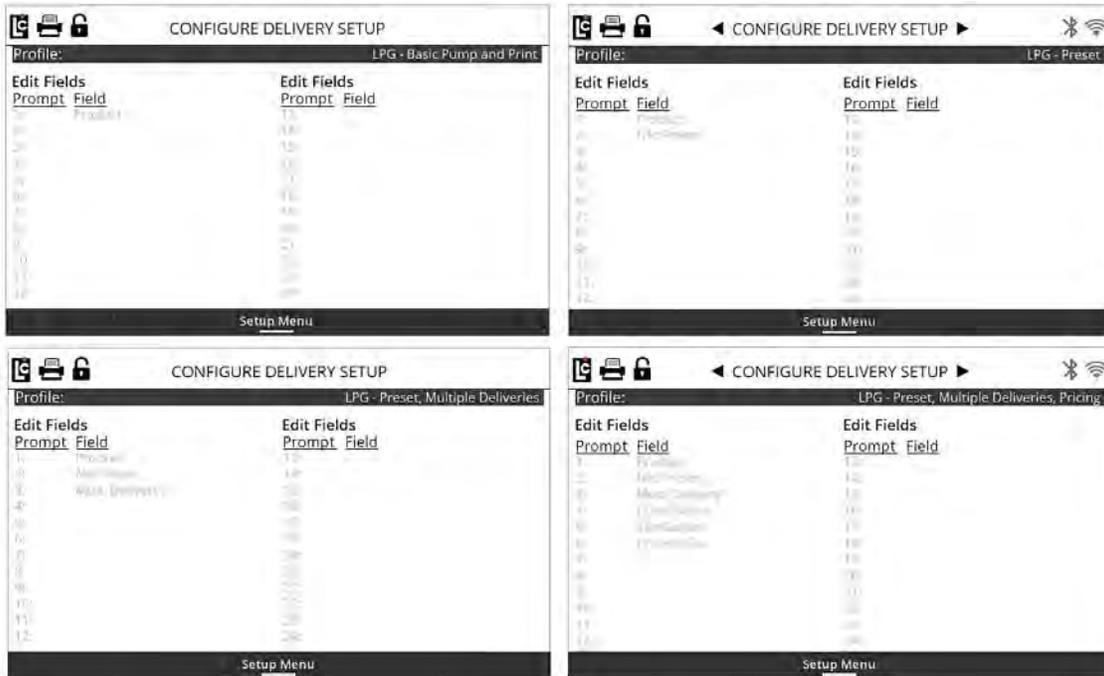


1.12.8.9. Configure Delivery Setup

This setup configures the delivery options available when the setup delivery function key is displayed. The Register has several preconfigured delivery setup options that correspond to the specific industries. Or, a custom configuration can be setup using the custom option. There are two basic Register screens as well as pre-configured screens for common markets such as **LPG**, **Refined Fuel**, and **Aviation**. There is a direct correspondence between the profile selected in the **Customize Home Screen** menus and the **Configure Delivery Setup** menus. If you make a profile selection in **Customize Home Screen**, the same profile will be selected in the **Configure Delivery Setup**.



Preconfigured LPG Profiles are basic screen profiles that are tailored to propane industry standards and available options.



Preconfigured Refined Profiles are basic screen profiles that are tailored to refined fuel industry standards and available options.



Preconfigured Aviation Profiles are basic screen profiles that are tailored to aviation industry standards and available options.



Customizing the Home Screen can be done by selecting Custom profile options:



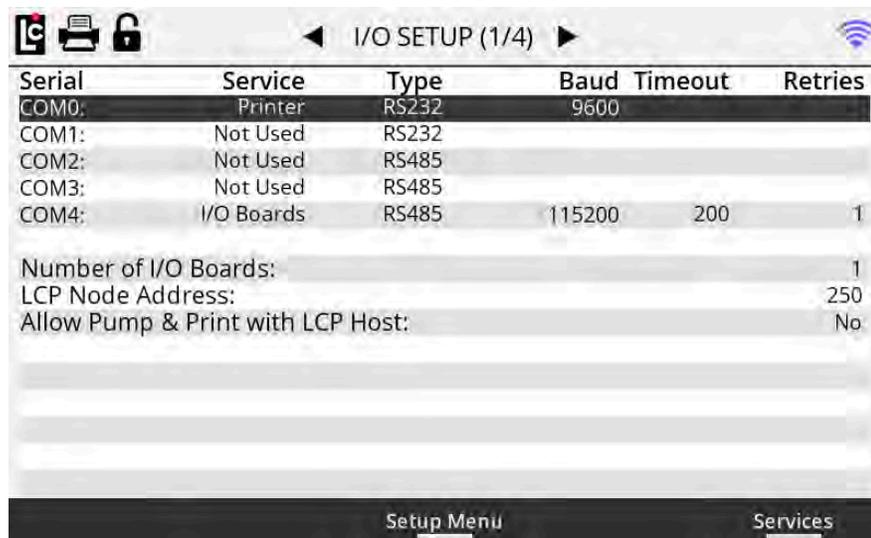
1.12.9. Setup of an LCR.iQ Network

An LCR.iQ network enables printing from two LCR.iQ registers on one printer. In the steps below, these registers will be referred to as Register A and Register B.

1. Using either an RS-232 or an RS-485 cable, connect one end to COM0, COM1, COM2, or COM3 on Register A.
2. Connect the other end of the cable to COM0, COM1, COM2, or COM3 on Register B.
3. On both Register A and Register B, navigate to the **Setup Menu** option and press **OK**.



4. On both Register A and Register B, navigate to the **I/O Setup** option and press **OK**.



5. On both Register A and Register B, press the **Services** key.
6. On both Register A and Register B, activate the **LCR.iQ Network** service.

7. On both Register A and Register B, return to the **I/O Setup (1/4)** screen and assign the LCR.iQ Network service to the port the communications cable is connected to.
8. If using an RS-232 cable, set the Type to RS-232; otherwise, if using an RS-485 cable, set the Type to RS-485.
9. Any baud rate, timeout, and retries values will work, but they must be set to the same values on both Register A and Register B. The default values of 115200 baud, 200 ms timeout, and 0 retries are the most efficient configuration.
10. Once the LCR.iQ Network service is assigned, additional lines of text will appear on the bottom of the screen. The default settings for the LCR.iQ Network Parameters are:
 - Master / Slave Setting: Slave
 - Node Address: 1
 - Required Host Support: None
11. Connect the printer to Register A and ensure the Printer service is assigned to the corresponding port.
12. In Register A, change the Master/Slave Setting field to Master. This will cause the Node Address and Required Host Support settings to disappear from the screen, and Number of Slave Devices will appear instead. Do not change its value from its default of 1.
13. In Register B, do not change the Master/Slave Setting or Node Address fields. Leave them set to their default values of Slave and 1, respectively.
14. In Register B, change the Required Host Support field to Ticket Printing.

NOTE: If Register A goes offline for longer than 10 seconds, Register B can print its tickets using a different serial port. To use this capability, the **Printer** service must have been assigned to one of the available serial ports on Register B. This will also require that the cable to the printer be moved from Register A to Register B.

1.12.10. Operating the Register

This chapter covers all of the operations that you can perform with the Register:

- [Performing a basic delivery](#)

- [Performing a preset delivery - Preset Key](#)
- [Using the Info button](#)
- [Performing a preset delivery - Delivery Setup](#)
- [Using the hose reset feature](#)
- [Single-point Calibration](#)
- [Multi-point Calibration](#)
- [Setting the S1 Close time](#)
- [Setting up delivery ticket options](#)
- [Print the previous ticket](#)
- [Upgrading the Firmware by USB](#)
- [Perform a Clear All Procedure](#)
- [Print a transaction](#)
- [Setup custom profiles](#)
- [Print a diagnostic ticket](#)

1.12.10.1. Performing a basic delivery

Simple and easy. That was the goal when designing the operation of the Register. Making a delivery with the Register can be as simple and easy as pressing the yellow **Start** key.

When you're ready to begin a basic delivery, press the **Start** key. The register will start the reset process by completing a display test, then will reset to zero. At this time if the Register is connected to a flow control valve, the register will send a signal to open the valve and possibly signal a pump to start. With the pump on, fuel will be begin to flow through the meter and register on the display. The main delivery screen of the Register will always default to the active fueling screen with large, high resolution digits.

While a delivery is active, it is possible to view detailed delivery information by pressing the **Show Details** button. The detailed information displayed is configurable depending on the profile which can be configured on any register. A separate how to instruction on setting up a profile is available.

To return to the default fueling screen, simply press the **Full Screen** button and the default delivery screen will now be displayed.

At any time during the delivery, pressing the **Stop** key will pause the delivery by sending a signal to the flow control valve (if installed) to close. You'll also see that the display now has a **Resume** key.

Pressing the **Resume** key will resume the delivery after it is stopped by sending a signal to the flow control valve to open.

To end a delivery, pressing the **End** or **End and Print** button will complete the transaction. If a printer is connected, this will also print the delivery ticket.

Once the delivery is complete, the display will return to the Idle home screen and the Register is ready for the next delivery.

1.12.10.2. Performing a preset delivery - Preset Key

Presetting with the Register is simple. There are a few different ways to enter a preset depending on how the register is configured. The most basic way if presets are configured for use, is when presetting is the only delivery setup option. In this case the Register will display a preset function key on the main delivery idle screen. If a preset is desired, simply press the preset function key and a prompt to enter the preset amount will appear on the screen. Use the alphanumeric keypad to type in the preset amount, then press **OK** to accept the amount entered. Start the delivery as normal and your system will stop at the entered preset amount.

1.12.10.3. Using the Info button

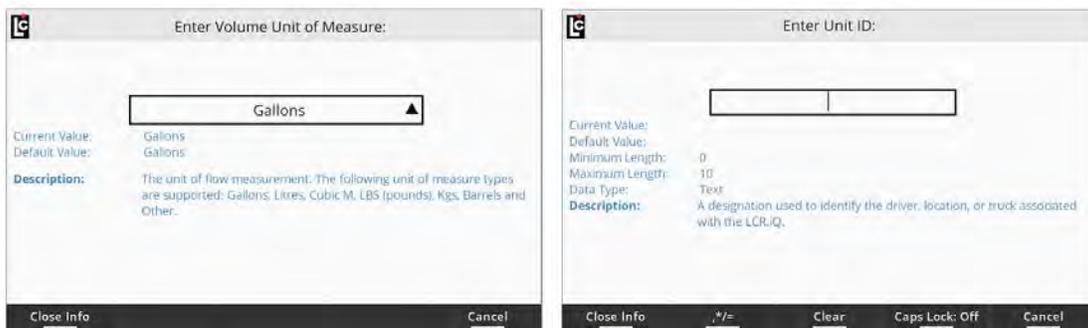
The **Info** button is a helpful tool for the technician or user that does not have access to the setup and operation manual when setting up and programming the register. Like the manual, the **Info** button will give the user valuable information about the field and available parameters.

Follow these steps:

1. To access information using the Info button, navigate to any available field and press OK to access the field data.
2. Once in the field data, the screen will display a function key labeled Info.
3. Press the Info button and the screen will now display the info details.

List Boxes will display the default setting, current setting, field description and a list of options that may also include detailed description information. Text Boxes will display the default value, current value, minimum and maximum number of characters for the field or minimum and maximum value for the field, accepted data type and a field description.

4. While in an info screen, text data can be entered, however the user must exit the info screen to make a list box selection.
5. To exit an info screen, press the **Close Info** function key.



1.12.10.4. Performing a preset delivery - Delivery Setup

If you have configured delivery setup prompts including the preset field, press the Setup Delivery function key and follow the on screen prompts until you see Enter Preset. After entering the preset, press OK to accept the amount entered. Continue with any remaining setup delivery prompts, then start the delivery as normal and your system will stop at the entered preset amount.

Add to a Preset

If you have started a preset delivery and you need to add to the amount, or if you are using the multiple preset type option, it is possible to add to or append the preset amount. Simply press the **Stop** key, then press the **Preset** key and a prompt will be

shown on the screen to enter a new preset volume. Once the new volume is entered, press **OK** to accept the change and then press the **Resume** button to continue fueling.

Selecting a Preset Type

When selecting a preset type, it is important to know how the register will be used in the preset process. There are 3 options when selecting a preset type: **Clear**, **Retain**, and **Multiple**. The best way to describe each is by example.

Clear a Preset

If you are currently using a mechanical preset, the clear option will best match this functionality. A clear preset allows the user to set up a preset amount for a specific delivery. Using the Register keypad, enter the desired preset value by pressing the preset key or if using the delivery setup mode, enter a preset when prompted. Once the preset is entered and the delivery is started, the Register will deliver the set preset amount and complete the delivery once the amount is reached. With electronic registration this means that the end of delivery command will be generated and if applicable, the completed delivery ticket will be generated. This action will set the preset field back to zero (Clear) so the register is ready for the next delivery. If the next delivery also requires a preset, the user will need to enter a new preset amount following the same steps.

Retain a Preset

If you are planning to use the Register for batching, the retain preset is the best option for this process. Retain preset allows the user to set a preset amount on the register and retain that amount from delivery to delivery, each time issuing an end of delivery command and resetting the delivery amount back to zero but retaining the preset amount. The preset amount will be retained until an operator sets a new preset amount or sets the preset back to zero for no preset.

Multiple Presets

For applications in which you have an initial preset volume, but the final preset volume has not been determined, it is best to use the multiple preset option. Multiple preset allows the user to set a preset amount. However, once the preset is reached, the

delivery is paused, not completed. This allows the user to either add more fuel on top of the preset amount or set another preset amount for the remaining amount. This process can be repeated over again until such time that a final amount is determined. Once the final amount is determined, the user issues the end of delivery command by pressing the **End/Print** key terminating the delivery. At this time, the preset amount is set back to zero and the user must set a new preset amount, if desired, for the next delivery.

1.12.10.5. Using the hose reset feature

The hose reset feature is a Weights and Measures requirement that allows the user a one-time reset of the register back to zero after a delivery is started in order to charge the hose with system pressure. This assumes that the amount to charge the hose is within the hose reset features limits. The reason this feature is permitted, is that following a preset delivery, the meters preset valve (on the outlet of the meter) closes once the preset amount is reached, yet the fueling nozzle at the end of the hose is still open. This causes a small void in the packing of the hose because of the loss of system pressure.

To use this feature, start a delivery on the Register and engage the pump (apply system pressure)—while leaving the nozzle closed. If the meter jumps up a few tenth of a unit, this is because there was a void in the hose that has now been filled by adding the pump pressure. If the amount is less than 1 gallon (or 4 Liters), the user is able to reset the register back to zero by pressing the **Stop** key, followed by the **Hose Reset** key. At this time, the register will be reading zero again and by pressing the **Resume** key, the user can continue with normal delivery functions.

1.12.10.6. Single-point Calibration

Single-point calibration of the Register is designed to be quick and easy. Calibration of the Register should be performed by a qualified Weights and Measures authorized or factory trained technician. Typical calibrations are done using a volumetric prover, master meter or inline SVP (Small Volume Prover). Ensure that all equipment is properly connected and lines fully charged (pressurized) between the meter and proving device.

To begin the calibration process, you must first put the Register into the calibration mode by removing any existing seal wire and loosening the calibration bolt on the side

of the register housing approximately 5-6 turns. If a ticket printer is connected to the Register, make sure a ticket is in place and the printer is ready. If connected, the register will print a calibration ticket showing the current calibration information of the register. If no ticket printer is connected or the calibration ticket is not desired, press the **Abort** key to skip the print process.

Once in the calibration mode, select the calibration option from the main menu to access the calibration screens. If this is the first calibration for the register or if the calibration factor (Pulse/Unit) has not been set for the meter that the register is connected to, it is recommend to set a starting factor. This will save time and additional calibration runs as the register adjusts the meters accuracy closer to zero error. See the recommended starting calibration factor chart in the appendix of this manual for typical starting calibration factors and enter this value in the Pulse/Unit field.

NOTE: Unit label will vary depending on the unit of measure that has been set up in the Register.

In the calibration screens you will notice that there is a yellow key labeled **Run Calibration**. Pressing this key will begin the actual calibration process by performing the meter screen test and resetting the delivery volume to 000.000. At the same time, the Register will provide the permissive signal to the valve output to allow flow through the meter.

NOTE: All deliveries in the calibration mode have a resolution to the thousandths decimal place allowing for very precise calibration.

Flow product into or through the proving device at the normal (nominal) operating flow rate for the meter until the desired calibration volume is reached. When calibrating the flow meter, it is recommended that the calibration volume be greater than or equal to the high end flow rate rating of the metering device (100 GPM = Minimum 100 Gallon prover).

Once the desired calibration volume is reached, pressing the **End** button will return the Register back to the calibration menu screens. Navigate the selection bar to the **Prover** quantity field, and press **OK**. Enter the exact volume to the greatest detail that was

registered on the proving device, then press **OK**. At this point, the Register will calculate the percent of error between the prover and register, and automatically adjust the Pulses/Unit accordingly.

Repeat this process until the Register register is within local Weights and Measures tolerance or company regulations. Once all calibrations are made and setup is complete, tighten the calibration bolt on the side of the Register housing. If a ticket printer is connected and a final calibration ticket is desired, insert a ticket before exiting calibration mode and a ticket will print when prompted.

1.12.10.7. Multi-point Calibration

Multi-point calibration is used to improve the accuracy of a flow meter across its full rated flow rate range, resulting in a much flatter accuracy curve. Accuracy of a flow meter tends to lessen at lower flow rates however repeatability of the meter remains consistent. A meter might not be perfectly accurate at low flow rates, but it is inaccurate by the same amount each time. Multi-point calibration takes advantage of the steadfast repeatability of a Liquid Controls meter by identifying the amount of inaccuracy and correcting it with a linearizing algorithm during deliveries. In order to apply the linearizing algorithm, the degree of error for points along the accuracy curve must be identified by making a number of deliveries at different flow rates into a volumetric prover. Multi-point calibration is very beneficial for meter systems that experience a wide range of flow rates (for example, trucks that fill tanks of varying sizes) and for meter systems that have recently undergone maintenance or other alterations that could change the accuracy curve itself.

To begin the multi-point calibration process, ensure the Register is in the calibration mode by removing any existing seal wire and loosening the calibration bolt on the side of the register housing approx 5-6 turns. If a ticket printer is connected to the Register, make sure a ticket is in place and the printer is ready. If connected, the register will print a calibration ticket showing the current calibration as well as any existing multi-point calibration information of the register. If no ticket printer is connected or the calibration ticket is not desired, press the **Abort** key to skip the print process.

Before starting the process of multi-point calibration, ensure that the initial single point calibration has been completed and the meter is accurate and repeatable. All multi-point factors are based on this initial calibration.

Once in the calibration mode, select **Calibration** from the main menu to access the calibration screens. Scroll to Calibration screen 4/4 to access the multi-point calibration fields.

In the **Calibration** screen 4/4 you will notice that there is a yellow key labeled Run Calibration. Pressing this key will begin the actual calibration process by performing the meter screen test and resetting the delivery volume to 000.000. At the same time, the Register will provide the permissive signal to the valve output to allow flow through the meter.

NOTE: All deliveries in the calibration mode have a resolution to the thousandths decimal place allowing for precise calibration.

Begin to flow product into or through the proving device ensuring that the metering system is delivering at the flow rate for the desired multipoint calibration point.

Once the desired multi-point calibration volume is reached, pressing the **End** button will return the Register to the Calibration menu screen 4/4. Navigate the selection bar to the Linearization Prover Quantity field, and press **OK**. Enter the exact volume to the greatest detail that was registered on the proving device, then press **OK**. The Register will automatically display a prompt to select which of the 16 available multi-point fields to perform the calibration. Next the Register will display a prompt to the flow rate of the previous delivery. Enter the flow rate that was used for the multi-point calibration that was just performed. At this point, the Register will calculate the percent of error between the prover and register for the multi-point and automatically add the % error amount. When complete, the screen will show the point on the screen—together with the flowrate and % error.

Repeat this process, ensuring that the calibration process is accurate, repeatable and within local Weights and Measures tolerance—or company regulations. Repeat this process for each of the different multi-point calibration flow rate points that are desired.

Once all multi-point calibrations are complete, you must apply multi-point calibration. To do this, you must ensure that the difference between adjacent multi-point flow rate errors does not exceed +/- .25% or the Register will not allow you to apply multi-point. If all adjacent % error points are within this range, change the **Linearization** mode setting

from **Setup** to **Applied**. If within tolerance, the field will remain at **Applied**. If out of tolerance, this field will toggle back to **Setup** and require additional low rate points to further improve the linear accuracy with the +/- .25% range.

Once all multipoint calibrations are made and linearization has been applied, tighten the calibration bolt on the side of the Register housing. If a ticket printer is connected and a final calibration ticket is desired, insert a ticket before exiting calibration mode and a ticket will print when prompted.

1.12.10.8. Setting the S1 Close time

Setting the S1 closure time properly is an important part of the setup process when using a 2-stage preset valve. If this value is not set correctly, it may cause the Register to over or under shoot the desired preset volume or cause long delays in reaching the final preset amount. S1 closure rates will depend on the flow rate of the system as well as the viscosity of the product.

A 2 stage preset valve is designed to allow a soft closure of the valve by transitioning from high flow, to low flow before reaching final closure. This process greatly improves the ability of the preset to stop at the exact volume desired. For the most accurate closure, it is best that once the transition from high flow to low flow is made, the flow rate should stabilize at the low flow rate for a few seconds before the final closure is reached.

The best way to figure out a proper setting for the S1 field is to set up the register for a normal, non preset delivery, and then begin flow at the normal operating flow rate. Once at a normal flow rate, press the **Stop** button on the register and watch the register closely to see how many units are measure between normal flow to a full stop. This will help to determine how many units of measure it takes to close the valve fully. Repeat this process two more times and find the average close time.

Next, take the normal flow rate of the meter, calculate 2% of this number (for example, 2% of 100GPM = 2 units), then add this value to the valve close time. This number should represent a closure time that is not too long or too short for the user and allow for accurate preset volumes.

Here's an example: The valve close time of 2 gallons + 2% of normal flow rate is 2 GPM = 4 units to be set in S1 close field.

Enter the calculated value into the S1 close time field and give the system a final test to ensure the Register is now presetting accurately. If you find that the closure time is too long, minor adjustments can be made to the S1 closure.

If you see that the unit is not presetting accurately, or it is over or under-shooting, then increase the S1 closure until the issue is resolved or consult with a Liquid Controls factory trained technician.

1.12.10.9. Setting up delivery ticket options

Setup of a delivery ticket on the Register can primarily be completed in the Register screen 3/3. In this screen, the base ticket format can be selected as well as additional printed lines that are available.

The Register has incorporated the 4 most common ticket formats from the past LCR family of tickets as a baseline for setting up a ticket.

- **Standard Long Form** - This format is based on the original LCR ticket ST200. It contains many details about the Register setup, as well as the metrological data that is required to print on every ticket.
- **Standard Short Form** - This format is based on the available LCR compressed ticket formats ST202, ST208, ST215, ST221, etc. This format was originally designed to fit the small print space of a mechanical ticket for customers that did not want to change their ticket design. The base version of this ticket prints just the minimum required Weights and Measures printed fields.
- **Detailed With Totalizers** - This format replicates the original LCR aviation ticket formats ST210, ST247, ST250. This format contains detailed delivery information as well as prints the start and end accumulative totalizers which is common in aviation and load rack applications.
- **Long Form without Time** - This format replicates ST203.
- **English/French Long Form** – Similar to the Standard Long Form ticket but with French.

- **English/French Short Form** - Similar to the Standard Short Form ticket but with French.
- **English/French Custom** – For specific Canadian markets.

1.12.10.10. Print the previous ticket

From the Idle delivery screen, it is always possible to reprint a copy of the transaction ticket for the previous delivery. Press the function key labeled **Print Last Ticket**. Ensure that there is a ticket in place and the Register will issue the reprint command and print the ticket.

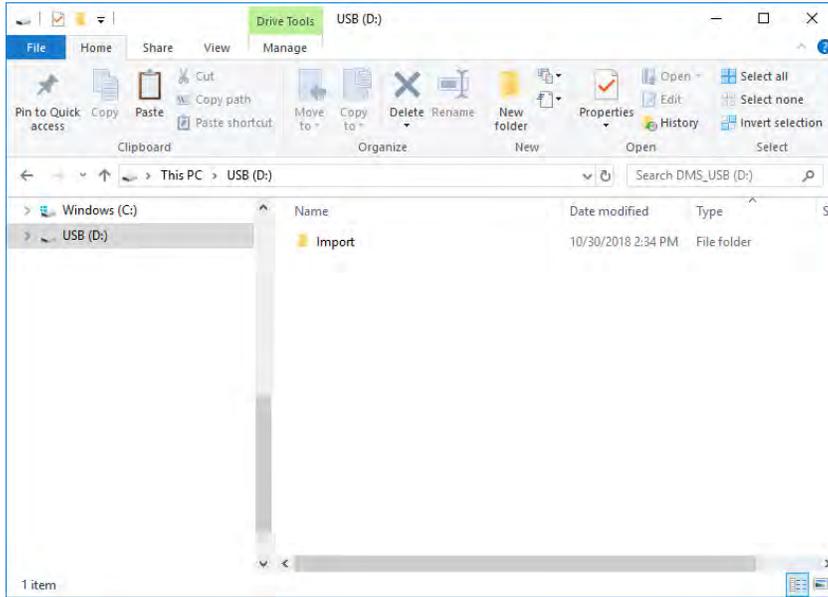


1.12.10.11. Upgrading the Firmware by USB

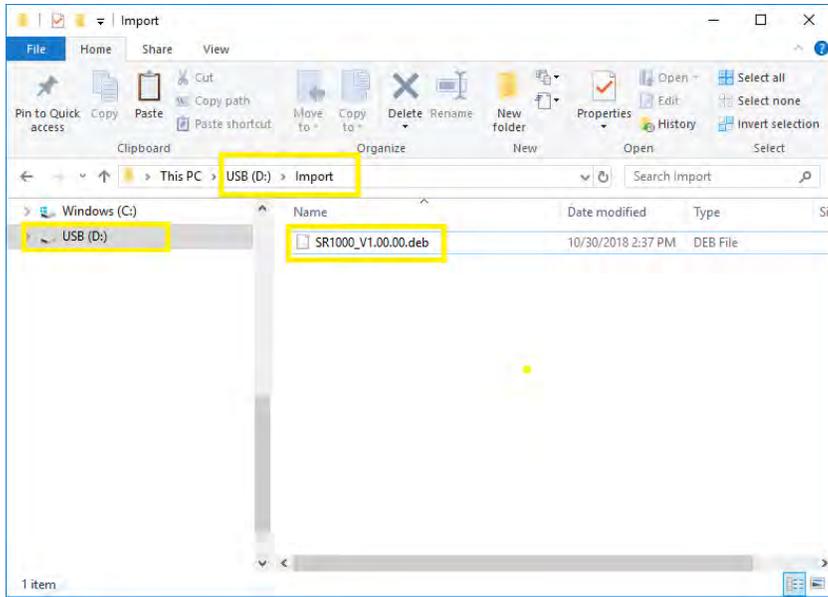
Upgrading the Register firmware is straightforward. This guide explains how to upgrade the firmware with a USB drive.

Follow these steps:

15. Obtain the firmware upgrade from the Liquid Controls website (if available) or a factory representative. The firmware will be named SR1000_Vx.xx.deb (x.xx represents the current firmware version number).
16. Use a standard USB flash drive for the upgrade and create a folder on the root of the drive called "Import". (USB\Import).



17. Copy the firmware from the computer where it was previously saved directly into the **Import** folder on the USB drive.



18. Remove the USB drive from the computer.
19. Insert the USB drive into the USB port on the main circuit board of the Register.
20. If power is not already applied to the Register, turn on the power, then continue.
21. Loosen the calibration bolt on the side of the Register until the unit is in the calibration mode and the **Main Menu** is displayed.



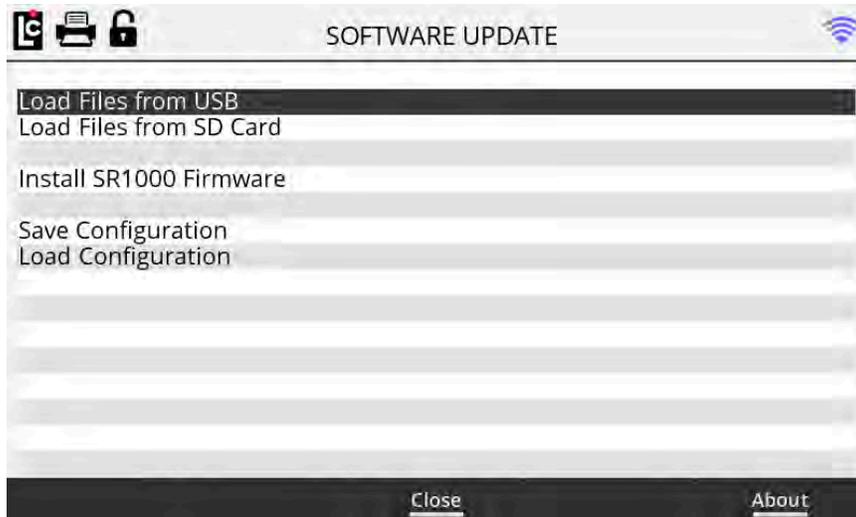
22. Navigate to the **Setup Menu** option and press **OK**.



23. Navigate to the **Security** option and press **OK**.



24. Press the function key labeled **Software Update**.



25. Select **Load Files from USB** option and press **OK**. This will copy the firmware from the USB drive to the drive of the Register. However, you must continue to complete the load process. Once loaded, a screen stating **File Load was successful** should appear, then press **OK**.
26. Select **Update LCR.iQ (MASTERLOAD.iQ) Firmware** and press **OK**.
27. Select the file to be loaded (SR1000_Vx.xx) and press **OK**. If you have more than one version of firmware saved on the USB drive, make sure you are selecting the most recent version before pressing OK.
28. Once the firmware is loaded, the Register will automatically reboot.
29. Remove the USB drive from the Register once complete.
30. If the Register requires a **Clear All** following the upgrade, a screen will display suggesting that a clear all be done. As necessary, follow the procedure to [Perform a Clear All](#).
31. If no **Clear All** is necessary, the upgrade should be complete at this time.

1.12.10.12. Perform a Clear All Procedure

In some cases it may be necessary to perform a Clear All procedure and reset all of the program settings back to the factory default. This is usually done by a factory trained technician that is upgrading software, transferring a board from unit to unit, or if a memory clear is needed. It is recommended that you save a configuration file of the current program settings or copy all of the settings to a notepad before performing a clear all if you plan to preprogram the unit with the same information.

Follow these steps to perform a clear all:

1. Enter the calibration mode by loosening the calibration bolt on the side of the Register until the **Main Menu** is displayed on the screen.
2. Navigate to the **Setup Menu** and press **OK**.
3. Navigate to the **Security** option and press **OK**.
4. Navigate to **Reset Register Fields** option and press **OK**.
5. Select **Clear All** from the list box that is displayed and press **OK**.
6. A prompt will appear: "Are you sure you want to clear all settings? All settings will revert back to factory defaults including custom settings."
7. To proceed with the clear all, press the **Yes** function key and the clear all process will begin.
8. Once complete, all programmable fields (except Time and Date) will be reset to factory default settings.
9. Reprogram the unit as appropriate.

1.12.10.13. Print a transaction

The Register is capable of reprinting transactions using the transactions data log screens. The Register is able to store a number of transactions in its memory, corresponding with the number of days retained (which is set in the **Logging** setup). The default setting is to retain transaction logs for 365 days before deleting them from memory.

Follow these steps:

1. To reprint a transaction log, press the Main Menu function key to access the main menu.
2. Navigate to the **Transaction Data** option and press **OK**.
3. Use the navigation key pad to scroll between the screen pages or up and down in the screen to select a transaction record. Transaction records are sorted in order by date. Time and sale number are also displayed for quick identification of the record.

4. Select the needed record and press **OK**
5. The transaction information will now be displayed on the screen for review.
6. If the correct record is selected and a printer is connected to the Register, the user can print the transaction data by pressing the **Print** function button.
7. Once the ticket is printed, or if this is not the desired record, press the **Close** function key to return to the transaction list, or press the **Home** button to return to the Home screen.

1.12.10.14. Setup custom profiles

The Register is capable of displaying and prompting for detailed delivery information that may be useful when making a delivery. Customize Home Screen and Configure Delivery Setup can be used to setup preconfigured or custom delivery detail screens, and setup user prompts that can be used to collect additional transaction information.

Both the Customize Home Screen and the Configure Delivery Setup screens share a profile field. The profile field setting will determine the information that is to be displayed on the delivery screen and in the Delivery setup options. Liquid Controls has included several pre-configured profiles in the Register to help simplify the setup process. Optionally, you can create a custom profile.

Follow these steps to select a profile:

1. Place the Register into the calibration mode and access the Main Menu.
2. Navigate to the **Setup Menu** and press **OK**.
3. Navigate to **Setup Home Screen** option and press **OK**.
4. From either screen 1 (**Customize Home Screen**) or screen 2 (**Configure Delivery Setup**) the user can select the desired profile from the profile field.

Follow these steps to set up a custom profile (**Customize Home Screen**):

1. Select **Custom** from the **Profile** field list box and press **OK**.
2. Setup the left and right columns in **Customize Home Screen** by using the navigation keys to move the selection bar up and down to the desired column and line number, and press **OK**.

3. Select the desired field to be displayed in that location from the list box and then press enter.
4. The selected item should now be displayed in the **Customize Home Screen** in the desired location.
5. Continue setting up any desired locations with options as needed remembering that it is good practice to keep like items grouped together on the screen for easy viewing by the user.

Follow these steps to set up a custom profile (**Configure Delivery Setup**):

1. Navigate to the **Configure Delivery Setup** screen by pressing the left or right navigation keys.
2. Select the **Custom** profile from the **Profile** list box and press **OK**.
3. Use the navigation keys to scroll to Prompt 1 and press **OK**.
4. Select the desired first prompt from the **Edit Fields** list box remembering that it is good practice to setup the prompts in a logical order that makes sense for the user.
5. Repeat this step for each additional prompt that is desired when making a delivery.

1.12.10.15. Print a diagnostic ticket

Printing a diagnostic ticket is very simple with the Register.

Follow these steps:

1. From the home screen, press the Main Menu key to access the main menu options.
2. Navigate to the **Diagnostics** menu option and press **OK**.
3. Ensure you have a ticket in the printer, then press the **Print Diagnostic** key.

At this point, the Register will print the current diagnostic ticket. Below is an example of a calibration ticket. The number of products that will print out will depend on the number of calibrations that have been set up on the register.



```
CALIBRATION TICKET #      12
CALIBRATION EVENT #      9
CONFIGURATION EVENT #    8
CALIBRATION DATE 11/15/18 14:15:12
METER IDENTIFIER        555214
SERIAL NUMBER           DC7A179679
CALIBRATION NUMBER 1    LPG
COMP TYPE               TABLE 24
SG                      0.500
PULSES/GALLON           2189.125200
TOTAL GROSS             212354.4 GALLONS
TOTAL NET               210354.1 GALLONS
SR1000 FIRMWARE         V0.01.00
SR1010 FRIMWARE         V0.01.00
TEMPERATURE             63.81 DEG. F
TEMP ZERO               0.00 DEG. F
PULSER FAULTS          0
FLOW DIRECTION          ->
LCR NODE ADDRESS       250
```

```
CALIBRATION TICKET #      12
CALIBRATION EVENT #      9
CONFIGURATION EVENT #    8
CALIBRATION DATE 11/15/18 14:15:12
METER IDENTIFIER        555214
SERIAL NUMBER           DC7A179679
CALIBRATION NUMBER 1    GASOLINE
COMP TYPE               NONE
NONE                    0
PULSES/GALLON           2184.125200
TOTAL GROSS             212231.4 GALLONS
TOTAL NET               0.0 GALLONS
CALIBRATION NUMBER 2    DISTILLATE
COMP TYPE               NONE
NONE                    0
PULSES/GALLON           2180.122200
TOTAL GROSS             132231.4 GALLONS
TOTAL NET               0.0 GALLONS
CALIBRATION NUMBER 3    LUBE OIL
COMP TYPE               NONE
NONE                    0
PULSES/GALLON           2103.324200
TOTAL GROSS             12122.4 GALLONS
TOTAL NET               0.0 GALLONS
SR1000 FIRMWARE         V0.01.00
SR1010 FRIMWARE         V0.01.00
TEMPERATURE             63.81 DEG. F
TEMP ZERO               0.00 DEG. F
PULSER FAULTS          0
FLOW DIRECTION          ->
LCR NODE ADDRESS       250
```

1.13. Appendix A: K-Factor (Pulse/Unit) Chart

Approximate K-Factors and Volumetric Reference Data									
The K-Factor (Pulses/Unit) values listed below are for reference only when initially calibrating a specific meter model and are not to be used as a final K-Factor.									
(All Liquid Controls meter models listed below assume use of the 400ppr pulser with a 1:1 Packing Gland/Face Gear ratio when calculating the Pulses/Unit. For 2:1 ratio, divide the Pulses/Unit by 2)									
	Meter Model	pulses/gal	max gal/min	revs/gal	gal/rev	pulses/L	max L/min	revs/L	L/rev
Liquid Controls M & MA Series	MA-4	4894.8	30	12.2370	0.0817	1293.21	225	3.2330	0.3093
	M-5, MA-5	4894.8	60	12.2370	0.0817	1293.11	225	3.2328	0.3093
	M-5, MA-5 (3:1 Internal gearing)	1631.6	60	4.0790	0.2452	431.07	225	1.0777	0.9279
	M-7, MA-7	2222.0	100	5.5550	0.1800	587.05	380	1.4676	0.6814
	M-10	2222.0	150	5.5550	0.1800	587.05	550	1.4676	0.6814
	M-15, MA-15	823.2	200	2.0580	0.4859	217.49	760	0.5437	1.8392
	M-25	823.2	300	2.0580	0.4859	217.49	1140	0.5437	1.8392
	M-30	296.8	350	0.7420	1.3477	78.41	1325	0.1960	5.1011
	M-40	296.8	450	0.7420	1.3477	78.41	1700	0.1960	5.1011
	M-60 (New Style)	159.3	600	0.3983	2.5107	42.09	2270	0.1052	9.5029
M-60 (Old Style)	101.8	600	0.2545	3.9293	26.90	2270	0.0672	14.8723	
M80	159.3	800	0.3983	2.5107	42.09	3030	0.1052	9.5029	
Liquid Controls MS Series	MS-7	2222.0	100	5.5550	0.1800	587.05	380	1.4676	0.6814
	MS-15	823.2	200	2.0580	0.4859	217.49	760	0.5437	1.8392
	MS-25	823.2	350	2.0580	0.4859	217.49	1140	0.5437	1.8392
	MS-30	296.8	350	0.7420	1.3477	78.41	1325	0.1960	5.1011
	MS-40	159.3	450	0.3983	2.5107	42.09	1700	0.1052	9.5029
	MS-75	101.8	700	0.2545	3.9293	26.90	2650	0.0672	14.8723
	MS-120	63.2	1000	0.1579	6.3331	16.69	3780	0.0417	23.9709
Avery Hardoll BM & DM Series	BM250 (Single Capsule)	666.8	300	1.6670	0.5999	176.17	1140	0.4404	2.2705
	BM950 (Single Capsule)	666.8	362	1.6670	0.5999	176.17	1370	0.4404	2.2705
	BM350 (Dual Capsule)	333.5	660	0.8337	1.1995	88.11	2050	0.2203	4.5400
	BM450 (Dual Capsule)	333.5	542	0.8337	1.1995	88.11	2280	0.2203	4.5393
	BM550 (Dual Capsule)	333.5	602	0.8337	1.1995	88.11	2500	0.2203	4.5400
	BM650 (Triple Capsule)	222.3	793	0.5558	1.7992	58.74	3000	0.1468	6.8100
	BM750 (Triple Capsule)	222.3	793	0.5558	1.7992	58.74	3000	0.1468	6.8120
	DM	263.3	660	0.6583	1.5191	69.57	2500	0.1739	5.7504

*Liquid Controls recommends that any meter-mounted register driven by the packing gland/face gear assembly uses the 1:1 Ratio for the highest resolution.
Max flow rates listed above may vary depending on the meter class and regulatory approval.*

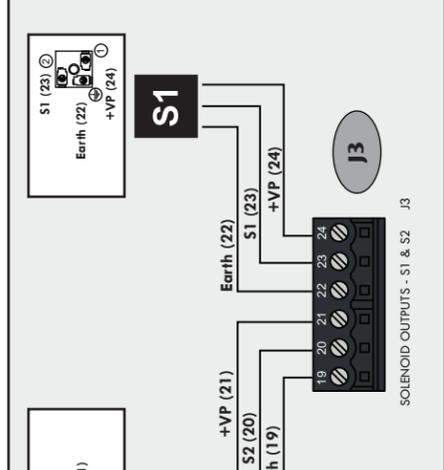
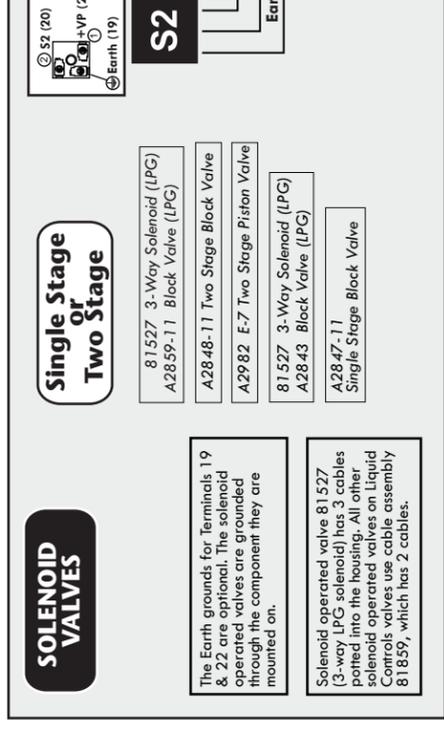
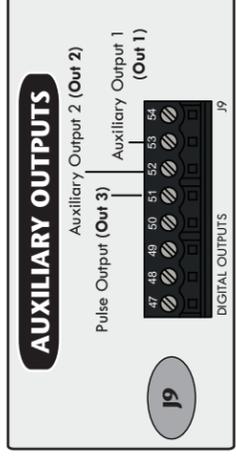
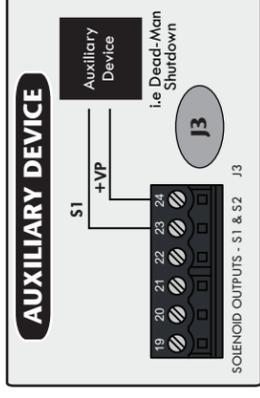
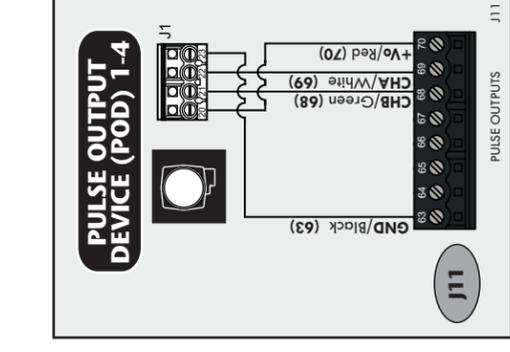
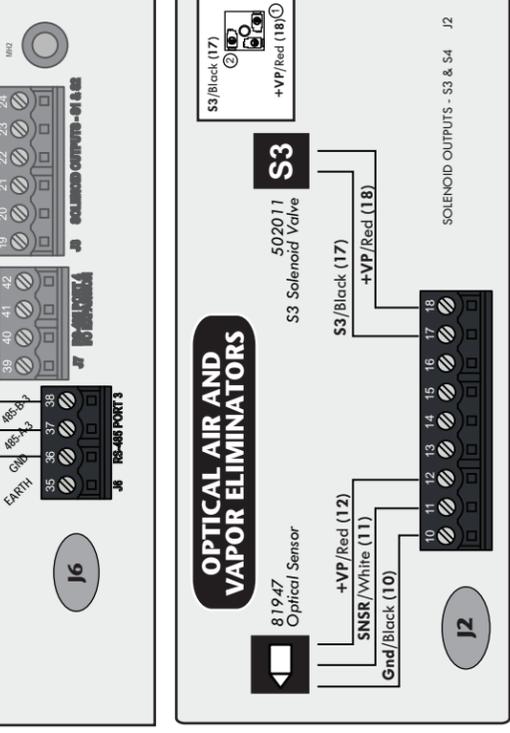
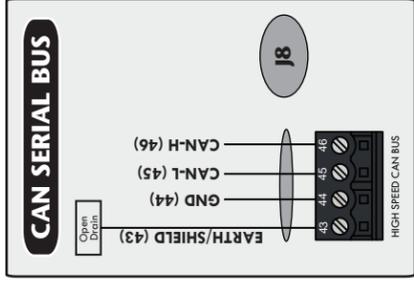
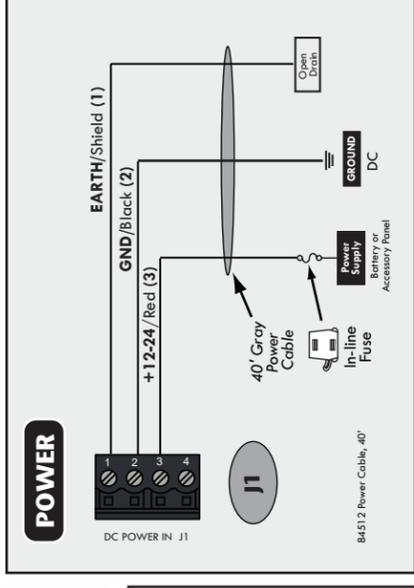
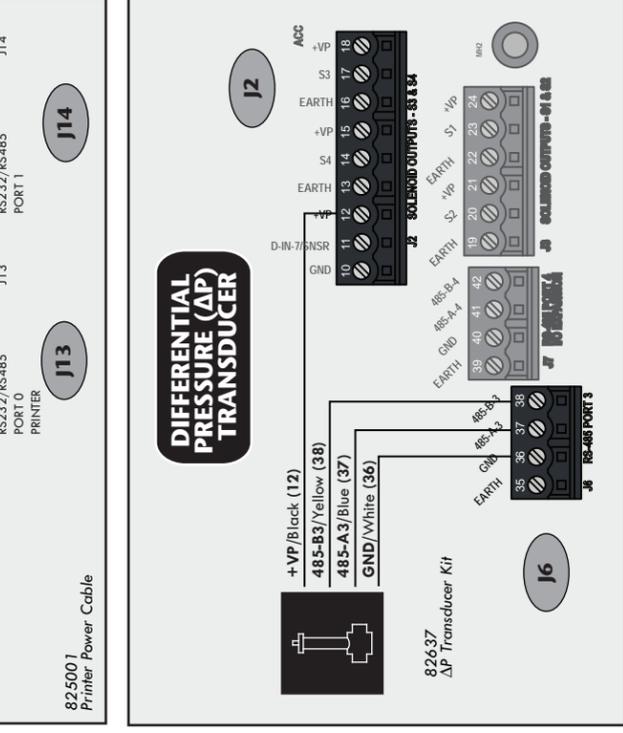
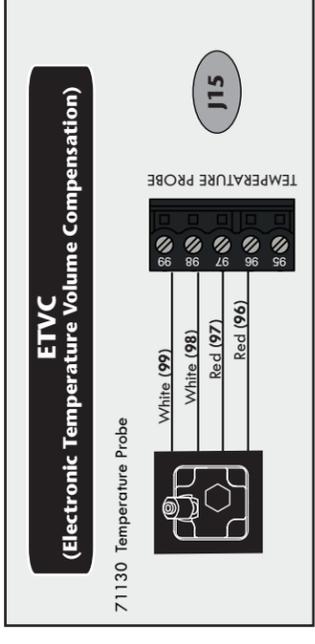
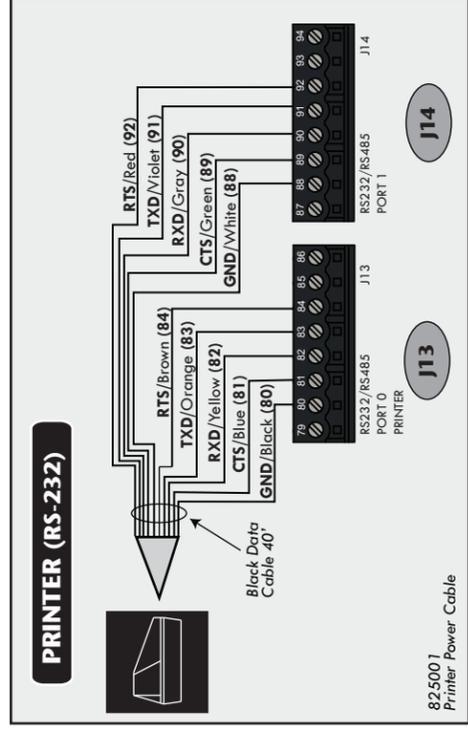
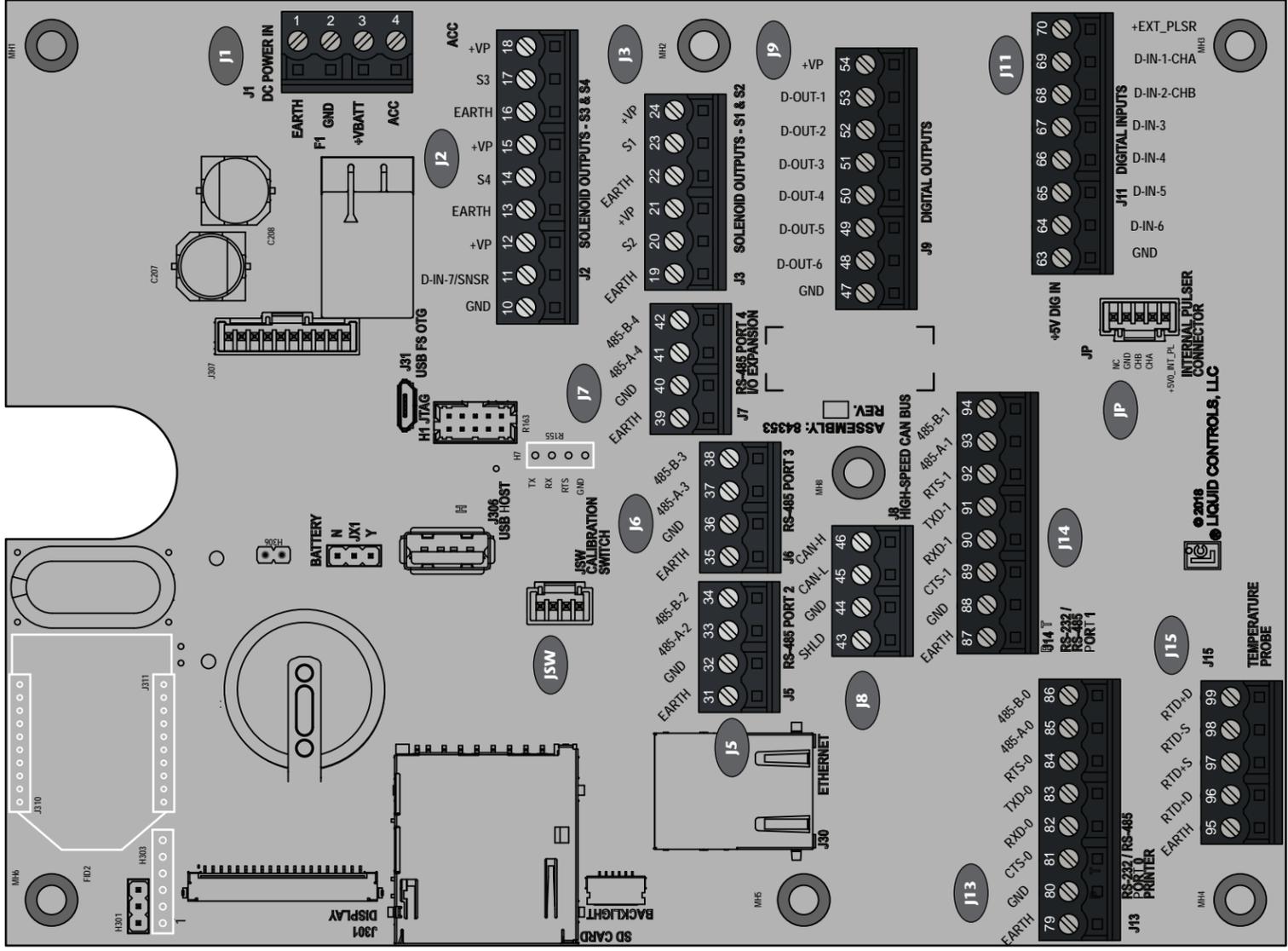
1.14. Appendix B: Data Types

For data types D, F, SI, SL, SS, UI, UL, US, and V, the least significant byte of the data is stored at the lowest address with each subsequent byte being stored at the next incremented address. For example, a two byte unsigned short equal to 1,000 and placed at offset 4 in a message or record would be stored as an E8h at offset 4 and a 03h at offset 5.

Type	Name	Description
A	ASCII Character	Contains a one byte ASCII character. The number of characters stored in the field is Size .
AZ	ASCIIZ String	Contains a NUL terminated string of ASCII characters. The maximum length of the string is Size-1 .
B	Boolean	Contains a Boolean value of TRUE or FALSE.
D	Double Floating Point	Contains an eight byte floating point number in IEEE-754 format.
F	Floating Point	Contains a four byte floating point number in IEEE-754 format.
LF	LCR Flow Rate	Contains a signed four byte integer in the range -2147483648 to 2147483647 with an implied decimal point defined by the decimals field in the record.
LL	LCR List	Contains a one byte unsigned integer in the range of 0 to 255.
LV	LCR Volume	Contains a signed four byte integer in the range -2147483648 to 2147483647 with an implied decimal point defined by the decimals field in the record.
SB	Signed Byte	Contains a one byte signed integer in the range -128 to 127.
SI	Signed Integer	Contains a signed integer in which the range is operating system dependent. On 16-bit machines, it is a two-byte signed integer in the range -32768 to 32767. On 32-bit machines, it is a four-byte signed integer in the range -2147483648 to 2147483647.
SL	Signed Long	Contains a four byte signed integer in the range -2147483648 to 2147483647.
SS	Signed Short	Contains a two byte signed integer in the range -32768 to 32767.
ST	Structure	Data element is a structure that varies depending on the structure definition.
UB	Unsigned Byte	Contains a one-byte unsigned integer in the range of 0 to 255.
UI	Unsigned Integer	Contains an unsigned integer in which the range is operating system dependent. On 16-bit machines, it's a two byte unsigned integer in the range 0 to 65535. On 32-bit machines, it's a four byte unsigned integer in the range 0 to 4294967295.
UL	Unsigned Long	Contains a four byte unsigned integer in the range 0 to 4294967295.
UN	Union	Data element is a union, and the contents vary depending on the union definition.
US	Unsigned Short	Contains a two-byte unsigned integer in the range 0 to 65535.

CENTRILOGIQ® LCR.iQ™ / MASTERLOAD.iQ™ I/O BOARD 84353 WIRING SCHEMATIC Rev E

Note: Board revision identification is indicated in a white box near the center of the board. If no rev is indicated, the board is rev E and the Rev E wire wiring diagram should be referenced.



ESD PRECAUTION OPENING CENTRILOGIQ REGISTERS
 Before opening the CENTRILOGIQ register and handling the CPU board, it is important to discharge any ESD that may have built up on your person. To discharge ESD from your person, touch a well-grounded point such as the CENTRILOGIQ register housing, the meter, the truck piping, or the bumper. When the maintenance is complete and the CENTRILOGIQ register door is closed, the CPU board is protected from ESD by the CENTRILOGIQ register housing which is grounded to the chassis.

